

## **Bimba Original Line Cylinders**

## **WORKING WITH BIMBA GIVES YOU.**

 The Original stainless steel body cylinder company — with more sizes and options than any other manufacturer.

 Fast service — many models and sizes kept in stock for immediate delivery.

Rod threads rollformed for high strength

Low friction
Buna N "U" cup
rod seal (optional
High or Low
temperature options)

High strength aluminum alloy porting ends

Low friction
Buna N "U" cup
piston seals
(optional High
Temperature
option or Low
temperature seals)

High-strength aluminum alloy piston with blow-by flats

OUR ORIGINAL LINE CYLINDER FEATURES AND ADVANTAGES INCLUDE:

 304 stainless steel body with mirror finish ID for long, reliable life.

 Pre-lubrication with HT-99, our specially-formulated oil compound, for extensive maintenance-free performance.

 Piston-to-rod connection is threaded, sealed and riveted securely in place.

Low breakaway frictional characteristics: collapsible U-cup rod and piston seals; oil-impregnated, sintered bronze rod bushing on most sizes; and breakaway slots on each endcap for fast seal inflation.

Worldwide availability through local stocking distributors.

 Custom-design capabilities for your specific needs.

> Piston rod — high strength carbon or Type 303 stainless steel (see page 1.5 for more info)

> > Oil-impregnated rod guide bushing (except 5/16", 7/16" and 9/16" single acting)

> > Double rolled-in construction

Type 304 stainless steel body

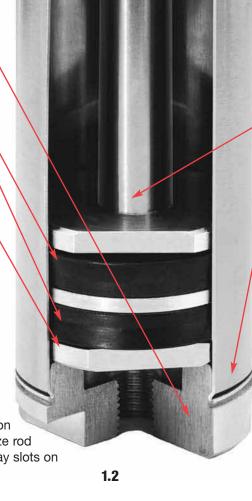
Piston rod threaded, sealed and riveted

 Roll-formed rod threads on both ends for high strength.

 Blow-by flats on double acting model pistons ensures proper seal inflation.

250 psi rating.

High strength aluminum alloy porting ends, machined for minimal breakaway during initial pressurization.



## **How to Order**

The model number of all Original Line cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and mounting styles and options.

Please refer to the charts below for an example of model number BR-013-DBEE0.5. This is a rear block, 7/16" bore, 3" stroke double acting cylinder with bumpers and an extra extension of 1/2".

#### TYPE **BORE SIZE/POWER FACTOR** STROKE LENGTH BXX - Block or Trunnion Mounted (BF, BR, 007 - 5/16" 12 - 1-1/4" In inches and decimal BFT, BRT, BFM, BRM, BFTM, BRTM) 01 - 7/16" 17 - 1-1/2" fractions, i.e. 1.75 (See C - Cushion 02 - 9/16" 24 - 1-3/4" individual models for standard (CR, CF, CS, CM, CRM, CFM, CSM) 04 - 3/4" 31 - 2" and maximum stroke) H - Hydraulic cylinder 06 - 7/8" 50 - 2 1/2" HL - Low Pressure Hydraulic 09 - 1-1/16" (250 PSI maximum) 70 - 3"M – Magnet option for standard cylinders MRS® - Magnetic Reed Switch Cylinder SR - Stainless rod, if nonstandard **BR-013-DBEE0.5**

#### **MOUNTING STYLE**

(see individual bore sizes for designations)

#### **OPTIONS\***

#### (in alphabetical order, except for EE which is last)

B - Bumpers

E – Seals and factory lubrication for long life in non-lube applications

EEX.XX - Extra Rod Extension of X.XX

F - Molycoated body

G - Magnalube® G Lubrication

H - Heavy Spring (H designated before mounting style)

JR - Double-Acting Spring Extend

JS - Double-Acting Spring Return

K - Ports rotated 90°

N - Low temperature seals & lubrication

NT - No Thread

Q - Side ported rear head

T - Switch Track (T1, T2, T3 or T4) see Position Sensing Solutions, page 9.3 for switch selection information

High temperature seals & lubrication

W - Rod Wiper

Y - Pivot bushing replaces pivot pin

\* Consult your distributor or option combination availability chart page 1.4. 

\*Magnalube is a trademark of Carleton Stuart Corporation.

#### **Approximate Power Factors** Bimba has made sizing a **Airline** Piston Area **FORCE** 5/16" 0.07 Pressure cvlinder as easy as 0.15 7/16" knowing the model number. 9/16" 0.25 3/4" 0.4 Each base model number **PISTON** Bimba Power Factor is developed by calculating **AREA** 7/8" 0.6 the area of the cylinder 1-1/16" 0.9 bore. This area, or Power 1-1/4" 1.2 FORCE = Airline x Bimba Power Factor, will provide the 1-1/2" 1.7 Pressure **Factor** 1-3/4" 2.4 force the cylinder will exert when multiplied by the 2" 3.1 airline pressure. 2-1/2" 5.0 3" 7.0

## **Options**

Many options can be added to our standard cylinders. Options vary by bore size. See individual bore sizes for valid options, pricing and length adders for that size. Consult specific cylinder types in this catalog for options available for those cylinder types.

## **Option Combination Availability Chart**

Due to design or compatibility restrictions, the following options may **NOT** be ordered in combination. For example, option K (ports rotated) and option Q (side ported rear head) are not a valid combination.

Options F, NT and EE are available independently, with each other or with all other options or viable option combinations.

options	W3 4	B2	V2 4	Heavy	<b>K</b> Ports	Y	N2 Low	Q Side Ported	<b>G</b> Magnalube	E Special	HL 5
size	Wiper	Bumper	Temperature	Spring	Rotated 90°	Bushing	Temperature	Rear Head	G	Lube & Seals	Hydraulic
007	HL	STD	N, E	N/A	Q	STD	V,G,E, HL	K	N, E, HL	N, G, V, HL	G,N,E,F,H,W
01	HL	N, HL	N, E	N/A	Q	Q	B,V,G,E, HL	K,Y	N, E, HL	N, G, V, HL	B,G,N,E,F,H,W
02	HL	N, HL	N, E	N/A	Q	STD	B,V,G,E, HL	K	N, E, HL	N, G, V, HL	B,G,N,E,F,H,W
04, 09, 17	H,N	N, HL	N, E	W, HL	Q	Q	W,B,V,G,E, HL	K,Y	N, E, HL	N, G, V, HL	B,G,N,E,F,H
06, 12, 24	N/A	STD, HL	N, E	N/A	Q	Q	V,G,E, HL	K,Y	N, E, HL	N, G, V, HL	B,G,N,E,F,H
31, 50	N/A	N, HL	N, E	N/A	Q	STD	B,V,G,E, HL	K	N, E, HL	N, G, V, HL	B,G,N,E,F,H
70	N/A	N, HL	N, E	N/A	Q	STD	V,G,E, HL	K	N, E, HL	N, G, V, HL	B,G,N,E,F,H

#### Notes:

- <sup>1</sup> Option M is designated as a prefix, (ie M-041-DXP). When M is specified, the piston rod will be made of 303 stainless steel. Certain bore sizes and mounting styles offer the stainless rod standard.
- When bumpers are standard and high or low temperature option is specified, the bumpers are omitted and the overall length of the cylinder may decrease. When bumpers and high temperature are ordered as options on the same cylinder, the bumper material will be standard Buna N.
- 3 Wipers are available in double acting and reverse single acting models only. Wipers may not be available with certain mounting configurations. Consult the specific bore size in this catalog for detail.
- When high temperature and the magnetic options are combined, operating temperature remains at 200°F. This combination is recommended when Fluoroelastomer seals are specified for compatibility. When specifying the high temperature and wiper options together, a standard Buna N or Urethane wiper will be provided.
- Option HL applies only to Double Acting Original Line cylinders and is not available with the following series: Cushion, PC, MRS, NR, Z-Line, DNR, 500 Hydraulic and Multiple Position.

## **Overall Length Reductions for Options N & V**

Double Acting				
0070-DV	N/A			
0070-DXPN	.08"			
BF-0070-DN	.08"			
060-D (V or N)	.22"			
060-DXP (V or N)	.22"			
060-DXDE (V or N)	.25"			
120-D (V or N)	.19"			
120-DP (V or N)	.19"			
120-DXDE (V or N)	.25"			
120-DXDEH (V or N)	.25"			
240-D (V or N)	.25"			
240-DP (V or N)	.25"			
240-DXDE (V or N)	.25"			

\*0070 bumpers are high temperature option material and not removed when high temperature option is specified.

Single Acting				
0070-N	.04"			
0070-XPN	.04"			
0070-RN	.04"			
0070-RPN	.04"			
060- (V or N)	.09"			
060-NR (V or N)	.09"			
060-RP (V or N)	.125"			
060-R (V or N)	.125"			
120- (V or N)	.125"			
120-NR (V or N)	.125"			
120-NRP (V or N)	.125"			
120-P (V or N)	.125"			
120-R (V or N)	.125"			
120-RP (V or N)	.125"			
240- (V or N)	.125"			
240-NR (V or N)	.125"			
240-P (V or N)	.125"			
240-R (V or N)	.125"			

The switch track and port orientation when ordering the "Z" (Switch Track) & "K" (Ports Rotated) options on an Original Line *MRS* cylinder is shown Below. Double track option Z and K cannot be ordered in combination.

MRS- -DXP





MRS- -DXPZK





## **Accessories**

Accessories have separate catalog numbers and are shown at the end of each bore size section. Most accessories are zinc-plated carbon steel. We also offer stainless steel accessories in some bore sizes.

## Lubrication

All BIMBA cylinders are prelubricated with our special HT-99 lubrication and sealed at the factory for extensive maintenance-free life. Cylinder life can be lengthened by providing additional lubricant with an air line mist lubricator or direct introduction of oil to the cylinder every 500 hours of operation. Both Magnalube G and HT-99 can now be purchased from your Bimba distributor.

MAG-G-3CC \$7.35/bag HT-99-7CC \$4.05/bag (each bag contains six ampules)

Requirements will vary depending on the application. In general, one ampule will provide 500 hours of lubrication service for one 1-1/2" bore, 12" stroke double acting cylinder.

Other recommended oils for Buna N seals are medium to heavy inhibited, nondetergent hydraulic and general purpose oil. For cylinders with high temperature seals, use Dow Corning #710. For cylinders with low temperature seals, Dow Corning #55 grease is recommended.

Magnalube G can be ordered by specifying option G. Magnalube G's non-migratory properties provide benefits in applications where migration of lubricant can be problematic for cylinder performance or the application. Molycoating is available as standard option F. It is a dry, thin film of lubricant on the cylinder wall that can reduce piston seal wear. Bimba's new option E provides a proprietary combination of seal material and lubrication for extended life in non-lubricated environments. Other types of factory lubrication are available as required.

## Piston Rod Material

Standard models feature ground and polished, high strength carbon steel piston rod or ground and roller burnished type 303 stainless steel. Stainless steel can also be ordered as an option on most models (see models for pricing). Stainless steel is standard on the following models:

- All 5/16", 7/16" and 9/16" bore cylinders
- All cylinders with adjustable cushions
- All 9/16" through 3" bore cylinders ordered with Magnet (M) option
- MRS cylinders
- "Z" Line cylinders
- Block and Trunnion-mounted cylinders
- Universal mount, double-end rod cylinders

Hard chrome plated rod is standard on "500" Hydraulic cylinders.

# Temperature Range

Buna N seals with a temperature range of -20° F (-29° C) to 200° F (95° C) are standard in all BIMBA air cylinders. Fluoroelastomer seals rated for higher temperature applications (up to 400° F) are available. When specifying our magnetic piston ("M" option), maximum operating temperature is 185° F based on the material of the magnet. If cylinders are operated at temperatures below 0° F for extended time periods, our low temperature seal and lubrication option (N) is recommended. This option has a temperature range of -40° F to 200° F. If cylinders are operated below -20° F with low temperature seals for extended time periods, cylinder performance will be affected by the cold temperature.

## **Mounting**

Mounting should be by the threaded stud ends, pivot or bolt holes provided. Mount cylinders to provide alignment with the driven mechanism, avoiding side loads that restrict the free operation of the cylinder.

## Free Test Cylinder

Since 1975, our policy has been to provide a FREE TEST CYLINDER to any qualified original equipment manufacturer. This service is provided at no obligation, but we would appreciate a copy of your test results. Contact us or your local stocking BIMBA distributor for more information.

# Special Cylinders

Do you have a complicated or unusual application? BIMBA will custom-design and build the cylinder that will solve your problem. Whatever your needs—special stroke, mounting styles, rod-end configurations, seal materials, dimensional changes, etc.—contact us or your local stocking BIMBA distributor.

# **Delivery/ Availability**

Bimba cylinders are sold through local stocking distributors. Each distributor maintains an inventory of our most popular models. At the factory, Bimba classifies cylinders as shelving and nonshelving models. More than 125,000 units of various shelving models are kept in stock for immediate delivery. Standard stroke lengths shown in blue are stocked at Bimba. (Most stocked models shown in blue do not include options.) These stroke lengths are available in limited quantities for immediate shipment. Bimba also stocks a large quantity of cylinders with options such as stainless steel rods or bumpers. Nonstocked standard models are manufactured within 5 working days.

# Cylinder Life Expectancy

Bimba cylinders have been designed and tested for a rated life of 1,400 miles of travel when properly applied and lubricated per recommendations. Bimba's option E has been designed and tested for a rated life of 2,800 miles of travel when properly applied in an unlubricated environment.

# Types of Cylinders

Bimba manufactures several different types of Original Line cylinders for your applications. These include the basic 5/16" to 3" bore cylinders described on pages 1.10-1.64. Weights published for each cylinder are approximate. Additional styles include:

## **Three-Position Cylinders**

This multi-position Original Line stainless body cylinder provides three positive stroke positions with a single cylinder.

## **Cushion Cylinders**

These include adjustable air cushions that slow cylinder speed at the end of stroke, reducing impact and extending cylinder life. Cushions can be ordered on rear, front or both ends, and can be ordered in combination with magnetic pistons.

## **MRS Cylinders**

These include a magnet on the piston, designed to operate Bimba switches to actuate programmable controllers, relays, solenoids, timers or other electrically operated equipment. Dimensional differences from the basic Original Line include larger mounting threads and longer overall lengths in certain bore sizes.

## Non-Rotating Cylinders

Double acting and reverse acting non-rotating cylinders have a unique square piston rod with rounded corners. They are dimensionally interchangeable with the standard Original Line.

## PC Cylinders

These cylinders include acetal resin end caps. They are ideal for applications and environments that require exposure to moisture, lubricants and specific solvents. All dimensions except 1½" bore nose threads are interchangeable with the Original Line.

## All Stainless Steel Non-Repairable Cylinders

The new all stainless Original Line cylinders are the perfect solution for applications in the food processing/packaging, medical, chemical, or marine environments where wash down solutions or other corrosives are present in the environment. Designed to be dimensionally interchangeable with our standard Original Line, these cylinders offer a cost effective method of extending cylinder life in difficult application environments.

## All Stainless Steel Repairable Cylinders

The new all stainless repairable Original Line cylinders are ideal for food processing, chemical, medical, pharmaceutical, offshore or marine equipment, and energy production or waste management applications. The bell ring design also offers the added benefit of full repairability without the need for hand tools by securing the body to the rod guide with a knurled, threaded nut.

#### **Z-line Cylinders**

For extremely tough applications, with larger diameter, two-piece piston rod, elastomer bumpers and Buna N U-cup seals for low breakaway.

### **Rod Lock Cylinders**

This cylinder is a normally clamped unit that holds the piston rod in position when air pressure is not present. It is ideal for preventing drift at machine shut down.

## 500 Hydraulic Cylinders

For hydraulic use, up to 500 psi.

## Low Pressure Hydraulic Cylinders

Designed for use in low pressure hydraulic circuits with pressures not exceeding 250 psi. The design incorporates chrome plated piston rods and block-vee seals.

#### **Hole Punchers**

These are designed to punch millions of holes in thin film or plastic materials 2 to 3 mils thick.

## Stroke Lengths

Standard stroke lengths and recommended maximum stroke lengths are listed in each model description. Special stroke lengths are available upon request. Stroke lengths are available in lengths longer than published, but an application review may be required. The cost per inch of stroke is listed below the base price of each cylinder. On models with 1/2" standard stroke length increments, add 1/2 of the per inch price for the 1/2" inch of stroke.

NOTE ON ROD MATERIAL: Bore sizes 3/4" to 1-3/4": rod lengths greater than 12" (stroke plus extra extension) require a stainless steel rod. Bore sizes 2" to 3": rod lengths greater than 6" require a stainless steel rod. Rod length equals stroke plus extension.

## Fractional Stroke Lengths

Fractional stroke lengths for single and reverse acting cylinders, both standard and nonstandard, require special calculations to determine cylinder dimensions. The following equations apply:

## **Single Acting Cylinders**

Calculate the length of next whole standard increment of stroke, then subtract the difference between desired stroke and next longer whole increment of stroke.

#### Example: 092.75

1.94"
+ 4.68"
6.62
3.00"
- 2.75
.25 <u>- 0.25</u>
6.37"

#### **Reverse Acting Cylinders**

Calculate length of next longer standard increment of stroke, then subtract twice the difference between desired stroke and next longer standard increment of stroke.

## Example: 011.625-RP

010-RP Base length =	2.38"
Plus 1.44 per each 0.5" of stroke =	<u>+ 5.76</u>
1.44 X 4 (number of standard	
increments required for the	
next longer increment)	
012-RP length =	8.14
Standard stroke increment =	2.000"
Minus desired stroke =	- 1.625
Stroke difference =	.375
Twice stroke difference =	.750 <u>- 0.75</u>
011.625 length =	7.39"

## **Double Acting Cylinders**

Add desired stroke length to base length of cylinder.

Example: 041.25-D

040-D Base Length = 2.97" Plus 1.25" stroke =  $\frac{+ 1.25}{4.25}$ 041.25-D length = 4.22

NOTE: Additional charges may be added for small quantity orders of fractional, nonstandard stroke lengths. Consult your local stocking BIMBA distributor.

## Spring Forces (approximate)

Bore Size	Heavy Spring				
	Relaxed (lbs.)	Compressed (lbs.)		Compressed (lbs.)	
5/16"	.5	1	_	_	
7/16"	1	2	_	_	
9/16"	2	4	_	_	
3/4"	3	6	4	10	
7/8"	3	6	_	_	
1-1/16"	3	6	6	12	
1-1/4"	7.5	15	_	_	
1-1/2"	7	14	8.5	17	
1-3/4"	11	24	_	_	
2"	15	30	_	_	

#### **NOTES**

- Heavy spring option may increase cylinder overall length
- · Spring forces listed are for whole strokes

## **Nose Mount Torque Values**

Thread Torque Size (IN*LB) FT*LB		Bore Size		
1/4-28 UNF	(27.6) 2.3	5/16" (007)		
3/8-24 UNF	(60) 5	5/16" (007) & 7/16" (01)		
7/16-20 UNF	(84) 7	7/16" (01) & 9/16" (02)		
1/2-20 UNF	(144) 12	3/4" (04)		
5/8-18 UNF	(336) 28	3/4" (04), 7/8" (06) & 1-1/16" (09)		
3/4-16 UNF	(480) 40	3/4" (04), 1-1/16" (09), 1-1/4" (12) & 1-1/2" (17)		
7/8-16 UNF	(780) 65	1-1/16" (09), 1-1/4" (12) & 1-1/2" (17)		
1-14 UNS	(1200) 100	1-1/2" (17) & 1-3/4" (24)		
1 1/8-12 UNF	(1320) 110	1-1/2" (17) & 1-3/4" (24)		
1 1/4-12 UNF	(1440) 120	2" (31)		
1 3/8-12 UNF	(1560) 130	2-1/2" (50)		
1 1/2-12 UNF (1680) 140		3" (70)		

## **Pressure** Rating

Original Line, Cushioned Original Line, NR series, Z-line, MRS and hole punchers = 250 psi.

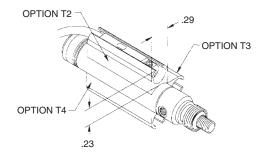
PC cylinder = 100 psi.

Bimba 500 Hydraulic = 500 psi hydraulic.

Reservoirs = 250 psi.

## **Switch Track Options**

## For Original Line cylinders, including MRS cylinders, with -T2, T3, and T4 options









## Switch Track for use with Bimba MR, MS, MSC, and MSK Switches

Miniature Position Sensing track lengths can now be purchased separately for field mounting of custom track locations. Simply specify the length of track desired after the part number.

Mounting recommendations:

- Clean body with acetone. Remove all oil from body surface.
- Avoid mounting track over rolled construction. Locate edge of track 0.175" from rolled construction.
- Use a solid continuous bead of glue for the

Bores	Part Number	List Price	Adder per Inch
007 - 04	D-74168-A-length	\$3.20	\$1.15
06 - 31	D-78527-A-length	3.20	1.25
50 - 70	D-78528-A-length	3.20	1.55

Loctite U-05FL or similar adhesive is recommended (not included).

- entire length of track used. Bead should fill center channel of track.
- Adhere to recommended cure times as specified by the glue manufacturer.

## 5/16" Bore Air Cylinders

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.07 of Air Line Pressure
- Enclosed Spring Force: .5 lb. Relaxed 1 lb. Compressed
- Cushion Quiet Bumpers Standard on All Models

#### **OPTIONS:**

(also see Option Combination Availability Chart Page 1.4)

- MAGNALUBE G (G) NO CHARGE
- PORTS ROTATED (K)\* NO CHARGE NO THREAD (NT) NO CHARGE

\*Rod guide port rotated 90° clockwise in BF model.

• SIDE PORTED REAR HEAD (Q) Add .20" to nose mount overall length

#### EXTRA EXTENSION (EE)

Add \$0.85 per inch of extension

#### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$5.00 to base price + \$0.55 to stroke adder
- See page 1.65 and 1.66 for overall length adders

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.75
- Double acting add \$1.40
- Reverse acting add \$1.05

## ☐ Enter Stroke Length as 4th Digit

#### **OPTIONS** continued...

#### HIGH TEMPERATURE "U" CUPS (V)

(overall length does not change)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.40
- Double acting add \$11.40
- Reverse acting add \$8.05

#### ROD WIPER (W)

(not available in standard single acting)

Add \$3.20

## MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

## NON-LUBE SERVICE (E)

- Single acting add \$3.90
- Double acting add \$8.45

#### MAGNETIC POSITION SENSING (M)

- Add \$8.05
- Add .15" to overall length
- · Must specify track(s) for use with Bimba's miniature position sensing (T2, T3, T4) - Add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- · Option specified as a prefix
- Add \$10.00

## **MODEL/PRICE**

007

## **DESCRIPTION/WEIGHT (lbs.)**

Single Acting - Spring Return -Front Nose Mounting

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

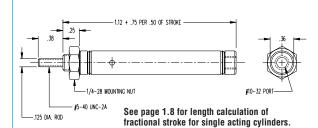
Maximum Stroke - 4" Stainless Steel Rod Standard

Optional Accessory: D-26731 Mounting Bracket

Base Weight: .03

Adder Per Inch of Stroke: .02

## **DIMENSIONS**





\$12.00

**BASE PRICE** 

Add \$2.20 per inch of stroke



\$15.70 BASE PRICE Add \$2.20 per inch of stroke Single Acting - Spring Return -Double End or Rear Pivot Mounting Standard Stroke Lengths:

1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 4"

Stainless Steel Rod Standard Optional Accessories:

D-26731 Mounting Bracket D-26689 Pivot Bracket

D-26690 Piston Rod Clevis

Base Weight: .04 Adder Per Inch of Stroke: .02

1/4-28 MOUNTING NUT 125 LD. BUSHING #5-40 UNC-24

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

**007** 

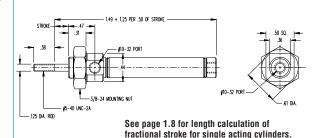


\$18.30 BASE PRICE Add \$2.20 per inch of stroke Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths:

1/2", 1", 11/2", 2", 21/2", 3 Maximum Stroke - 4" Stainless Steel Rod Standard

Optional Accessory: D-26765 Mounting Bracket Base Weight: .05

Adder Per Inch of Stroke: .03



## MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

007□-RP



\$23.15 BASE PRICE Add \$2.20 per inch of stroke **Reverse Single Acting** – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3"
Maximum Stroke – 4"
Stainless Steel Rod Standard
Optional Accessories:
D-26765 Mounting Bracket
D-26689 Pivot Bracket
D-26690 Piston Rod Clevis
Base Weight: .05

**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

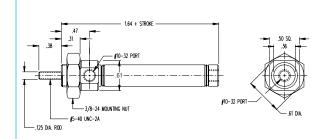
007□-D



\$16.70 BASE PRICE Add \$1.65 per inch of stroke **Double Acting** – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Adder Per Inch of Stroke: .03

Maximum Stroke – 4"
Stainless Steel Rod Standard
Optional Accessory:
D-26765 Mounting Bracket
Base Weight: .05
Adder Per Inch of Stroke: .01

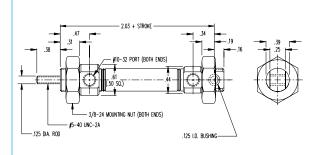


007□-DXP



\$20.65 BASE PRICE Add \$1.65 per inch of stroke **Double Acting** – Air Return – Double End or Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 4" Stainless Steel Rod Standard *Optional Accessories:* D-26765 Mounting Bracket D-26689 Pivot Bracket D-26690 Piston Rod Clevis *Base Weight: .06 Adder Per Inch of Stroke: .01* 

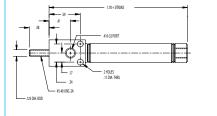


BF-007□-D



\$25.30 BASE PRICE Add \$1.65 per inch of stroke Double Acting – Front Block Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 4" Stainless Steel Rod Standard Base Weight: .05

Adder Per Inch of Stroke: .01



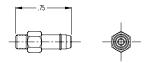


## 5/16" Bore Air Cylinders

## 5/16" Bore Accessories

**D-3229-A** \$3.75

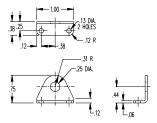
PACKAGE OF SIX



Aluminum Alloy Barbed Fitting.

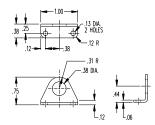
"" Hose (O.D.) Barbed Fitting Supplied with Gasket, No. 10-32 to "" O.D. Tubing.

**D-26731** \$2.60



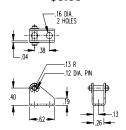
Mounting Bracket (for Single Acting Models)

**D-26765** \$2.60



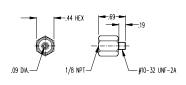
Mounting Bracket (for Double Acting Models)

**D-26689** \$3.65

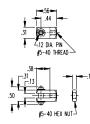


Pivot Bracket with Pin

**D-855-A** \$2.05

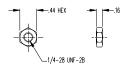


Adaptors (10-32 to 1/8 NPT Female) Supplied with Gasket **D-26690** \$3.65



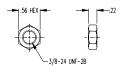
Piston Rod Clevis (with Pin)

**D-344** \$ .50



Mounting Nut

**D-801** \$ .50



Mounting Nut

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.15 of Air Line Pressure
- Enclosed Spring Force: 1 lb. Relaxed 2 lbs.

#### **OPTIONS:**

#### NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K) (Not available in block mount)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .19" to nose mount overall length
- PIVOT BUSHING (Y) .157" ID (Use bracket D-12321-A)

#### SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- Add .062 to overall length; Reverse acting, add .125

#### **DOUBLE ACTING BUMPER (B)**

- \$4.60 additional
- Add .188 to overall length DXDE; add .250

#### EXTRA EXTENSION (EE)

- · Single, reverse and double acting, add \$1.00 per inch of
- DXDE, add \$1.20 per inch of extension; extension added to

#### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$5.00 to base price + \$0.55 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- Enter Stroke Length as 3rd Digit

#### **OPTIONS** continued...

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.75
- · Reverse acting add \$1.05
- Double acting add \$1.40
- DXDE add \$1.80

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.60
- Double acting add \$11.70
- DXDE add \$15.50
- Reverse acting add \$8.15

#### MAGNET (prefix M)

- Add \$8.70
- · Add 0.25" to Double Acting overall length
- Add 0.20" to Single Acting overall length
- · Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

## MOLYCOATED BODY (F)

• Add \$3.00 per inch of stroke

#### NON-LUBE SERVICE (E)

- Single acting add \$3.90
- · Double acting add \$9.10
- DXDE add \$12.90

#### ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

## LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- · Option specified as a prefix
- Add \$10.00

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**

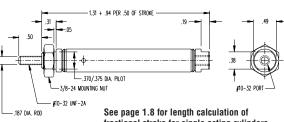
\$12.60 **BASE PRICE** Add \$2.45 per inch of stroke

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6"

Stainless Steel Rod Standard Optional Accessory: D-775 Mounting Bracket Base Weight: .04

Adder Per Inch of Stroke: .04

## **DIMENSIONS**



fractional stroke for single acting cylinders.

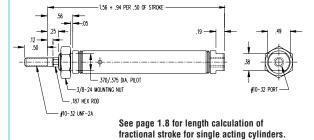


\$15.60 **BASE PRICE** Add \$2.45 per inch of stroke

Single Acting - Non-rotating -Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessory: D-775 Mounting Bracket

Base Weight: .04 Adder Per Inch of Stroke: .04



1.13

For Technical Assistance: 800-442-4622

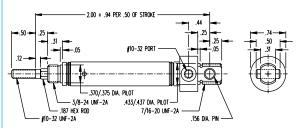
## 7/16" Bore Air Cylinders

# MODEL/PRICE O1 -NRP

\$19.40 BASE PRICE Add \$2.45 per inch of stroke

## DESCRIPTION/WEIGHT (lbs.)

Single Acting - Non-rotating
Hexagon Rod - Pivot Type - Spring
Return - Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 6"
Stainless Steel Rod Standard
Optional Accessories:
D-850 Rod Clevis
D-780 Pivot Brackets
Base Weight: .04
Adder Per Inch of Stroke: .04



**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

01□-P



\$16.55 BASE PRICE Add \$2.45 per inch of stroke Single Acting – Pivot Type – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

Stainless Steel Rod Standard

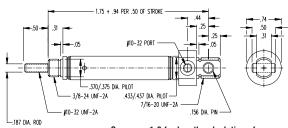
Optional Accessories:

D-780 Pivot Brackets

D-850 Piston Rod Clevis

Base Weight: .04

Adder Per Inch of Stroke: .04



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

01**□**-R



\$19.15 BASE PRICE Add \$2.45 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3"

", 1", 1", 2", 2", 3"

Maximum Stroke – 6"

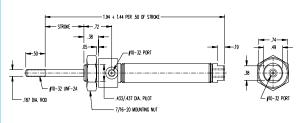
Stainless Steel Rod Standard

Optional Accessory:

D-770 Mounting Bracket

Base Weight: .08

Adder Per Inch of Stroke: .03



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

01**□-RP** 

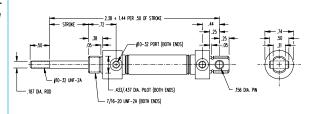


\$23.90 BASE PRICE Add \$2.45 per inch of stroke Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3"

Maximum Stroke – 6"
Stainless Steel Rod Standard
Optional Accessories:
D-780 Pivot Brackets
D-850 Piston Rod Clevis
Base Weight: .08

Adder Per Inch of Stroke: .03



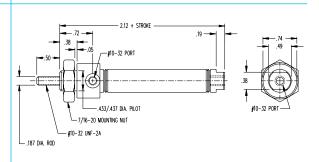
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

01**□**-D



\$17.50 BASE PRICE Add \$1.85 per inch of stroke Double Acting – Air Return – Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Accessory:
D-770 Mounting Bracket
Base Weight: .07

Adder Per Inch of Stroke: .02



#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**

## -DP



\$21.15 BASE PRICE Add \$1.85 per inch of stroke

## Double Acting - Pivot Type -Air Return - Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: D-780 Pivot Brackets D-850 Piston Rod Clevis Base Weight: .08

Adder Per Inch of Stroke: .02

## 10-32 PORT (BOTH ENDS) 433/.437 DIA. PILOT (BOTH ENDS) 7/16-20 UNF-2A (BOTH ENDS) #10-32 UNF-2A - 187 DIA ROD

**DIMENSIONS** 

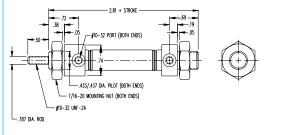
-DX **01**l



\$21.60 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** - Double End Mount - Air Return

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-770 Mounting Bracket Base Weight: .11

Adder Per Inch of Stroke: .02



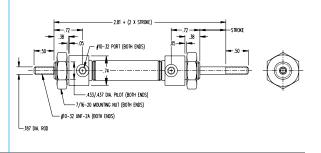
-DXDE



\$27.65 BASE PRICE Add \$2.35 per inch of stroke **Double Acting** - Double End Rod -Air Return - Double End Mount Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6"

Stainless Steel Rod Standard Optional Accessory: D-770 Mounting Bracket Base Weight: .14

Adder Per Inch of Stroke: .03



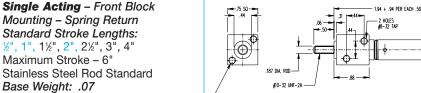
## 7/16" Bore Block Mounted Air Cylinders

## **MODEL/PRICE**

## **DESCRIPTION/WEIGHT (lbs.)**

## Mounting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .07

## **DIMENSIONS**



2 HOLES #8-32 TAP ON .75 DIA, BOLT CIRCLE

Adder Per Inch of Stroke: .04

## BASE PRICE Add \$2.45 per inch of stroke

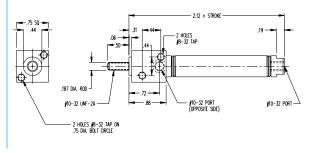
\$22.45

**BF-01** 



\$27.05 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** - Front Block Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12"

Stainless Steel Rod Standard Base Weight: .07 Adder Per Inch of Stroke: .02



See page 1.8 for length calculation of

fractional stroke for single acting cylinders.

## 7/16" Bore Air Cylinders

## 7/16" Bore Block Mounted Air Cylinders (continued)

# **BR-01**

**MODEL/PRICE** 

\$21.80 BASE PRICE Add \$2.45 per inch of stroke

## **DESCRIPTION/WEIGHT (lbs.)**

Single Acting - Rear Block Mounting for Vertical Positioning -Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .05

Adder Per Inch of Stroke: .04

#10-32 PORT -,370/.375 DIA, PILOT .187 DIA. ROD

**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.



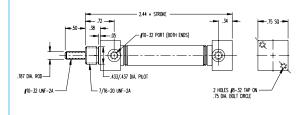


BASE PRICE Add \$1.85 per inch of stroke

**Double Acting** - Rear Block Mounting for Vertical Positioning -Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Base Weight: .08

Adder Per Inch of Stroke: .02



## **7/16**" Bore Trunnion Mounted Air Cylinders

## **MODEL/PRICE**

## **DESCRIPTION/WEIGHT (lbs.)**

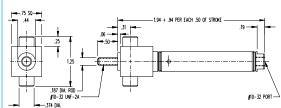
Single Acting - Front Block

Trunnion Mounting - Spring Return Standard Stroke Lengths: <mark>½", 1", 1½", 2", 2½", 3"</mark>, 4" Maximum Stroke - 6" Stainless Steel Rod Standard

Optional Accessories: TRB-1 Trunnion Brackets D-850 Rod Clevis Base Weight: .09

Adder Per Inch of Stroke: .04





**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## **BFT-01**



\$30.65 **BASE PRICE** Add \$2.45 per inch of stroke

## **BFT-01**



\$35.40 **BASE PRICE** Add \$1.85 per inch of stroke

## **Double Acting** - Front Block Trunnion Mounting - Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: TRB-1 Trunnion Brackets D-850 Rod Clevis Base Weight: .09

Adder Per Inch of Stroke: .02

## **BRT-01**

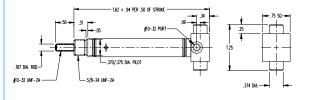


BASE PRICE Add \$2.45 per inch of stroke

## Single Acting - Rear Block Trunnion Mounting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessories:

TRB-1 Trunnion Brackets D-850 Rod Clevis Base Weight: .07

Adder Per Inch of Stroke: .04



## **7/16**" Bore Trunnion Mounted Air Cylinders (continued)

## MODEL/PRICE

## DESCRIPTION/WEIGHT (lbs.)

## **DIMENSIONS**





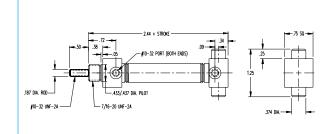
\$34.65 BASE PRICE Add \$1.85 per inch of stroke

Double Acting - Rear Block
Trunnion Mounting - Air Return
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 12"
Stainless Steel Rod Standard
Optional Accessories:
TRB-1 Trunnion Brackets

D-850 Rod Clevis

Base Weight: .10

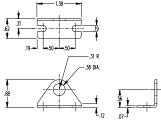
Adder Per Inch of Stroke: .02



## **7/16**" Bore Accessories

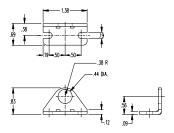
D-775





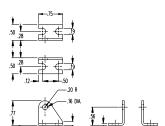
Mounting Bracket (for Single Acting Models)

## **D-770** \$3.35



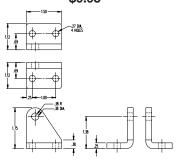
Mounting Bracket (for Double Acting Models)

## **D-780** \$3.45



Pivot Brackets

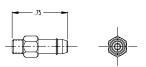
## **TRB-1** \$9.95



Trunnion Brackets

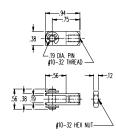
## D-3229-A

\$3.75 PACKAGE OF SIX



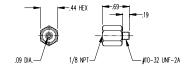
Anodized Aluminum Alloy Barbed Fitting. ¼" Hose (O.D.) Barbed Fitting Supplied with Gasket, No. 10-32 to ¼" O.D. Tubing.

## **D-850** \$3.75



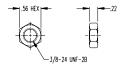
Piston Rod Clevis

## **D-855-A** \$2.05



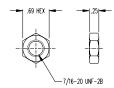
Adaptors (10-32 to ¼ NPT Female) Supplied with Gasket

## **D-801** \$ .50



Mounting Nut

## **D-154** \$.50



Mounting Nut

## 1.17

## 9/16" Bore Air Cylinders

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.25 of Air Line Pressure
- Enclosed Spring Force: 2 lbs. Relaxed 4 lbs. Compressed

#### **OPTIONS:**

#### NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)
  Add .03" to nose mount overall length

#### SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- · Add .062 to overall length

## DOUBLE ACTING BUMPERS (B)

- \$4.60 additional
- · Add .125 to overall length

#### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.00 per inch of extension
- DXDE, add \$1.25 per inch of extension; extension added to each end

#### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$5.60 to base price + \$0.70 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- ☐ Enter Stroke Length as 3rd Digit

#### **OPTIONS** continued...

## MAGNET (prefix M) - Add \$10.35

- · Single and reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.75
- Reverse acting add \$1.05
- Double acting add \$1.40
- DXDE add \$1.80

## HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.60
- Double acting add \$11.70
- Double end rod add \$15.50
- Reverse acting add \$8.15

## MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

#### NON-LUBE SERVICE (E)

- Single acting add \$3.90
- Double acting add \$9.10
- DXDE add \$12.90

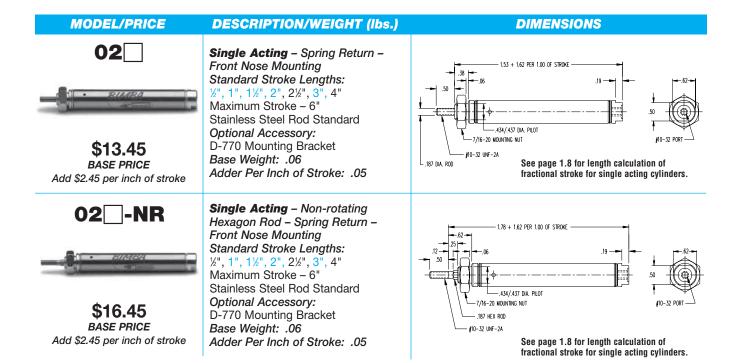
#### ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- · Option specified as a prefix
- Add \$10.00



## MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

## 02**-NRP**

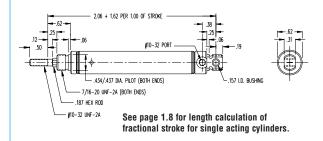


\$20.65 BASE PRICE Add \$2.45 per inch of stroke

# Single Acting – Non-rotating Hexagon Rod – Pivot Type – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessories:

D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .06

Adder Per Inch of Stroke: .05



**DIMENSIONS** 

## 02 -P



\$17.50 BASE PRICE Add \$2.45 per inch of stroke

## **Single Acting** – Pivot Type – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

Stainless Steel Rod Standard

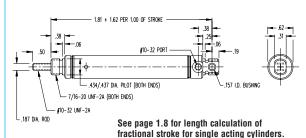
Optional Accessories:

D-850 Rod Clevis

D-12321-A Pivot Bracket

Base Weight: .06

Adder Per Inch of Stroke: .05



## 02□-R

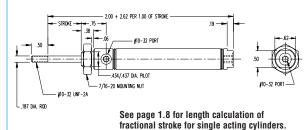


\$20.30 BASE PRICE Add \$2.45 per inch of stroke

## **Reverse Single Acting** – Pull Type – Rod Normally Extended – Spring

Return – Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3"
Maximum Stroke – 6"
Stainless Steel Rod Standard
Optional Accessory:
D-770 Mounting Bracket
Base Weight: .08

Adder Per Inch of Stroke: .04



## 02□-RP



\$24.50 BASE PRICE Add \$2.45 per inch of stroke

# Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3"

Maximum Stroke – 6"

Stainless Steel Rod Standard

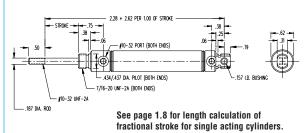
Optional Accessories:

D-850 Rod Clevis

D-12321-A Pivot Bracket

Base Weight: .08

Adder Per Inch of Stroke: .04



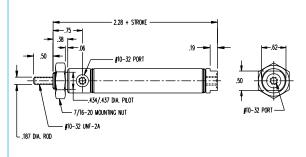
02 -D



\$17.90 BASE PRICE Add \$1.85 per inch of stroke

# **Double Acting** – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-770 Mounting Bracket Base Weight: .09 Adder Per Inch of Stroke: .02

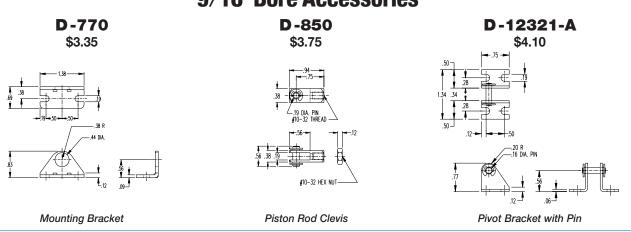


## 9/16" Bore Air Cylinders

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** Double Acting - Double End or -DXP Rear Pivot Mounting - Air Return Standard Stroke Lengths: -.75 -½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" #10-32 PORT (BOTH ENDS) Stainless Steel Rod Standard Optional Accessories: D-770 Mounting Bracket 434/.437 DIA. PILOT (BOTH ENDS) 7/16-20 MOUNTING NUT (BOTH ENDS) D-850 Rod Clevis \$21.80 #10-32 UNF-2A D-12321-A Pivot Bracket BASE PRICE Base Weight: .09 Add \$1.85 per inch of stroke Adder Per Inch of Stroke: .02 -DXDE Double Acting - Double End Rod -2.94 + (2 X STROKE) Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Stainless Steel Rod Standard .434/.437 DIA. PILOT (BOTH ENDS) Optional Accessory: D-770 Mounting Bracket \$29.35 #10-32 UNF-2A (BOTH ENDS) Base Weight: .16 **BASE PRICE**

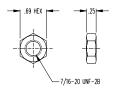
Adder Per Inch of Stroke: .03

## 9/16" Bore Accessories



**D-154** \$.50

Add \$2.35 per inch of stroke



Mounting Nut

- Force Exerted Approximately 0.4 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DXP and DXDE Models

#### **OPTIONS:**

#### NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

## SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- Add .125 to overall length

#### **DOUBLE ACTING BUMPERS (B)**

- \$4.60 additional
- · No change in overall length

#### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.00 per inch of extension
- DXDE, add \$1.20 per inch of extension; extension added to each end

#### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$6.25 to base price + \$0.70 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- ☐ Enter Stroke Length as 3rd Digit

#### **OPTIONS** continued...

ROD WIPER (W) (not available in standard single acting) (now available in block mount)

- Double acting, add \$3.20
- DXDE add \$6.40

**HEAVY SPRING** (available on single acting and reverse acting) **(H)** 

- Add \$1.35
- Spring Force: 4 lbs. relaxed 10 lbs. compressed

#### MAGNET (prefix M) - add \$10.35

- Single and reverse acting add .125" to overall length
- · Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.75
- Reverse acting add \$1.05
- Double acting add \$1.40
- DXDE add \$1.80

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.60
- Double acting add \$11.70
- Double end rod add \$15.50
- Reverse acting add \$8.15

#### MOLYCOATED BODY (F)

• Add \$3.00 per inch of stroke

#### NON-LUBE SERVICE (E)

- Single acting add \$4.30
- Double acting add \$9.40
- DXDE add \$13.30

## STAINLESS STEEL ROD (prefix SR)

- Add \$2.30
- Standard on M option, block mount, DXP and DXDE models

## LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- Option specified as a prefix
- Add \$15.20

## MODEL/PRICE

## DESCRIPTION/WEIGHT (lbs.)

## 04



\$13.95 BASE PRICE Add \$2.45 per inch of stroke

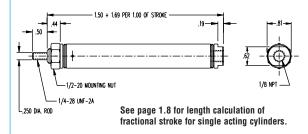
## DECOMM FIGHT (1851)

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessory:
D-226 Mounting Bracket
Base Weight: .10

Adder Per Inch of Stroke: .08

## **DIMENSIONS**

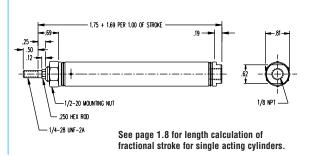


04∐-NR



\$17.05 BASE PRICE Add \$2.45 per inch of stroke Single Acting – Non-rotating Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessory:
D-226 Mounting Bracket
Base Weight: .10
Adder Per Inch of Stroke: .08



1.21

## 3/4" Bore Air Cylinders

## **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

## **DIMENSIONS**

## **04 □-NRP**



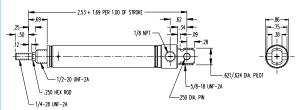
\$21.15

BASE PRICE

Add \$2.45 per inch of stroke

Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-3 Piston Rod Clevis
D-167 Pivot Brackets

Base Weight: .12 Adder Per Inch of Stroke: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

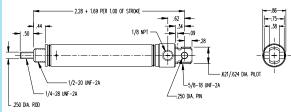
## 04**□-P**



\$17.90 BASE PRICE Add \$2.45 per inch of stroke Single Acting - Pivot Type - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod

Optional Accessories: D-166-3 Piston Rod Clevis D-167 Pivot Brackets

Base Weight: .13 Adder Per Inch of Stroke: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

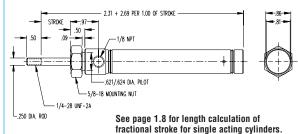
## 04**□-R**



\$20.55 BASE PRICE Add \$2.45 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .18

Adder Per Inch of Stroke: .07



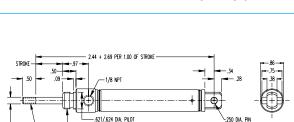
04**□-RP** 



\$24.65 BASE PRICE Add \$2.45 per inch of stroke Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod

Optional Accessories: D-166-3 Piston Rod Clevis D-167 Pivot Brackets Base Weight: .18

Adder Per Inch of Stroke: .07



1/4-28 UNF-2A

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 04 LSC Conduit Outlet\*



\$76.85 BASE PRICE

Add \$2.45 per inch of stroke \*Add \$2.25 for Conduit Outlet

Single Acting – Built-in Midget 3-Way Solenoid Operated Valve –
Spring Return – Front Nose Mounting – 150 PSI, ¾" Orifice
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.

24, 230 A.C. or 6, 12, 24 D Optional Accessory: D-226 Mounting Bracket Base Weight: .38

Adder Per Inch of Stroke: .08

3.69 + 1.69 PER 1.00 OF STROKE
1/8 NPT 1/2 NPT CONDUIT FOR LSC MODELS
1/8 NPT 1/2 NPT CONDUIT FOR LSC MODELS
1/2 NPT CONDUIT FOR LSC MODELS
1/4 - 28 UNF - 2A
- 250 DIA. ROD

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## MODEL/PRICE DESCR

# 04□-NRLS or NRLSC Conduit Outlet\*



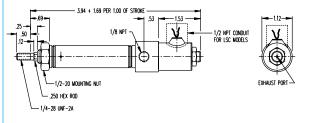
\$80.30 BASE PRICE

Add \$2.45 per inch of stroke \*Add \$2.25 for Conduit Outlet

## **DESCRIPTION/WEIGHT (lbs.)**

Single Acting – Non-rotating
Hexagon Piston Rod – Built-in
Midget 3-Way Solenoid Operated
Valve – Spring Return – Front Nose
Mounting – 150 PSI, %4" Orifice
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-226 Mounting Bracket
Base Weight: .46

## **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.





\$18.00 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** – Air Return – Front Nose Mounting Standard Stroke Lengths:

Adder Per Inch of Stroke: .08

//", 1", 1//", 2", 2//", 3", 4", 5", 6"

Maximum Stroke – 12"

Optional Stainless Steel Rod

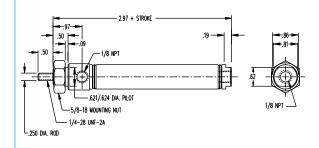
Optional Rod Wiper

Optional Accessory:

D-129 Mounting Bracket

Base Weight: .21

Adder Per Inch of Stroke: .03



## 04□-DP



\$21.65 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** – Pivot Type – Air Return – Rear Pivot Mounting Standard Stroke Lengths:

/", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"

Optional Stainless Steel Rod

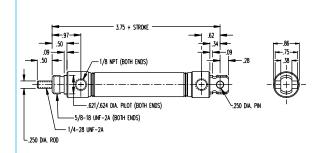
Optional Rod Wiper

Optional Accessories:

D-166-3 Piston Rod Clevis

D-167 Pivot Brackets

Base Weight: .21
Adder Per Inch of Stroke: .03



**04**□-**DXP** 



\$24.05 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"

Stainless Steel Rod Standard

Optional Rod Wiper

Optional Accessories:

D-129 Mounting Bracket

D-13498-A Pivot Bracket

D-166-3 Piston Rod Clevis

Base Weight: .29

Adder Per Inch of Stroke: .03

#### All prices are F.O.B. Monee, Illinois and are subject to change without notice.

## 3/4" Bore Air Cylinders

## **MODEL/PRICE** -DXDE



\$33.55 **BASE PRICE** Add \$2.35 per inch of stroke

**MODEL/PRICE** 

### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard **Optional** Rod Wiper Optional Accessory: D-129 Mounting Bracket

Base Weight: .37 Adder Per Inch of Stroke: .04

## 4.00 + ( 2 X STROKE ) 1/8 NPT (BOTH ENDS) .621/.624 DIA. PILOT (BOTH ENDS) -5/8-18 MOUNTING NUT (BOTH ENDS) 1/4-28 UNF-2A (BOTH ENDS) \_.250 DIA. ROD

**DIMENSIONS** 

## 3/4" Bore Block Mounted

# **BF-04**

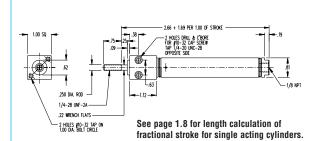
\$24.20 BASE PRICE Add \$2.45 per inch of stroke

## **DESCRIPTION/WEIGHT (lbs.)**

Mounting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .18

Single Acting - Front Block

Adder Per Inch of Stroke: .08



**DIMENSIONS** 

**BF-04** 



\$28.40 BASE PRICE Add \$1.85 per inch of stroke

**Double Acting** - Front Block Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12"

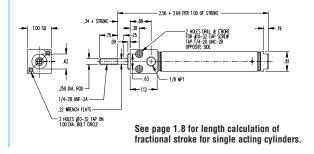
Stainless Steel Rod Standard Base Weight: .22 Adder Per Inch of Stroke: .03 .250 DIA, ROD 1/4-28 UNF-2A .22 WRENCH FLATS 2 HOLES #10-32 TAP ON 1.00 DIA, BOLT CIRCLE

BF-04 -R



\$30.50 BASE PRICE Add \$2.45 per inch of stroke Pull Type - Front Block Mounting -Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .19 Adder Per Inch of Stroke: .07



## 3/4" Bore Block Mounted (continued)

## BF-04∐-LS or LSC\*

**MODEL/PRICE** 

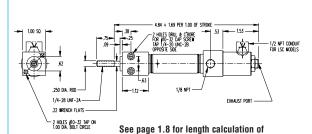


\$87.60 BASE PRICE Add \$2.45 per inch of stroke \*Add \$2.25 for Conduit Outlet

## **DESCRIPTION/WEIGHT (lbs.)**

Built-in Midget 3-Way Solenoid Operated Valve - Single Acting - Spring Return - Front Block Mounting - 150 PSI, %4" Orifice Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 6"
Stainless Steel Rod Standard Standard Voltage -115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Base Weight: .38

Adder Per Inch of Stroke: .08



**DIMENSIONS** 

BR-04



\$24.20 BASE PRICE Add \$2.45 per inch of stroke Single Acting – Rear Block Mounting for Vertical Positioning – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6"

Maximum Stroke – 6"
Stainless Steel Rod Standard
Base Weight: .15
Adder Per Inch of Stroke: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

fractional stroke for single acting cylinders.

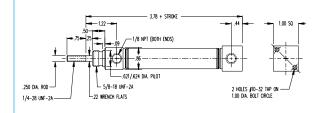
## BR-04□-D



\$27.85 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** – Rear Block Mounting for Vertical Positioning – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Base Weight: .26

Adder Per Inch of Stroke: .08

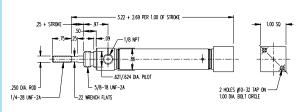


BR-04□-R



\$30.50 BASE PRICE Add \$2.45 per inch of stroke **Pull Type** – Rear Block Mounting for Vertical Positioning – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard

Base Weight: .15 Adder Per Inch of Stroke: .08



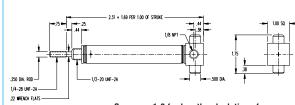
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

#### All prices are F.O.B. Monee, Illinois and are subject to change without notice.

## 3/4" Bore Air Cylinders

## 3/4" Bore Trunnion Mounted

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)** Single Acting - Front Block **BFT-04** Trunnion Mounting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets \$33.40 D-166-3 Rod Clevis .22 WRENCH FLATS BASE PRICE Base Weight: .24 Add \$2.45 per inch of stroke Adder Per Inch of Stroke: .08 **Double Acting** - Front Block **BFT-04** Trunnion Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets .250 DIA. ROD \$37.50 D-166-3 Rod Clevis 1/4-28 UNF-2A BASE PRICE Base Weight: .29 .22 WRENCH FLATS Adder Per Inch of Stroke: .03 Add \$1.85 per inch of Stroke Single Acting - Rear Block Trunnion **BRT-04** Mounting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets 1/4-28 UNF-2A \$31.20 D-166-3 Rod Clevis .22 WRENCH FLATS BASE PRICE Base Weight: .19



**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

2,66 + 1,69 PER 1,00 OF STROKE

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

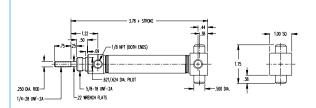
## **BRT-04**

Add \$2.45 per inch of stroke



**BASE PRICE** Add \$1.85 per inch of stroke **Double Acting** – Rear Block Trunnion Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets D-166-3 Rod Clevis Base Weight: .28 Adder Per Inch of Stroke: .03

Adder Per Inch of Stroke: .08



## 3/4" Bore Adjustable Stroke

## MODEL/PRICE

## **DESCRIPTION/WEIGHT** (lbs.)

## **DIMENSIONS**



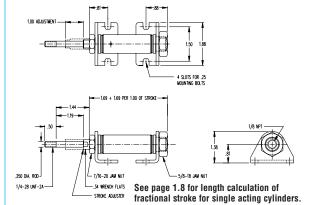


\$28.00 BASE PRICE Add \$2.45 per inch of stroke

Single Acting – Spring Return – Adjustable Stroke – Double End Mounting – Brass Piston Rod Bearing and Stroke Adjustment in 1", 2", 3". Mounting Brackets are included.

1" Stroke Adjusts 0" – 1", 2" Stroke 1" – 2", and 3" Stroke 2" – 3" Maximum Stroke – 6" Optional Stainless Steel Rod Base Weight: .40

Adder Per Inch of Stroke: .07



04□-RA

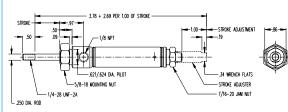


\$29.15 BASE PRICE Add \$2.45 per inch of Stroke

Reverse Single Acting – Pull Type – Rod Normally Extended – Nose Mounting – Stroke Adjustment in 1", 2", 3".

1" Stroke Adjusts 0" – 1", 2" Stroke 1" – 2", and 3" Stroke 2" – 3" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .23

Adder Per Inch of Stroke: .07



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

04□-AP



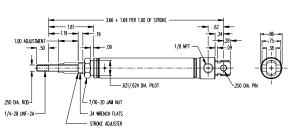


Single Acting – Pivot Type – Rear Pivot Mounting – Stroke Adjustment in 1", 2", 3". 1" Stroke Adjusts 0" – 1", 2" Stroke 1" – 2", and 3" Stroke 2" – 3"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-3 Piston Rod Clevis
D-167 Pivot Brackets

Adder Per Inch of Stroke: .07

Base Weight: .23



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## 3/4" Bore Air Cylinders

## 3/4" Bore Accessories D-129 **D-167 D-226** \$3.00 \$3.70 \$3.45 Mounting Bracket Mounting Bracket (for Single Acting Models) (for Double Acting Models) Pivot Brackets D-13498-A **TRB-2** D-166-3 \$4.05 \$12.30 \$4.05 Pivot Bracket Trunnion Brackets Piston Rod Clevis **D-98 D-9** \$.60 \$.60 1/2-20 UNF-2B

**Note:** For stainless steel accessories see page 1.100 and 1.103-1.104.

Mounting Nut

Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing
- Force Exerted Approximately 0.6 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Cushion Quiet Bumpers Standard on All Models

#### **OPTIONS:**

#### **NO CHARGE:**

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .28" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

#### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.00 per inch
- DXDE, add \$1.20 per inch of extension; extension added to each end

#### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$6.25 to base price + \$0.70 to stroke adder
- · See page 1.65 and 1.66 for overall length adders

## MAGNET (prefix M) - Add \$10.35

- · All models add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

#### **OPTIONS** continued...

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.75
- Reverse acting add \$1.05
- Double acting add \$1.40
- DXDE add \$1.80

## HIGH TEMPERATURE "U" CUP SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$5.10
- Double acting add \$13.10
- DXDE add \$16.55
- Reverse acting add \$8.75

## **MOLYCOATED BODY (F)**

• Add \$3.00 per inch of stroke

## NON-LUBE SERVICE (E)

- Single acting add \$4.30
- Double acting add \$9.75
- DXDE add \$13.90

## ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

#### STAINLESS STEEL ROD (prefix SR)

- Add \$2.30
- · Standard on DXP, DXDE, and M option

## LOW PRESSURE HYDRAULIC (HL)

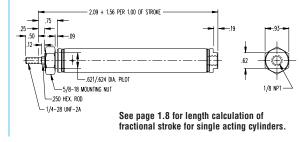
- 250 psi maximum
- Double acting models only
- · Option specified as a prefix
- Add \$15.20
- ☐ Enter Stroke Length as 3rd Digit

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** 06 Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4' Maximum Stroke - 6" Optional Stainless Steel Rod -.621/.624 DIA. PILOT Optional Accessory: 5/8-18 MOUNTING NUT D-129 Mounting Bracket \$14.90 Base Weight: .17 See page 1.8 for length calculation of BASE PRICE fractional stroke for single acting cylinders. Adder Per Inch of Stroke: .09 Add \$2.85 per inch of stroke Single Acting - Non-rotating





\$17.60 BASE PRICE Add \$2.85 per inch of stroke Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .17 Adder Per Inch of Stroke: .09



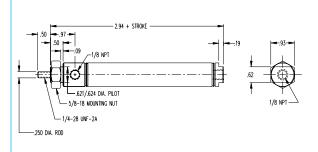
## 7/8" Bore Air Cylinders

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** Single Acting - Non-rotating -NRP Hexagon Rod - Pivot Type - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/4", 1", 11/4", 2", 21/4", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: -.621/.624 DIA. PILOT (BOTH ENDS) D-166-3 Piston Rod Clevis \$22.05 -5/8-18 UNF-2A (BOTH ENDS) D-167 Pivot Brackets -250 HEX ROD BASE PRICE 1/4-28 UNF-2A Base Weight: .17 See page 1.8 for length calculation of Add \$2.85 per inch of stroke fractional stroke for single acting cylinders. Adder Per Inch of Stroke: .09 Single Acting - Pivot Type - Spring 2.47 + 1.56 PER 1.00 OF STROKE Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: .621/.624 DIA. PILOT (BOTH ENDS) D-166-3 Piston Rod Clevis \$18.95 D-167 Pivot Brackets 1/4-28 UNF-2A BASE PRICE Base Weight: .17 See page 1.8 for length calculation of -.250 DIA. ROD fractional stroke for single acting cylinders. Add \$2.85 per inch of stroke Adder Per Inch of Stroke: .09 Reverse Single Acting - Pull Type 06| |-R - Rod Normally Extended - Front 2.31 + 2.56 PER 1.00 OF STROKE Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Optional Stainless Steel Rod - .621 /.624 DIA. PILOT 5/8-18 MOUNTING NUT Optional Accessory: \$22.00 1/4-28 UNF-2A D-129 Mounting Bracket See page 1.8 for length calculation of BASE PRICE .250 DIA. ROD Base Weight: .20 fractional stroke for single acting cylinders. Add \$2.85 per inch of stroke Adder Per Inch of Stroke: .09 Reverse Single Acting - Pivot and 06 -RP Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: -5/8-18 UNF-2A D-166-3 Piston Rod Clevis \$26,00 1/4-28 UNF-2A D-167 Pivot Brackets BASE PRICE -:250 DIA. ROD See page 1.8 for length calculation of Base Weight: .20 Add \$2.85 per inch of stroke fractional stroke for single acting cylinders. Adder Per Inch of Stroke: .09

06| |-D



\$19.75 BASE PRICE Add \$1.85 per inch of stroke Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/4", 1", 11/4", 2", 21/4", 3", 4", 5", 6" Maximum Stroke - 12" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .25 Adder Per Inch of Stroke: .03



250 DIA PIN

1/8 NPT

## MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

## 06**□**-DXP



\$26.10 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 32"

Stainless Steel Rod Standard
Optional Accessories:
D-166-3 Piston Rod Clevis
D-129 Mounting Bracket
D-13498-A Pivot Bracket
Base Weight: .32

Adder Per Inch of Stroke: .03

3.56 + STROKE

3.56 + STROKE

3.50 +

**DIMENSIONS** 

06 -DXDE

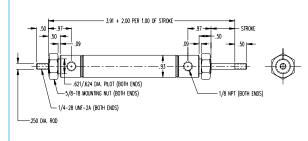


\$35.35 BASE PRICE Add \$2.35 per inch of stroke **Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths:

1/2" 1" 11/4" 2" 21/4" 3" 4" 5" 6"

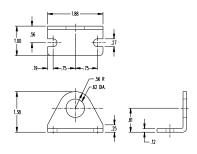
½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard *Optional Accessory:* D-129 Mounting Bracket Base Weight: .39

Adder Per Inch of Stroke: .06

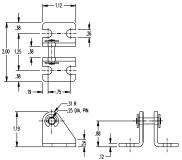


## **7/8" Bore Accessories**

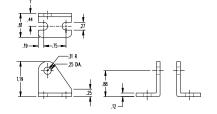
**D-129** \$3.70



**D-13498-A** \$4.05



81 .44



D-167

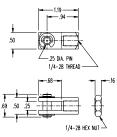
\$3.45

Mounting Bracket

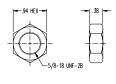
Pivot Bracket

Pivot Brackets

**D-166-3** \$4.05



**D-9** \$.60



Rod Clevis

All prices are F.O.B. Monee, Illinois and are subject to change without notice.

Mounting Nut

## 1 - 1 / 1 6" Bore Air Cylinders

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing
- Force Exerted Approximately 0.9 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DX and DXDE Models

## **OPTIONS:**

#### **NO CHARGE:**

- MAGNALUBE G (G)
- PORTS ROTATED (K)\*

\*Front port rotated 90° on BF-090-D.

- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .25" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

#### SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- Add .125 to overall length

#### **DOUBLE ACTING BUMPERS (B)**

- \$4.60 additional
- · Add .125 to overall length
- Models DXDE and DXDEH add .500

#### EXTRA EXTENSION (EE)

- · Single, reverse and double acting, add \$1.00 per inch of extension
- DXDE, add \$1.20 per inch of extension; extension added to each end
- DXDE hollow rod, add \$1.85 per inch of extension; extension added to each end

#### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$8.70 to base price + \$1.15 to stroke adder
- See page 1.65 and 1.66 for overall length adders

HEAVY SPRINGS (H) are standard on all single acting block front and block rear mount and -NRLSC models, and reverse acting except -RA type.

For all other single acting, add \$2.05

Spring Force: 6 lbs. relaxed – 12 lbs. compressed

#### **OPTIONS** continued...

#### MAGNET (prefix M) - Add \$12.90

- Single acting and DXDE add .125" to overall length
- · Use bumper length adder for DXDE and DXDEH when magnet and bumper are ordered together.
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.05
- Reverse acting add \$1.40
- Double acting add \$2.05
- DXDE add \$2.70

## HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$5.95
- · Double acting add \$14.05
- DXDE add \$17.80
- Reverse acting add \$9.20

#### ROD WIPER (W)

(not available in standard single acting)

(now available in block mount)

- Double acting, add \$3.20
- DXDE add \$6.40

## MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

#### NON-LUBE SERVICE (E)

- Single acting add \$4.30
- Double acting add \$10.35
- DXDE add \$14.60

## STAINLESS STEEL ROD (prefix SR)

- Add \$2.30
- · Standard on DX, DXDE, DXDEH, All block mountings and M option

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- · Option specified as a prefix
- Add \$15.20

☐ Enter Stroke Length as 3rd Digit

#### MODEL/PRICE

## **DESCRIPTION/WEIGHT (lbs.)**

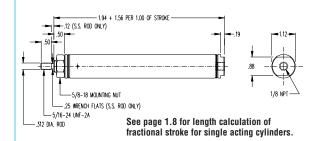
\$15.70 BASE PRICE Add \$3.10 per inch of stroke

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .23

Adder Per Inch of Stroke: .11

**DIMENSIONS** 





BASE PRICE Add \$3.10 per inch of stroke

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .25

Adder Per Inch of Stroke: .12

2.19 + 1.56 PER 1.00 OF STROKE 5/8-18 MOUNTING NUT - 375 HEX ROD 5/16-24 UNF-2A See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

## **09**□**-NRP**



\$22.70

BASE PRICE

Add \$3.10 per inch of stroke

## Single Acting - Non-rotating

Hexagon Rod – Pivot Type – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-1 Piston Rod Clevis
D-167 Pivot Brackets
Base Weight: .25
Adder Per Inch of Stroke: .12

fractional stroke for single acting cylinders.

**DIMENSIONS** 

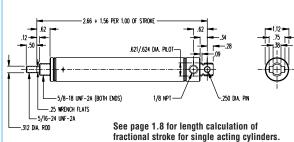
09**□**-P



\$19.50 BASE PRICE Add \$3.10 per inch of stroke Single Acting - Pivot Type -Spring Return - Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3<sup>T</sup>, 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-166-1 Piston Rod Clevis D-167 Pivot Brackets Base Weight: .24

Adder Per Inch of Stroke: .11



09∏-R



\$22.80 BASE PRICE Add \$3.10 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

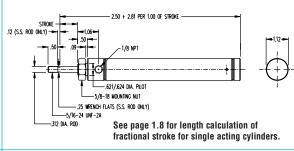
Optional Stainless Steel Rod

Optional Accessory:

D-129 Mounting Bracket

Base Weight: .24

Base Weight: .24
Adder Per Inch of Stroke: .16



09**□-RP** 

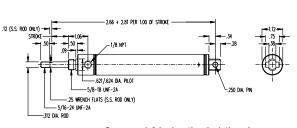


\$27.05 BASE PRICE Add \$3.10 per inch of stroke Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-1 Piston Rod Clevis

Adder Per Inch of Stroke: .16

D-167 Pivot Brackets

Base Weight: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## 1 - 1 / 16" Bore Air Cylinders

#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

## **DIMENSIONS**

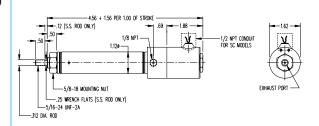
## 09**□**-S or SC\*



\$75.90 BASE PRICE Add \$3.10 per inch of stroke \*Add \$3.00 for Conduit Outlet

Single Acting – Built-in 3-Way
Solenoid Operated Valve – Spring
Return – Front Nose Mounting – 100
PSI, 16" Orifice Standard – 150 PSI,
16" Orifice Optional
Standard Stroke Lengths:
16", 1", 116", 2", 216", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-129 Mounting Bracket
Base Weight: 1.11

Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## 09□-NRS or NRSC\*



\$79.10

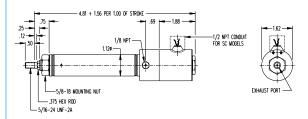
BASE PRICE

Add \$3.10 per inch of stroke
\*Add \$3.00 for Conduit Outlet

Single Acting – Built-in 3-Way
Solenoid Operated Valve – Nonrotating Hexagon Piston Rod –
Spring Return – Front Nose Mounting
– 100 PSI, 1/6" Orifice Standard – 150
PSI, 3/4" Orifice Optional
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-129 Mounting Bracket

Base Weight: 1.13

Adder Per Inch of Stroke: .12



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

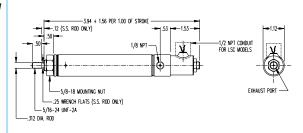
## 09∏-LS or



\$79.20 BASE PRICE Add \$3.10 per inch of stroke

\*Add \$3.10 per inch of stroke \*Add \$2.25 for Conduit Outlet Single Acting – Built-in Midget 3-Way Solenoid Operated Valve – Spring Return – Front Nose Mounting – 150 PSI, ¾" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-129 Mounting Bracket Base Weight: 1.20

Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## MODEL/PRICE DESCR

# 09∏-NRLS or NRLSC\*

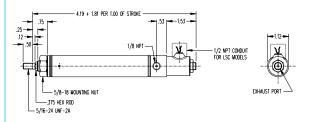


\$82.05 BASE PRICE Add \$3.10 per inch of stroke \*Add \$2.25 for Conduit Outlet

### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting - Non-rotating Hexagon Piston Rod - Built-in Midget 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 150 PSI, %4" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-129 Mounting Bracket Base Weight: 1.20 Adder Per Inch of Stroke: .11

## **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

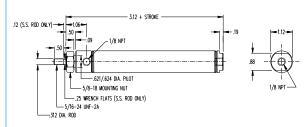
## 09**\_\_-**D



\$21.00 BASE PRICE Add \$1.85 per inch of stroke

## **Double Acting** – Air Return – Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Rod Wiper Optional Accessory: D-129 Mounting Bracket Base Weight: .33 Adder Per Inch of Stroke: .05



## 09**□-DP**



\$25.15 BASE PRICE Add \$1.85 per inch of stroke

## **Double Acting** – Pivot Type – Air Return – Rear Pivot Mounting Standard Stroke Lengths:

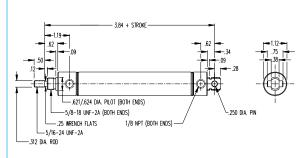
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"

Optional Stainless Steel Rod

Optional Stainless Steel Roo Optional Rod Wiper Optional Accessories: D-166-1 Piston Rod Clevis D-167 Pivot Bracket Base Weight: .33

Adder Per Inch of Stroke: .05



## 09**□-DX**



\$27.55

BASE PRICE

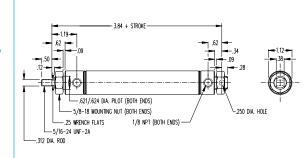
Add \$1.85 per inch of stroke

**Double Acting** – Universal Mounting Pivot, or Double End Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessories: D-13498-A Pivot Bracket D-129 Mounting Bracket D-166-1 Piston Rod Clevis Base Weight: .33

Adder Per Inch of Stroke: .05



#### All prices are F.O.B. Monee, Illinois and are subject to change without notice.

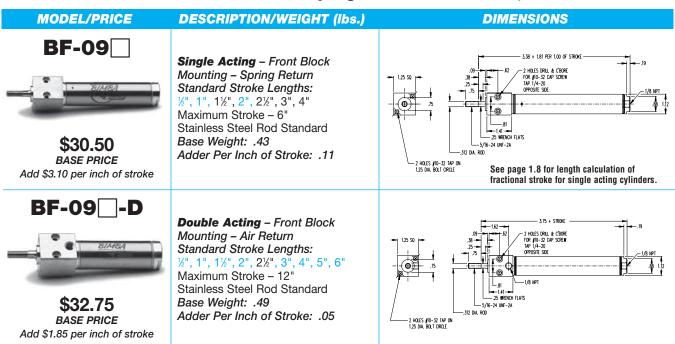
## 1-1/16" Bore Air Cylinders

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** Double Acting - Double End Rod --DXDE 4.00 + (2 X STROKE) Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard -.621/.624 DIA. PILOT (BOTH ENDS) **Optional Rod Wiper** 5/8-18 MOUNTING NUT (BOTH ENDS) Optional Accessory: .25 WRENCH FLATS (BOTH ENDS) \$36.65 D-129 Mounting Bracket -5/16-24 UNF-2A (BOTH ENDS) **BASE PRICE** Base Weight: .48 Add \$2.35 per inch of stroke Adder Per Inch of Stroke: .07 **Double Acting** - Double End 09 -DXDEH Hollow Rod - Air Return - Double 4.00 + (2 X STROKE) **End Mounting** Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard -.621/.624 DIA. PILOT (BOTH ENDS) **Optional Rod Wiper** - 5/8-18 MOUNTING NUT (BOTH ENDS) Optional Accessory: .25 WRENCH FLATS (BOTH ENDS) 1/8 NPT (BOTH ENDS) \$46.55 -5/16-24 UNF-2A (BOTH ENDS) D-129 Mounting Bracket BASE PRICE Base Weight: .47

Adder Per Inch of Stroke: .07

## 1-1/16" Bore Block Mounted · Spring Force: 6 lbs. Retracted, 12 lbs. Extended

.19 DIA, THRU



Add \$3.40 per inch of stroke

### 1-1/16" Bore Block Mounted (continued)

### MODEL/PRICE

### DESCRIPTION/WEIGHT (lbs.)

### **DIMENSIONS**

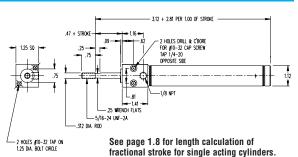




\$35.95 BASE PRICE Add \$3.10 per inch of stroke **Pull Type** – Front Block Mounting – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"
Stainless Steel Rod Standard
Base Weight: .36

Adder Per Inch of Stroke: .16



# BF-09□-LS or LSC\*



\$94.90 BASE PRICE

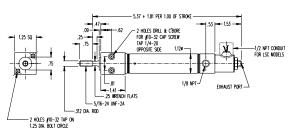
Add \$3.10 per inch of stroke \*Add \$2.25 for Conduit Outlet

Built-in Midget 3-Way Solenoid Operated Valve - Single Acting - Spring Return - Front Block Mounting - 150 PSI, %4" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6" Stainless Steel Rod Standard Standard Voltage – 115/60 *Optional Voltages:* 24, 230 A.C. or 6, 12, 24 D.C.

Base Weight: 1.31

Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### **BR-09**



\$26.25

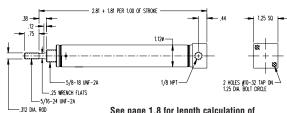
BASE PRICE

Add \$3.10 per inch of stroke

Single Acting - Rear Block Mounting for Vertical Positioning -Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6"

Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .36

Adder Per Inch of Stroke: .16



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### BR-09□-D



\$32.05 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** – Rear Block Mounting for Vertical Positioning – Air Return Standard Stroke Lengths:

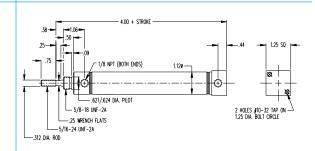
½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 12"

Stainless Steel Rod Standard

Base Weight: .39

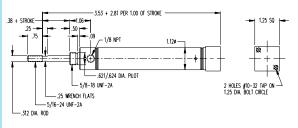
Adder Per Inch of Stroke: .05



### BR-09□-R



\$31.65 BASE PRICE Add \$3.10 per inch of stroke Pull Type - Rear Block Mounting for Vertical Positioning - Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .32



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 1 - 1 / 16" Bore Air Cylinders

### 1-1/16" Bore Trunnion Mounted · Spring Force: 6 lbs. Retracted, 13 lbs. Extended

# MODEL/PRICE

# **BFT-09**



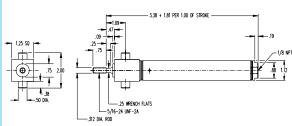
\$39.90 BASE PRICE Add \$3.10 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting - Front Block
Trunnion Mounting - Spring Return
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 6"
Stainless Steel Rod Standard
Optional Accessories:
TRB-2 Trunnion Brackets
D-166-1 Rod Clevis

Base Weight: .45
Adder Per Inch of Stroke: .11

### **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### **BFT-09 □-D**



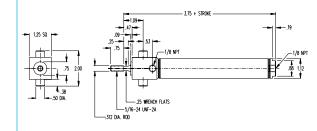
\$42.45

BASE PRICE

Add \$1.85 per inch of stroke

### **Double Acting** – Front Block Trunnion Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Accessories:
TRB-2 Trunnion Brackets
D-166-1 Rod Clevis
Base Weight: .49
Adder Per Inch of Stroke: .05



### **BRT-09**



\$35.55 BASE PRICE Add \$3.10 per inch of stroke

# Single Acting – Rear Block Trunnion Mounting – Spring Return Standard Stroke Lengths: 12" 1" 112" 2" 212" 3" 4"

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

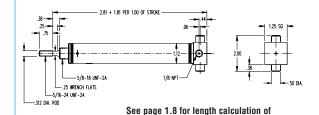
Stainless Steel Rod Standard

Optional Accessories:

TRB-2 Trunnion Brackets

D-166-1 Rod Clevis

Base Weight: .37
Adder Per Inch of Stroke: .11



fractional stroke for single acting cylinders.

BRT-09□-D



\$41.15 BASE PRICE Add \$1.85 per inch of stroke **Double Acting** – Rear Block Trunnion Mounting – Air Return Standard Stroke Lengths: ". 1". 1½". 2". 2½". 3". 4"

", 1", 1½", 2", 2½", 3", 4"

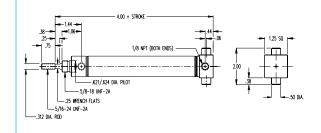
Maximum Stroke – 12"

Stainless Steel Rod Standard Optional Accessories:

TRB-2 Trunnion Brackets
D-166-1 Rod Clevis

Adder Per Inch of Stroke: .05

Base Weight: .43



### 1-1/16" Bore Adjustable Stroke

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### 09| |-A



\$31.65 **BASE PRICE** 

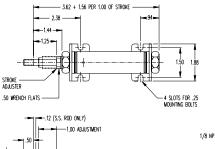
Add \$3.10 per inch of stroke

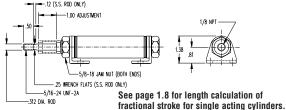
Single Acting - Spring Return -Adjustable Stroke - Double End Mounting - Brass Piston Rod Bearing and Stroke Adjustment in 1", 2", 3".

1" Stroke Adjusts 0" - 1", 2" Stroke 1" - 2", and 3" Stroke 2" - 3". Mounting brackets are included. Maximum Stroke - 6"

Optional Stainless Steel Rod Base Weight: .58

Adder Per Inch of Stroke: .11



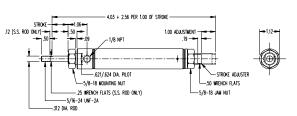


### 09 -RA



\$33.00 BASE PRICE Add \$3.10 per inch of stroke Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Force: 6 lbs. Retracted, 3 lbs. Extended - Nose Mounting - Stroke Adjustment in 1", 2", 3". 1" Stroke Adjusts 0" - 1", 2" Stroke 1" - 2", and 3" Stroke 2" - 3". Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Brackets

Base Weight: .41 Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 09 |-AP



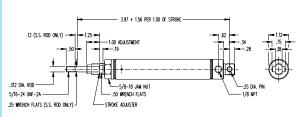
\$31.05 **BASE PRICE** Add \$3.10 per inch of stroke Single Acting - Pivot Type - Rear Pivot Mounting - Stroke Adjustment in 1", 2", 3". 1" Stroke Adjusts 0" - 1", 2" Stroke

1" - 2", and 3" Stroke 2" - 3". Maximum Stroke - 6" Optional Stainless Steel Rod

Optional Accessories: D-166-1 Piston Rod Clevis D-167 Pivot Brackets

Base Weight: .40

Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 1-1/16" Bore Built-in Manual Valve

### **MODEL/PRICE**

09

### **DESCRIPTION/WEIGHT (lbs.)** Single Acting - Built-in 3-Way

D-129 Mounting Bracket Base Weight: .45

Adder Per Inch of Stroke: .11

### Manual Valve - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory:

fractional stroke for single acting cylinders.

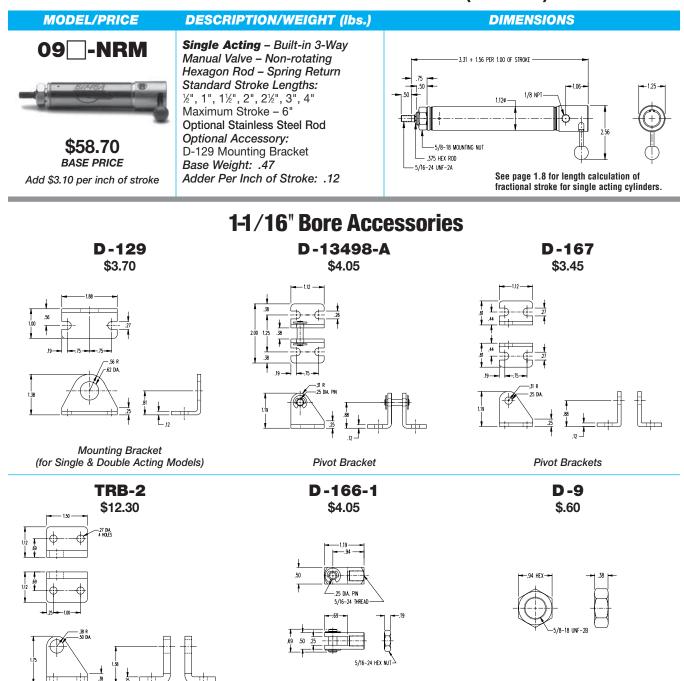
\$55.90 **BASE PRICE** Add \$3.10 per inch of stroke -3.06 + 1.56 PER 1.00 OF STROKE

—.12 (S.S. ROD ONLY)

**DIMENSIONS** 

# 1-1/16" Bore Air Cylinders

### 1-1/16" Bore Built-in Manual Valve (continued)



Note: For stainless steel accessories see pages 1.100 and 1.103-1.104.

Piston Rod Clevis

Mounting Nut

Trunnion Brackets

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing
- Force Exerted Approximately 1.2 of Air Line Pressure
- Enclosed Spring Force: 7.5 lbs. Relaxed 15 lbs. Compressed
- Cushion Quiet Bumpers Standard

### **OPTIONS:**

### **NO CHARGE:**

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .31" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.20 per inch of extension
- DXDE, add \$1.80 per inch of extension; extension added to each end
- DXDE hollow rod, add \$1.90 per inch of extension; extension added to each end

### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$8.70 to base price + \$1.15 to stroke adder
- See page 1.65 and 1.66 for overall length adders

### Enter Stroke Length as 3rd Digit

### **OPTIONS** continued...

### MAGNET (prefix M) - Add \$12.90

- Single and reverse acting add .125" to overall length,
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

LOW TEMPERATURE (N)
Temperature Range: -40° to 200°F

- Single acting add \$1.05
  Reverse acting add \$1.40
- Double acting add \$2.05
- DXDE add \$2.70

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$6.25

- Double acting add \$15.50
- DXDE add \$19.85
- Reverse acting add \$10.70

MOLYCOATED BODY (F)

• Add \$3.00 per inch of stroke

### NON-LUBE SERVICE (E)

- Single acting add \$4.30
- Double acting add \$10.35DXDE add \$14.60

### STAINLESS STEEL ROD (prefix SR)

- Add \$3.30
- · Standard on DXDE, DXDEH and M option

### ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

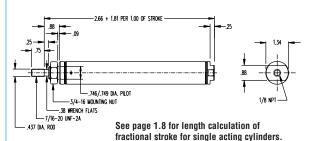


\$25.30 BASE PRICE Add \$3.90 per inch of stroke Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .39

Adder Per Inch of Stroke: .21

### **DIMENSIONS**



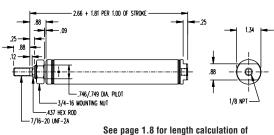
### -NR



\$28.35 BASE PRICE Add \$3.90 per inch of stroke Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod

Optional Accessory: D-241 Mounting Bracket Base Weight: .41

Adder Per Inch of Stroke: .20



fractional stroke for single acting cylinders.

# 1 - 1 / 4" Bore Air Cylinders

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

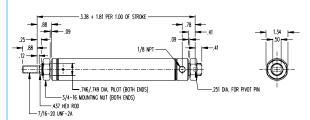
### 12\_-NRP



\$34.45 BASE PRICE Add \$3.90 per inch of stroke Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot or Double End
Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"

Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-1360 Pivot Brackets

Base Weight: .41 Adder Per Inch of Stroke: .20



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 12**□**-P



\$31.20 BASE PRICE Add \$3.90 per inch of stroke Single Acting – Pivot Type – Spring Return – Rear Pivot or Double End Mounting Standard Stroke Lengths:

Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"

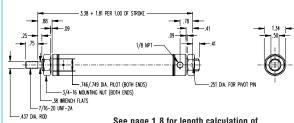
Maximum Stroke – 6"

Optional Stainless Steel Rod

Optional Accessories:

D-231-1 Piston Rod Clevis D-1360 Pivot Brackets Base Weight: .53

Adder Per Inch of Stroke: .21



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 12 -R



\$33.00 BASE PRICE Add \$3.90 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"

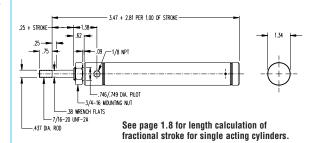
Maximum Stroke – 6"

Optional Staipless Steel Rod

Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .50

Base Weight: .57

Adder Per Inch of Stroke: .21



### 12 -RP



\$35.45 BASE PRICE Add \$3.90 per inch of stroke Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-1360 Pivot Bracket

Adder Per Inch of Stroke: .21

25 + SIRON 1.38 + SIRON 1.38 + SIRON 1.34 +

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### MODEL/PRICE

# 12**□-LS** or

LSC\*



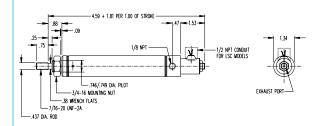
\$88.25 BASE PRICE

Add \$3.90 per inch of stroke \*Add \$2.25 for Conduit Outlet

### DESCRIPTION/WEIGHT (lbs.)

Single Acting - Built-in Midget 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 150 PSI, ¾4" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-241 Mounting Bracket Base Weight: 1.30

### **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 12□-NRLS or NRLSC\*



**\$91.75**BASE PRICE

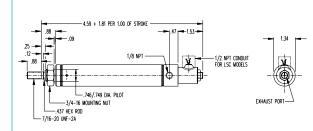
Add \$3.90 per inch of stroke \*Add \$2.25 for Conduit Outlet

Single Acting – Non-rotating Hexagon Piston Rod – Built-in Midget 3-Way Solenoid Operated Valve – Spring Return – Front Nose Mounting – 150 PSI, ¾" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6"

Adder Per Inch of Stroke: .21

Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-241 Mounting Bracket

Base Weight: 1.30 Adder Per Inch of Stroke: .21



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

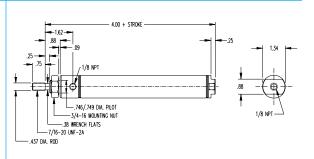
### 12 -D



\$32.25 BASE PRICE Add \$2.35 per inch of stroke **Double Acting** – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12"

Maximum Stroke – 12"
Optional Stainless Steel Rod
Optional Accessory:
D-241 Mounting Bracket
Base Weight: .58

Adder Per Inch of Stroke: .08



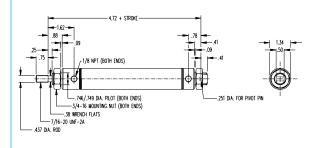
12\_-DP



\$38.40 BASE PRICE Add \$2.35 per inch of stroke **Double Acting** – Pivot Type – Air Return – Rear Pivot or Double End Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-1360 Pivot Brackets
D-241 Mounting Bracket
Base Weight: .71



# 1-1/4" Bore Air Cylinders

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**



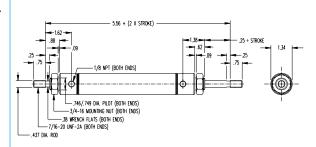


\$54.55 BASE PRICE Add \$3.40 per inch of stroke

Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessory:

D-241 Mounting Bracket Base Weight: .98

Adder Per Inch of Stroke: .12



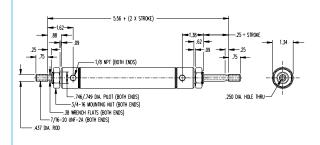




\$60.40 BASE PRICE Add \$3.60 per inch of stroke **Double Acting** - Double End Hollow Rod - Air Return - Double **End Mounting** Standard Stroke Lengths:

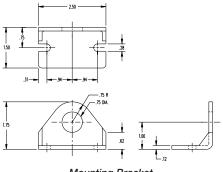
½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-241 Mounting Bracket Base Weight: .97

Adder Per Inch of Stroke: .12



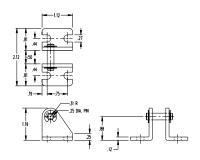
### 1-1/4" Bore Accessories

D-241 \$5.70



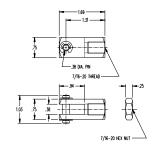
Mounting Bracket (for Single & Double Acting Models)

D-1360 \$7.40



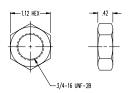
Pivot Brackets

D-231-1 \$6.45



Piston Rod Clevis

D-3556 \$.90



Mounting Nut

- Force Exerted Approximately 1.7 of Air Line Pressure
- Enclosed Spring Force: 7 lbs. Relaxed 14 lbs. Compressed
- Rod Wipers Available on D, DP, DX, DXDE, and DXDEH Models

### **OPTIONS:**

### NO CHARGE:

- MAGNALUBE G (G) PORTS ROTATED (K)\*

- \*Front port rotated 90° on BF models.
   NO THREAD (NT)
   SIDE PORTED REAR HEAD (Q) Add .19" to nose mount overall length and DNR; BF and BFT add .38"

 PIVOT BUSHING (Y) .375" ID (use D-620-1 pivot bracket)

### SINGLE AND REVERSE ACTING BUMPERS (B)

- \$3.50 additional
- Add .125" to overall length

### **DOUBLE ACTING BUMPERS (B)**

- \$5.45 additional
- · Add .125 to overall length
- \* Front port rotated at 90° on BF model.

### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.50 per inch of
- DXDE, add \$2.20 per inch of extension; extension added to each end
- DXDE hollow rod, add \$2.35 per inch of extension; extension added to each end

### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$12.40 to base price + \$1.75 to stroke adder
- See page 1.65 and 1.66 for overall length adders

HEAVY SPRINGS (H) are standard on all single acting block front and block rear mount, and all reverse acting and stroke adjust models.

For all other single acting, add \$2.45

Spring Force: 8.5 lbs. relaxed – 17 lbs. compressed

### **OPTIONS** continued...

### MAGNET (prefix M) - Add \$15.50

- Single and reverse acting add .125" to overall length,
- · Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.40
- · Reverse acting add \$1.80
- · Double acting add \$2.70
- DXDE add \$3.35

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$6.25
- Double acting add \$15.50
- DXDE add \$19.85
- Reverse acting add \$10.70

ROD WIPER (W) (not available in standard single acting now available in block mount)

- Double acting add \$3.20
- DXDE add \$6.40

### MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

### NON-LUBE SERVICE (E)

- Single acting add \$4.95
- Double acting add \$11.05
- DXDE add \$15.15

### STAINLESS STEEL ROD (prefix SR)

- Add \$3.30
- · Standard on DX, DXDE, DXDEH, DNR, DXNR, All block mounts, and M option

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- · Option specified as a prefix
- Add \$19.50

Enter Stroke Length as 3rd Digit

### **MODEL/PRICE** DESCRIPTION/WEIGHT (lbs.)



\$28.25 BASE PRICE

Add \$4.55 per inch of stroke

Single Acting - Spring Return -Front Nose Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4"

Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .44

Adder Per Inch of Stroke: .22

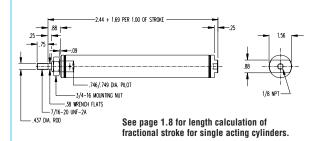


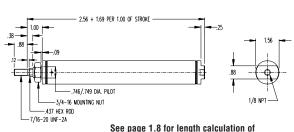
\$31.10 BASE PRICE Add \$4.55 per inch of stroke **Single Acting** – Non-rotating Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4 Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .45

Adder Per Inch of Stroke: .22

### **DIMENSIONS**





fractional stroke for single acting cylinders.

# 1-1/2" Bore Air Cylinders

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### 17 -NRP



\$35.90 BASE PRICE Add \$4.55 per inch of stroke Single Acting – Non-rotating
Hexagon Rod – Spring Return –
Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-229 Pivot Brackets
Base Weight: .46

Adder Per Inch of Stroke: .22

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

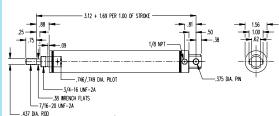
### 17**□**-P



\$33.30 BASE PRICE Add \$4.55 per inch of stroke Single Acting – Pivot Type – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-229 Pivot Brackets
Base Weight: .45

Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

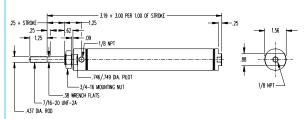
### 17∐-R



\$35.00 BASE PRICE Add \$4.55 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Spring Force 8.5 lbs. Extended, 17 lbs. Retracted – Front Nose Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"

Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .44

Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 17□-RP



\$39.85 BASE PRICE Add \$4.55 per inch of stroke Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Spring Force 8.5 lbs, Extended, 17 lbs. Retracted – Rear Pivot Mounting Standard Stroke Lengths:

%", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

Optional Stainless Steel Rod

Optional Accessories:

D-231-1 Piston Rod Clevis

D-229 Pivot Brackets

Base Weight: .45

Adder Per Inch of Stroke: .22

25 + STRONG - 1.55 - 1.50 PER 1.00 OF SHORE 1.56 - 1.55 -

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### MODEL/PRICE

### DESCRIPTION/WEIGHT (lbs.)

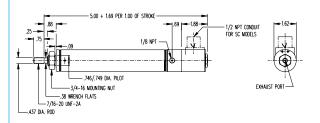
### **DIMENSIONS**





\$92.05 BASE PRICE Add \$4.55 per inch of stroke \*Add \$3.00 for Conduit Outlet

Single Acting – Built-in 3-Way
Solenoid Operated Valve – Spring
Return – Front Nose Mounting – 100
PSI, 16" Orifice Standard – 150 PSI,
16" Orifice Optional
Standard Stroke Lengths:
16", 1", 116", 2", 216", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-241 Mounting Bracket
Base Weight: 1.38



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 17□-NRS or NRSC\*

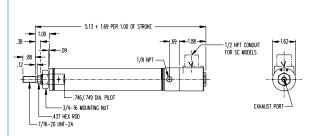


\$95.30 BASE PRICE Add \$4.55 per inch of stroke \*Add \$3.00 for Conduit Outlet

Single Acting – Non-rotating Piston Rod – Built-in 3-Way Solenoid Operated Valve – Spring Return – Front Nose Mounting – 100 PSI, %6" Orifice Standard – 150 PSI, %4" Orifice Optional Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory:

Adder Per Inch of Stroke: .22

D-241 Mounting Bracket Base Weight: 1.38 Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### **17**□-D

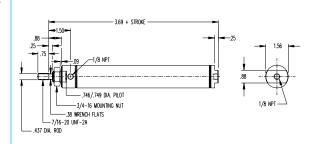


\$34.45 BASE PRICE Add \$2.85 per inch of stroke

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Rod Wiper Optional Accessory:

Base Weight: .69 Adder Per Inch of Stroke: .08

D-241 Mounting Bracket



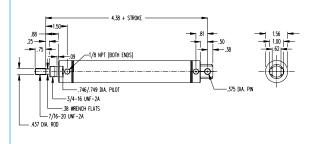
### 17 -DP



\$39.40 BASE PRICE Add \$2.85 per inch of stroke

**Double Acting** – Pivot Type – Air Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 32"

Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Rod Wiper
Optional Accessories:
D-231-1 Piston Rod Clevis
D-229 Pivot Brackets
Base Weight: .73



# 1-1/2" Bore Air Cylinders

# MODEL/PRICE 17 -DX



\$41.90 BASE PRICE Add \$2.85 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

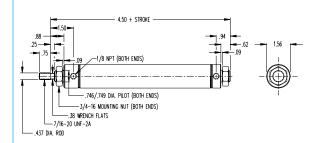
Double Acting - Double End Mounting - Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" Stainless Steel Rod Standard Optional Rod Wiper *Optional Accessory:* D-241 Mounting Bracket

Base Weight: .82 Adder Per Inch of Stroke: .08

### **DIMENSIONS**



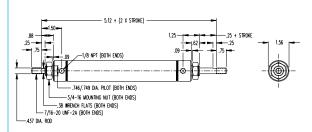
### 17 -DXDE



\$55.35 BASE PRICE Add \$4.40 per inch of stroke **Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessory: D-241 Mounting Bracket Base Weight: 1.17

Adder Per Inch of Stroke: .13



### 17 - DXDEH

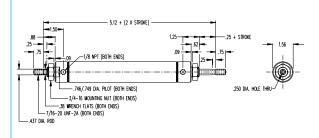


\$63.90 BASE PRICE Add \$4.65 per inch of stroke **Double Acting** – Double End Hollow Rod – Air Return – Double End Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Rod Wiper

Optional Accessory: D-241 Mounting Bracket Base Weight: 1.16

Adder Per Inch of Stroke: .13



# 1-1/2" Bore Double Acting, Non-Rotating Rod Repair Parts

**Rod Seal** 

D-2500 \$2,10 Rod Bearing
D-2501

\$1.75

DXNR Rod Guide

D-1117 \$9.05 **DNR Rod Guide** 7/8-14 mounting threads

D-2509 \$8.95

### **MODEL/PRICE**

### 17**□-DNR**



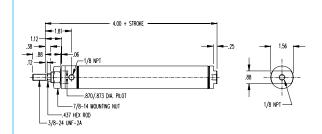
\$64.70 BASE PRICE Add \$3.30 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting – Non-rotating Hexagon Rod – Front Nose Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-2669 Mounting Bracket Base Weight: .77

Adder Per Inch of Stroke: .09

### **DIMENSIONS**



### 1-1/2" Bore Double Acting, Non-Rotating Rod (continued)

### MODEL/PRICE

-DXNR



\$71.90 BASE PRICE Add \$3.30 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting – Non-rotating Hexagon Rod – Double End Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: D-241 Mounting Bracket D-8310-A Rod Clevis

Base Weight: .87 Adder Per Inch of Stroke: .08

# 4.81 + STROKE 4.81 + STROKE 4.81 + STROKE 94 0.62 1.56 7.46/749 DIA, PILOT 3/4-16 MOUNTING NUT (BOTH ENDS) 4.746/749 DIA, PILOT 3/4-16 MOUNTING NUT (BOTH ENDS)

**DIMENSIONS** 

### BF-17□-DNR

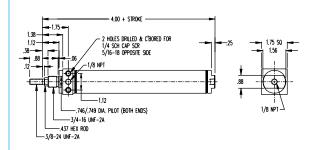


\$73.30 BASE PRICE Add \$3.30 per inch of stroke

**Double Acting** – Non-rotating Hexagon Rod – Front Block Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard *Optional Accessory:* D-8310-A Rod Clevis Base Weight: .71

Adder Per Inch of Stroke: .09



### BFT-17 -DNR

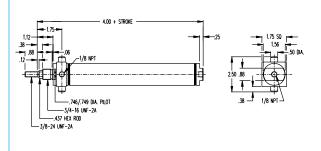


\$82.50 BASE PRICE Add \$3.30 per inch of stroke

Double Acting – Non-rotating Hexagon Rod – Front Trunnion Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12"

Maximum Stroke – 12" Stainless Steel Rod Standard *Optional Accessories:* TRB-2 Trunnion Brackets D-8310-A Rod Clevis

Base Weight: .78 Adder Per Inch of Stroke: .09



### 1-1/2" Bore Adjustable Stroke

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

# 17<u></u>-A



\$53.95 BASE PRICE Add \$4.55 per inch of stroke

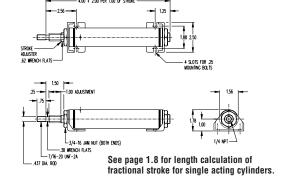
Single Acting - Spring Return -Adjustable Stroke - Double End Mounting - Brass Piston Rod Bearing and Stroke Adjustment in 1" increments to 3". Mounting Brackets are included.

1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3" Maximum Stroke – 6" Optional Stainless Steel Rod

Adder Per Inch of Stroke: .25

Base Weight: .75

### **DIMENSIONS**



# 1-1/2" Bore Air Cylinders

### 1-1/2" Bore Adjustable Stroke (continued)

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### 17 -RA



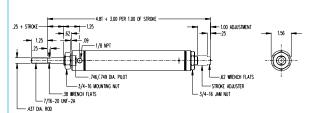
\$55.00 BASE PRICE Add \$4.55 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Nose Mounting – Stroke Adjustment in 1" increments to 3".

1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3"

Maximum Stroke – 6"

Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .50

Adder Per Inch of Stroke: .25



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

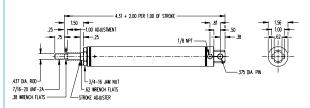
### 17 -AP



\$52.45 BASE PRICE Add \$4.55 per inch of stroke

Single Acting – Pivot Type – Rear Pivot Mounting – Stroke Adjustment in 1" increments to 3". 1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-231-1 Piston Rod Clevis D-229 Pivot Brackets

Base Weight: .50 Adder Per Inch of Stroke: .25



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 1-1/2" Bore Built-In Manual Valve

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

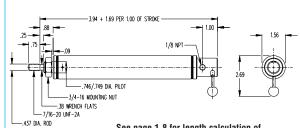
### DIMENSIONS



\$70.35 BASE PRICE Add \$4.55 per inch of stroke Single Acting – Built-in 3-Way Manual Valve – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory:

Optional Accessory:
D-241 Mounting Bracket
Base Weight: .75

Adder Per Inch of Stroke: .22

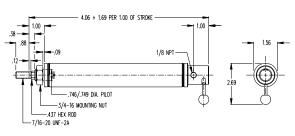


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 17 -NRM



\$73.20 BASE PRICE Add \$4.55 per inch of stroke Single Acting – Built-in 3-Way Manual Valve – Non-rotating Hexagon Rod – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .75 Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 1-1/2" Bore Block Mounted · Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended

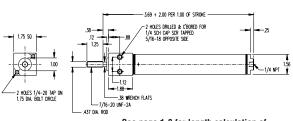
# MODEL/PRICE BF-17



\$47.80 BASE PRICE Add \$4.65 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting – Front Block Mounting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .99 Adder Per Inch of Stroke: .22



**DIMENSIONS** 

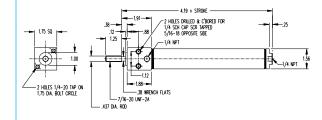
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# BF-17□-D



\$53.80 BASE PRICE Add \$2.85 per inch of stroke **Double Acting** – Front Block Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12"

Maximum Stroke – 12"
Stainless Steel Rod Standard
Base Weight: .99
Adder Per Inch of Stroke: .08

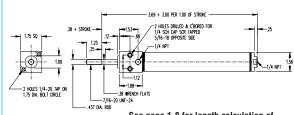


### BF-17□-R



\$53.85 BASE PRICE Add \$4.65 per inch of stroke Pull Type – Front Block Mounting – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Stainless Steel Rod Standard

Base Weight: .96 Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### BF-17□-S or SC\*



\$111.25 BASE PRICE Add \$4.65 per inch of stroke \*Add \$3.00 for conduit outlet Built-in 3-Way Solenoid
Operated Valve – Single Acting –
Spring Return – Front Block
Mounting – 100 PSI, 1/16" Orifice
Standard – 150 PSI, 1/4"Orifice
Optional
Standard Stroke Lengths:

Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

Stainless Steel Rod Standard
Standard Voltage –115/60

Optional Voltages:

24, 230 A.C. or 6, 12, 24 D.C. Base Weight: 1.90 Adder Per Inch of Stroke: .22 4.38 + 2.00 PER 1.00 OF STROKE

2 HOLES DRUL & CROSS
1,78 = 10

1,75 SD 4, 201 AP ON 1,75 DA. BOLT ORGLE

4.38 + 2.00 PER 1.00 OF STROKE

2 HOLES VA-20 TAP ON 1,75 DA. BOLT ORGLE

4.37 DA. ROU DRI-2A

4.38 + 2.00 PER 1.00 OF STROKE

2 HOLES VA-20 TAP ON 1,75 DA. BOLT ORGLE

4.37 DA. ROU DRI-2A

4.38 + 2.00 PER 1.00 OF STROKE

2 HOLES VA-20 TAP ON 1,75 DA. BOLT ORGLE

4.37 DA. ROU DRI-2A

4.38 + 2.00 PER 1.00 OF STROKE

2 HOLES VA-20 TAP ON 1,75 DA. BOLT ORGLE

4.37 DA. ROU DRI-2A

4.38 + 2.00 PER 1.00 OF STROKE

2 HOLES VA-20 TAP ON 1,75 DA. BOLT ORGLE

4.37 DA. ROU DRI-2A

4.38 + 2.00 PER 1.00 OF STROKE

4.38 + 2.00 PER 1.00 OF STROKE

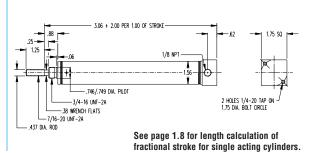
2 HOLES VALUE V

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### BR-17



\$40.70 BASE PRICE Add \$4.65 per inch of stroke Single Acting – Rear Block Mounting for Vertical Positioning– Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .87



# 1-1/2" Bore Air Cylinders

### 1-1/2" Bore Block Mounted (continued)

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### **BR-17**



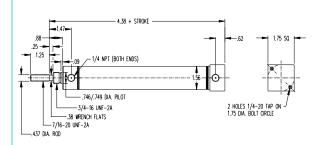
\$47.30 BASE PRICE Add \$2.85 per inch of stroke

Double Acting - Rear Block Mounting for Vertical Positioning -Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard

Base Weight: .87

Adder Per Inch of Stroke: .08



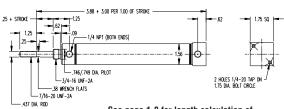
### BR-17 -R



BASE PRICE Add \$4.65 per inch of stroke

**Pull Type** - Rear Block Mounting for Vertical Positioning - Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Stainless Steel Rod Standard

Base Weight: .90 Adder Per Inch of Stroke: .10



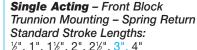
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 1-1/2" Bore Trunnion Mounted · Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended

### **MODEL/PRICE**

**BFT-17** 

### **DESCRIPTION/WEIGHT (lbs.)**

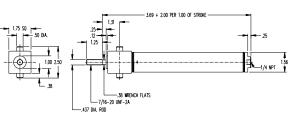


½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets

D-231-1 Rod Clevis Base Weight: 1.20

Adder Per Inch of Stroke: .22

# **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### BASE PRICE Add \$4.65 per inch of stroke

**BFT-17** 

\$57.50



\$64.00 BASE PRICE Add \$2.85 per inch of Stroke

**Double Acting** - Front Block Trunnion Mounting - Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets D-231-1 Rod Clevis

Base Weight: 1.06 Adder Per Inch of Stroke: .08

### **BRT-17**

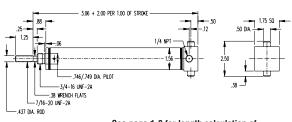


**BASE PRICE** Add \$4.65 per inch of stroke

Single Acting - Rear Block Trunnion Mounting - Spring Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets D-231-1 Rod Clevis

Base Weight: 1.06 Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 1-1/2" Bore Trunnion Mounted (continued)

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### **BRT-17**



\$57.20 BASE PRICE Add \$2.85 per inch of stroke

**Double Acting** – Rear Block Trunnion Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets D-231-1 Rod Clevis Base Weight: .91

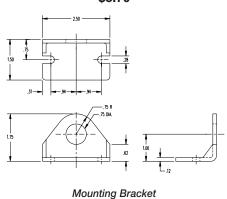
Adder Per Inch of Stroke: .08

.746/.749 DIA. PILOT -3/4-16 UNF-2A \_\_\_\_\_.38 WRENCH FLATS -7/16-20 UNF-2A 437 DIA ROD

### 1-1/2" Bore Accessories

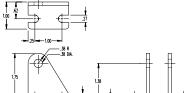
### D-241

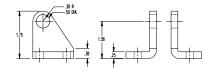
\$5.70











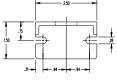
TRB-2

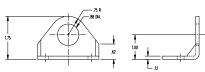
\$12.30

Pivot Bracket

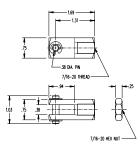
Trunnion Brackets

### D-2669 \$4.60



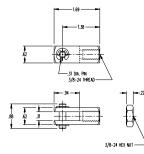


D-231-1 \$6.45



# D-8310-A

\$7.20

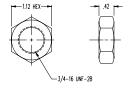


Piston Rod Clevis

Rod Clevis

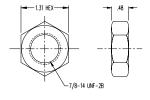
### D-3556 \$.90

Mounting Bracket



Mounting Nut

D-2545 \$1.30



Mounting Nut

Note: For stainless steel accessories see page 1.100 and 1.103-1.104. Mounting bracket not available in stainless steel.

# 1-3/4" Bore Air Cylinders

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 2.4 of Air Line Pressure
- Enclosed Spring Force: 11 lbs. Relaxed 24 lbs. Compressed
- Cushion Quiet Bumpers Standard

### **OPTIONS:**

### NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .56" to nose mount overall length.
- PIVOT BUSHING (Y) .375" ID

### EXTRA EXTENSION (EE)

- · Single, reverse and double acting, add \$1.50 per inch of
- DXDE, add \$2.10 per inch of extension; extension added to each end
- DXDE hollow rod, add \$2.20 per inch of extension; extension added to each end

### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$12.40 to base price + \$1.75 to stroke adder
- See page 1.65 and 1.66 for overall length adders

☐ Enter Stroke Length as 3rd Digit

### **OPTIONS** continued...

### MAGNET (prefix M) - Add \$15.50

- Single and reverse acting add .125" to overall length,
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.40
- Reverse acting add \$1.80
- Double acting add \$2.70
- DXDE add \$3.35

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$8.15
- Double acting add \$19.85DXDE add \$26.25
- Reverse acting add \$14.80

### MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

### NON-LUBE SERVICE (E)

- Single acting add \$4.95
- Double acting add \$11.05
- DXDE add \$15.15

### ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

### STAINLESS STEEL ROD (prefix SR)

- Add \$4.45
- Standard on DXDE, DXDEH

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$19.50

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

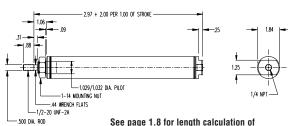
Single Acting - Spring Return -

Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod

Optional Accessory: C-1337 Mounting Bracket Base Weight: .85

Adder Per Inch of Stroke: .36

### **DIMENSIONS**



fractional stroke for single acting cylinders.

-NR

\$44.00

BASE PRICE

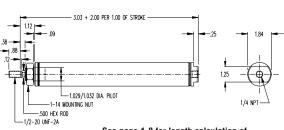
Add \$5.65 per inch of stroke



\$47.65 BASE PRICE Add \$5.65 per inch of stroke

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket Base Weight: .86

Adder Per Inch of Stroke: .36



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**

# 24 -NRP



\$54.00 BASE PRICE Add \$5.65 per inch of stroke

Single Acting - Non-rotating Hexagon Rod - Pivot Type - Spring Return - Rear Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620-1 Pivot Brackets C-1337 Mounting Bracket

Base Weight: .86 Adder Per Inch of Stroke: .36

### 4.09 + 2.00 PER 1.00 OF STROKE -1,029/1,032 DIA, PILOT (BOTH ENDS) - 376 DIA FOR PIVOT PIN -1-14 MOUNTING NUT (BOTH ENDS) .500 HEX ROD

-1/2-20 UNF-2A

**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 24

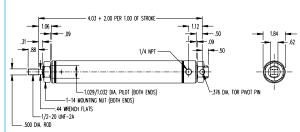


\$50.35 BASE PRICE Add \$5.65 per inch of stroke

Single Acting - Pivot Type - Spring Return - Rear Pivot or Double End Mountina

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620-1 Pivot Brackets C-1337 Mounting Bracket Base Weight: .86

Adder Per Inch of Stroke: .36



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

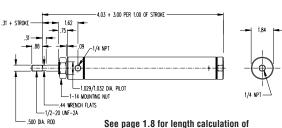
### 24 |-R



\$53.10 BASE PRICE Add \$5.65 per inch of stroke Reverse Single Acting - Pull Type - Rod Normally Extended - Spring

Return - Front Nose Mounting **Standard Stroke Lengths:** ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket

Base Weight: 1.17 Adder Per Inch of Stroke: .31

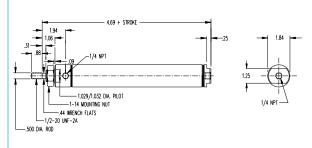


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$53.30 BASE PRICE Add \$2.85 per inch of stroke

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket Base Weight: 1.29 Adder Per Inch of Stroke: .11



### All prices are F.O.B. Monee. Illinois and are subject to change without notice.

# 1-3/4" Bore Air Cylinders

### MODEL/PRICE

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

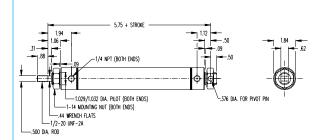




\$60.00 BASE PRICE Add \$2.85 per inch of stroke **Double Acting** – Pivot Type – Air Return – Rear Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 32" Optional Stainless Steel Rod

Optional Accessories:
D-231-3 Piston Rod Clevis
D-620-1 Pivot Brackets
C-1337 Mounting Bracket
Base Weight: 1.64

Adder Per Inch of Stroke: .11



24 DXDE



\$77.70 BASE PRICE Add \$4.10 per inch of stroke **Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 12"

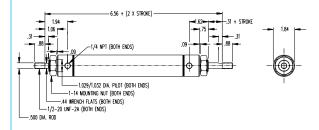
Stainless Steel Rod Standard

Optional Accessory:

C-1337 Mounting Bracket

Base Weight: 1.87

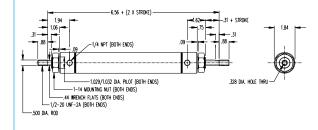
Adder Per Inch of Stroke: .18



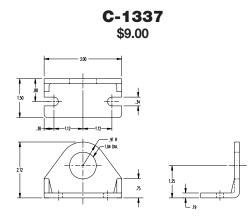
24 - DXDEH

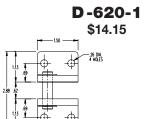


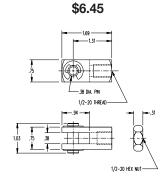
\$93.70 BASE PRICE Add \$4.40 per inch of stroke Double Acting – Double End Hollow Rod – Air Return – Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: C-1337 Mounting Bracket Base Weight: 1.80



# 1-3/4" Bore Accessories







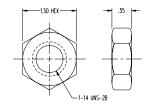
D-231-3

Mounting Bracket

Pivot Brackets

Piston Rod Clevis

**D-1331** \$2.55



Mounting Nut

# 2" Bore Air Cylinders

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 3.1 of Air Line Pressure
- Enclosed Spring Force: 15 lbs. Relaxed 30 lbs. Compressed
- Mounting Nuts Not Included

### **OPTIONS:**

### **NO CHARGE:**

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .38" to nose mount overall length.

### SINGLE AND REVERSE ACTING BUMPERS (B)

- \$4.25 additional
- Add .125" to overall length

### **DOUBLE ACTING BUMPERS (B)**

- \$7.00 additional
- Add .250 to overall length

### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.65 per inch
- DXDE, add \$2.30 per inch of extension; extension added to each end

### **DOUBLE ACTING FAILSAFE**

(JS = Spring Return, JR = Spring Extend)

- Add \$24.60 to base price + \$3.10 to stroke adder
- See page 1.65 and 1.66 for overall length adders

### **OPTIONS** continued...

### MAGNET (prefix M) - Add \$18.05

- Single and reverse acting add .125" to overall length,
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

LOW TEMPERATURE (N)
Temperature Range: -40° to 200°F

- Single acting add \$1.80 Reverse acting add \$2.05
- Double acting add \$3.35DXDE add \$3.60

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$8.15

- Double acting add \$19.85
- DXDE add \$26.25
- Reverse acting add \$14.80

### MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

### NON-LUBE SERVICE (E)

- Single acting add \$6.50
- Double acting add \$16.25
- DXDE add \$19.60

### ROD WIPER (W)

(not available in standard single acting)

- Add \$6.25
- DXDE add \$12.50

### STAINLESS STEEL ROD (prefix SR)

- Add \$4.55
- Standard on DXP, DXDE, XP, M option

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$19.50

### ☐ Enter Stroke Length as 3rd Digit **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4'

Maximum Stroke - 4" Optional Stainless Steel Rod

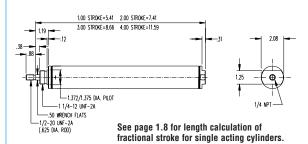
Optional Accessories:

D-615 Mounting Bracket

D-508 Mounting Nut Base Weight: 1.04

Adder Per Inch of Stroke: .43

### **DIMENSIONS**





\$57.55

**BASE PRICE** 

Add \$6.20 per inch of stroke



\$70.15 BASE PRICE Add \$6.45 per inch of stroke

Single Acting - Universal Mounting Type - Nose, Pivot or Double End -Spring Return - Bronze Rod Bushing and Bronze Pivot Bushing Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke - 4"

Stainless Steel Rod Standard

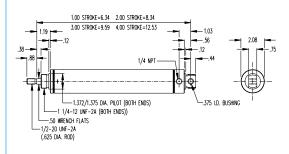
Optional Accessories:

D-231-3 Piston Rod Clevis

D-615 Mounting Bracket

D-620 Pivot Brackets

D-508 Mounting Nut Base Weight: 1.26



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**



\$66.65 BASE PRICE Add \$6.20 per inch of stroke

### Reverse Single Acting - Pull Type

- Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 4" Optional Stainless Steel Rod Optional Accessories: D-615 Mounting Bracket D-508 Mounting Nut Base Weight: 1.24

1.00 STROKE=7.11 2.00 STROKE=10.11 3.00 STROKE=12.34 4.00 STROKE=16.34 \_\_\_\_1.372/1.375 DIA. PILOT —1 1/4-12 UNF-2A .50 WRENCH FLATS -1/2-20 UNF-2A .625 DIA. ROD See page 1.8 for length calculation of fractional stroke for single acting cylinders.

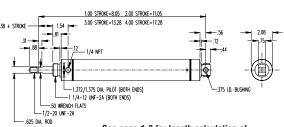
**DIMENSIONS** 



\$72.80 BASE PRICE Add \$6.20 per inch of stroke Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths:

Adder Per Inch of Stroke: .43

½", 1", 1½", 2", 2½", 3<mark>"</mark>, 4" Maximum Stroke - 4" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620 Pivot Bracket D-508 Mounting Nut D-615 Mounting Bracket Base Weight: 1.46 Adder Per Inch of Stroke: .43



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

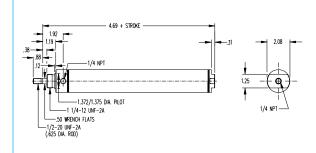
### 31 □-D



\$55.40 BASE PRICE Add \$3.10 per inch of stroke **Double Acting** - Air Return -Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Accessories: D-508 Mounting Nut D-615 Mounting Bracket

Base Weight: 1.40 Adder Per Inch of Stroke: .15



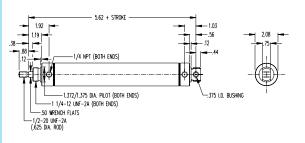


\$66.60 BASE PRICE Add \$3.20 per inch of stroke **Double Acting** – Universal Mounting Type - Pivot or Double End - Air Return - Bronze Pivot Bushing Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12", 13", 14", 15", 16", 17", 18", 19", 20", 21", 22", 23", 24"

Stainless Steel Rod Standard Optional Accessories: D-231-3 Piston Rod Clevis D-615 Mounting Bracket D-620 Pivot Brackets D-508 Mounting Nut Base Weight: 1.62 Adder Per Inch of Stroke: .15

Maximum Stroke - 32"



# 2" Bore Air Cylinders

# MODEL/PRICE 31 -DXDE

\$82.10 BASE PRICE Add \$4.55 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

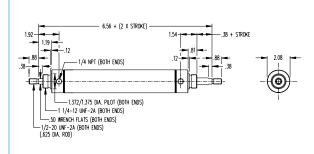
Double Acting - Double End Rod - Air Return - Double End Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7",
8", 9", 10", 11", 12"

Maximum Stroke - 12"

Stainless Steel Rod Standard
Optional Accessories:
D-615 Mounting Bracket
D-508 Mounting Nut

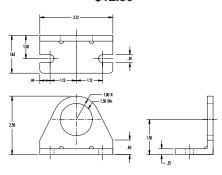
Base Weight: 1.97 Adder Per Inch of Stroke: .24

### **DIMENSIONS**

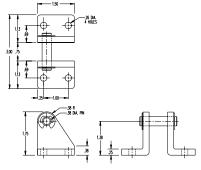


### 2" Bore Accessories

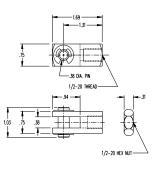




**D-620** \$14.15



**D-231-3** \$6.45

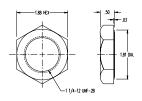


Mounting Bracket

Pivot Brackets

Piston Rod Clevis

**D-508** \$5.30



Mounting Nut

Note: For stainless steel accessories see page 1.100 and 1.103-1.104.

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 5.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

### **OPTIONS:**

### NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .38" to nose mount overall length.

### **DOUBLE ACTING BUMPERS (B)**

- \$7.00 additional
- · Add .250 to overall length

### EXTRA EXTENSION (EE)

- Double acting, add \$1.75 per inch of extension
- DXDE, add \$2.75 per inch of extension; extension added to each end

☐ Enter Stroke Length as 3rd Digit

### **OPTIONS** continued...

### MAGNET (prefix M) - Add \$18.05

- · Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Double acting add \$3.90
- DXDE add \$5.20

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Double acting add \$19.85
- DXDE add \$26.25

### MOLYCOATED BODY (F)

• Add \$3.00 per inch of stroke

### NON-LUBE SERVICE (E)

- Double acting add \$18.85
- DXDE add \$22.20

### ROD WIPER (W)

(not available in standard single acting)

- Add \$6.25
- DXDE add \$12.50

### STAINLESS STEEL ROD (prefix SR)

- Add \$4.55
- Standard on M option, DXP, DXDE

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- Option specified as a prefix
- Add \$24.95

### **MODEL/PRICE**

50 |-D

BIMBA

### DESCRIPTION/WEIGHT (lbs.)

# **Double Acting** – Air Return – Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4", 5", 6" Maximum Stroke – 12"

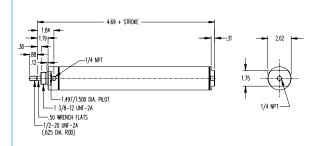
Optional Stainless Steel Rod Optional Accessories: D-615-1 Mounting Bracket

D-2540 Mounting Nut

Base Weight: 1.98

Adder Per Inch of Stroke: .17

### **DIMENSIONS**



BASE PRICE Add \$3.30 per inch of stroke

\$79.45

-DXP



\$93.25

BASE PRICE

Add \$3.40 per inch of stroke

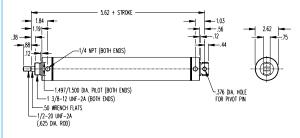
**Double Acting** – Universal Mounting Type – Pivot or Double End – Air Return – Bronze Rod Bushing and Bronze Pivot Bushing Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12", 13", 14", 15", 16", 17", 18", 19", 20", 21", 22",

23", 24" Maximum Stroke – 32" Stainless Steel Rod Standard

Optional Accessories:
D-231-3 Piston Rod Clevis
D-615-1 Mounting Bracket
D-620 Pivot Brackets
D-2540 Mounting Nut

Base Weight: 2.27 Adder Per Inch of Stroke: .17



1.61

Cylinders

MRS® Cylinders

Non-Rotating Cylinders

PC Cylinders

All Stainless Non-Repairabl

# 2-1/2" Bore Air Cylinders

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**





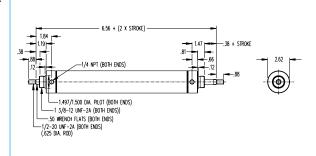
\$108.75 BASE PRICE Add \$5.30 per inch of stroke **Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7",
8", 9", 10", 11", 12"

Maximum Stroke – 12"

Stainless Steel Rod Standard

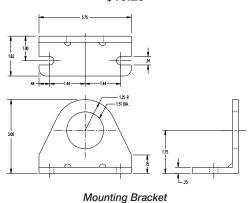
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Accessories:
D-615-1 Mounting Bracket
D-2540 Mounting Nut
Base Weight: 2.32

Adder Per Inch of Stroke: .34

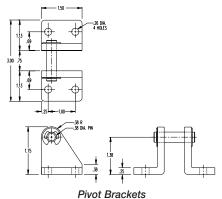


### 2-1/2" Bore Accessories

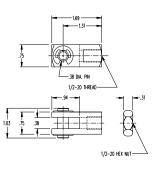




**D-620** \$14.15



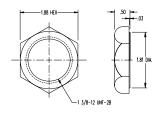
**D-231-3** \$6.45



Piston Rod Clevis

D-2540

\$4.75



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 7.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

### **OPTIONS:**

### **NO CHARGE:**

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length.

### **DOUBLE ACTING BUMPERS (B)**

- \$9.10 additional
- · Add .250 to the length

### EXTRA EXTENSION (EE)

- · Double acting, add \$2.00 per inch of extension
- DXDE, add \$2.95 per inch of extension; extension added to
- ☐ Enter Stroke Length as 3rd Digit

70| |-D

### **OPTIONS** continued...

### MAGNET (prefix M) - Add \$30.90

- · Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Double acting add \$3.90
- DXDE add \$5.20

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

• Double acting add \$20.90

- DXDE add \$27.65

### MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

### NON-LUBE SERVICE (E)

- Double acting add \$22.30
- DXDE add \$25.60

### ROD WIPER (W)

(not available in standard single acting)

- Add \$6.25
- DXDE add \$12.50

### STAINLESS STEEL ROD (prefix SR)

- Add \$5.45
- Standard on DXP, DXDE, and M option

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$24.95

### **MODEL/PRICE**

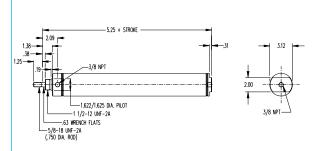
### **DESCRIPTION/WEIGHT (lbs.)**

### Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4", 5", 6" Maximum Stroke - 12" Carbon Steel Piston Rod Standard Optional Stainless Steel Rod Optional Accessories: D-19127 Mounting Bracket D-5379 Mounting Nut Base Weight: 3.34

Adder Per Inch of Stroke: .26

### **DIMENSIONS**



### \$112.95 **BASE PRICE**

# Add \$3.90 per inch of stroke

### 70 -DXP



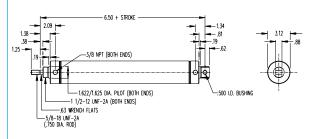
\$127.20 **BASE PRICE** 

Add \$4.10 per inch of stroke

**Double Acting** – Universal Mount Pivot or Double End Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7" 8", 9", 10", 11", 12", 13", 14", 15", 16", 17", 18", 19", 20", 21", 22", 23", 24'

Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: D-13512-A Pivot Bracket D-19127 Mounting Bracket D-8314-A Rod Clevis D-5379 Mounting Nut Base Weight: 3.87 Adder Per Inch of Stroke: .26



# 3" Bore Air Cylinders

# MODEL/PRICE 70 -DXDE



\$140.60 BASE PRICE Add \$5.55 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

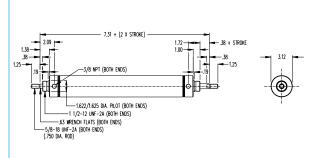
Double Acting – Double End Rod – Double End Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 12"
Stainless Steel Rod Standard

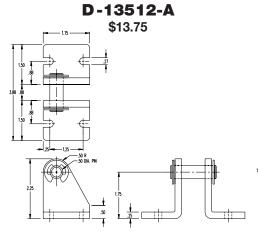
Stainless Steel Rod Standar Optional Accessories: D-19127 Mounting Bracket D-5379 Mounting Nut Base Weight: 4.05

Base Weight: 4.05 Adder Per Inch of Stroke: .52

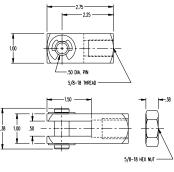
# DIMENSIONS



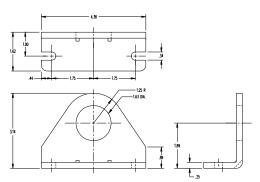
### **3" Bore Accessories**



**D-8314-A** \$13.50



**D-19127** \$12.30

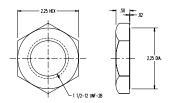


Pivot Bracket

Rod Clevis

Mounting Bracket

**D-5379** \$4.75



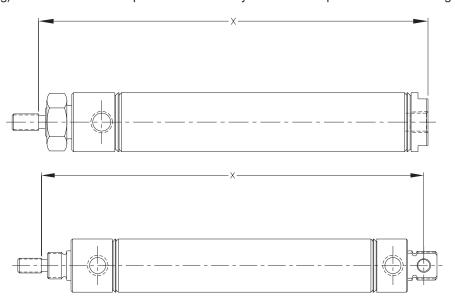
Mounting Nut

S	Spring Return Length Adder						
Bore	Туре	Overall Length Adder for -JS Option					
	0070-D	1.65 + 0.75 per 0.50" of stroke					
5/16"	0070-DXP	2.04 + 0.75 per 0.50" of stroke					
	BF-0070-D	1.71 + 0.75 per 0.50" of stroke					
	010-D, BF-010-D & BFT-010-D	2.17 + 0.94 per 0.50" of stroke					
7/16"	010-DP & 010-DX	2.61 + 0.94 per 0.50" of stroke					
//10	BR-010-D & BRT-010-D	2.49 + 0.94 per 0.50" of stroke					
	010-DXDE	2.86 + 1.44 per 0.50" of stroke					
	020-D	2.34 + 1.63 per 1" of stroke					
9/16"	020-DXP	2.61 + 1.63 per 1" of stroke					
	020-DXDE	3.00 + 2.63 per 1" of stroke					
	040-D	3.03 + 1.69 per 1" of stroke					
3/4"	040-DP, 040-DXP, BR-040-D & BRT-040-D	3.81 + 1.69 per 1" of stroke					
3/4	BF-040-D & BFT-040-D	3.28 + 1.69 per 1" of stroke					
	040-DXDE	4.06 + 2.69 per 1" of stroke					
	060-D	3.19 (3.10 High Temp.) + 1.56 per 1" of stroke					
7/8"	060-DXP	3.82 (3.72 High Temp.) + 1.56 per 1" of stroke					
	060-DXDE	4.16 (4.03 High Temp.) + 2.56 per 1" of stroke					
	090-D	3.38 (3.50 SR) + 1.56 per 1" of stroke					
	090-DP, 090-DX	4.10 + 1.56 per 1" of stroke					
1-1/16"	BF-090-D, BFT-090-D	4.00 + 1.56 per 1" of stroke					
	BR-090-D, BRT-090-D	4.25 + 1.56 per 1" of stroke					
	090-DXDE	4.25 + 2.56 per 1" of stroke					
	120-D	4.38 (4.25 High Temp.) + 1.81 per 1" of stroke					
1-1/4"	120-DP	5.09 (5.03 High Temp.) + 1.81 per 1" of stroke					
	120-DXDE	5.94 (5.81 High Temp.) + 2.81 per 1" of stroke					
	170-D	3.75 + 1.69 per 1" of stroke					
	170-DP	4.44 + 1.69 per 1" of stroke					
1-1/2"	170-DX	4.56 + 1.69 per 1" of stroke					
1-1/2"	BF-170-D, BFT-170-D	4.25 + 1.69 per 1" of stroke					
	BR-170-D, BRT-170-D	4.44 + 1.69 per 1" of stroke					
	170-DXDE	5.19 + 2.69 per 1" of stroke					
	240-D	5.13 (5.00 High Temp.) + 2" per 1" of stroke					
1-3/4"	240-DP	6.43 (6.07 High Temp.) + 2" per 1" of stroke					
	240-DXDE	7.00 (6.87 High Temp.) + 3" per 1" of stroke					

Spring Return Length Adder for 2" Bore										
Bore	Stroke									
	Туре	1"	2"	3"	4"					
2"	310-D	5.95 + stroke	6.95 + stroke	7.20 + stroke	9.14 + stroke					
	310-DXP	6.88 + stroke	7.88 + stroke	8.13 + stroke	10.07 + stroke					
	310-DXDE	7.82 + 2 x stroke	8.82 + 2 x stroke	9.07 + 2 x stroke	11.02 + 2 x stroke					

Please use the drawings below as examples of the reference points for the overall length dimensions shown in the tables above. Length is always referenced to the base of the rod thread.

For models not shown in the drawings below (ex., BF, BR, DXDE, etc.), please refer to the applicable catalog drawing of the base model (double acting) without the failsafe option to determine your reference points for determining overall length.



Standard A Cylinders

Three-Positic Cylinders

**Cushion Cylinder** 

MRS®
Cylinders

Non-Rotating

PC

All Stainless

All Stainless

Cylinders

Rod Lock Cylinders

500 Hydrauli Cylinders

Hole Punch

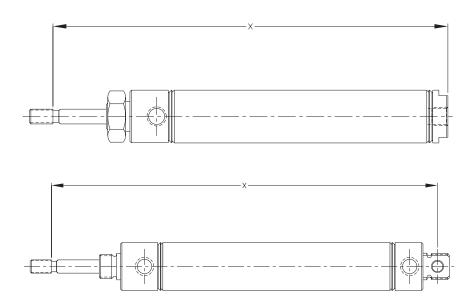
# Fail Safe Length Adders (Option JR)

S	pring Extend Length Adder					
Bore	Туре	Overall Length Adder for -JR Option				
	0070-D	1.65 + 1.25 per 0.50" of stroke				
5/16"	0070-DXP	2.04 + 1.25 per 0.50" of stroke				
	BF-0070-D	1.71 + 1.25 per 0.50" of stroke				
	010-D, BF-010-D & BFT-010-D	2.17 + 1.44 per 0.50" of stroke				
7/16"	010-DP & 010-DX	2.61 + 1.44 per 0.50" of stroke				
	BR-010-D & BRT-010-D	2.49 + 1.44 per 0.50" of stroke				
9/16"	020-D	2.34 + 2.63 per 1" of stroke				
9/10	020-DXP	2.61 + 2.63 per 1" of stroke				
	040-D	3.03 + 2.69 per 1" of stroke				
3/4"	040-DP, 040-DXP, BR-040-D & BRT-040-D	3.81 + 2.69 per 1" of stroke				
	BF-040-D & BFT-040-D	3.28 + 2.69 per 1" of stroke				
7/8"	060-D	3.19 (3.10 High Temp.) + 2.56 per 1" of stroke				
1/0	060-DXP	3.82 (3.72 High Temp.) + 2.56 per 1" of stroke				
	090-D	3.38 (3.50 SR) + 2.56 per 1" of stroke				
1-1/16"	090-DP, 090-DX	4.10 + 2.56 per 1" of stroke				
1-1/10	BF-090-D, BFT-090-D	4.00 + 2.56 per 1" of stroke				
	BR-090-D, BRT-090-D	4.25 + 2.56 per 1" of stroke				
1-1/4"	120-D	4.38 (4.25 High Temp.) + 2.81 per 1" of stroke				
1-1/4	120-DP	5.09 (5.05 High Temp.) + 2.81 per 1" of stroke				
	170-D	3.75 + 2.69 per 1" of stroke				
	170-DP	4.44 + 2.69 per 1" of stroke				
1-1/2"	170-DX	4.56 + 2.69 per 1" of stroke				
	BF-170-D, BFT-170-D	4.25 + 2.69 per 1" of stroke				
	BR-170-D, BRT-170-D	4.44 + 2.69 per 1" of stroke				
1 0/4"	240-D	5.13 (5.00 High Temp.) + 3" per 1" of stroke				
1-3/4"	240-DP	6.43 (6.07 High Temp.) + 3" per 1" of stroke				

	Spring Extend Length Adder for 2" Bore											
	Bore	Type		Stroke								
Γ		Турс	1"	2"	3"	4"						
	2"	310-D	5.95 + 2 x stroke	6.95 + 2 x stroke	7.20 + 2 x stroke	9.14 + 2 x stroke						
		310-DXP	6.88 + 2 x stroke	7.88 + 2 x stroke	8.13 + 2 x stroke	10.07 + 2 x stroke						

Please use the drawings below as examples of the reference points for the overall length dimensions shown in the tables above. Length is always referenced to the base of the rod thread.

For models not shown in the drawings below (ex., BF, BR, DXDE, etc.), please refer to the applicable catalog drawing of the base model (double acting) without the failsafe option to determine your reference points for determining overall length.



Bimba's Three-Position Original Line stainless steel body cylinder provides three positions with a single cylinder. Bimba offers the performance and quality of the unitized Original Line cylinder design along with it's product breadth now in three positive stroke positions.

### **How to Order**

The model number for all Three-Position Original Line cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options. Please refer to the charts below for an example

of model number M-043/4.5-DW. This is a 3/4" bore, with a 3" stroke for position A, plus an additional 4-1/2" stroke for position B, double acting cylinder with a rod wiper.

M - 043/4.5 - D W

Blank - Three-position Original Line M - Magnet option for cylinders <sup>1</sup> NR - Non-rotating rod option  1 Magnet located on stroke B piston only.		PRODUCT TYPE
NR - Non-rotating rod option	Blank -	
NR - Non-rotating rod option	М -	Magnet option for cylinders <sup>1</sup>
<sup>1</sup> Magnet located on stroke B piston only.	NR -	
	<sup>1</sup> Magnet	located on stroke B piston only.

<b>BORE SIZE</b>								
02	-	9/16"						
04	-	3/4"						
09	-	1-1/16"						
17	-	1-1/2"						
31	-	2"						

STROKE A	STROKE B	STANDARD STROKE LENGTHS AND STROKE MAXIMUMS
0.5 = 1/2" 1 = 1" 1.5 = 1-1/2" 3.75" = 3-3/4" etc.	0.5 = 1/2" 1 = 1" 2.5 = 2-1/2" 3.75" = 3-3/4" etc.	Nose Mount 1" increments to 12" 2 x Stroke A + Stroke B Maximum = 12" Universal Mount 1" Increments to 24" 2 x Stroke A + Stroke B Maximum = 32"

### **MOUNTING OPTIONS**

D - Double acting, nose mount
DXP - Double acting, universal mount

### **OPTIONS**

(Enter in alphabetical order, except EE which is last)

- B Bumpers
- E Non-lube seals and lubrication
- F Molycoated body
- G Mognalube<sup>®</sup> G
- K Ports rotated 90 degrees
- $\,N\,$   $\,$  Low temperature seals and lubrication
- NT Non-threaded rod
- Q Side ported rear head (see standard Original Line information for applicable length adders by bore size)
- T Switch Track (T2, T3, or T4), see Position Sensing Solutions, page 9.3, for switch slection information
- V High temperature seals and lubrication
- W Rod wiper
- EEX.XX Extra rod extension

Note: Consult page 1.4 for option combination compatibility.

### **Specifications**

Description	Specification
Expected life	1400 miles when lubricated
Total stroke tolerance	
9/16' - 1-1/2"	+.075/040
2"	+.095/060
Operating Medium	Air only
Maximum Operating Pressure	250 psi
Temperature Range	-20° F to 200° F
Standard Lubrication	HT-99
Endcaps, center section, and piston material	Aluminum
Cylinder body	304 stainless steel
Piston and rod seals	Buna N "U" cups
Rod and pivot bushings	Sintered bronze
Piston rod	303 stainless steel

# Weights (lbs.)

Model	Base Weight	Adder per inch of Combined Stroke*
020/0-D	.13	Total combined stroke x .02
020/0-DXP	.13	Total combined stroke x .02
040/0-D	.24	Total combined stroke x .03
040/0-DXP	.32	Total combined stroke x .03
090/0-D	.36	Total combined stroke x .05
090/0-DXP	.45	Total combined stroke x .05
170/0-D	.96	Total combined stroke x .08
170/0-DXP	1.09	Total combined stroke x .08
310/0-D	2.25	Total combined stroke x .15
310/0-DXP	2.47	Total combined stroke x .15

<sup>\*</sup>Total combined stroke = (2 x Stroke A) + Stroke B

<sup>®</sup> Magnalube is a registered trademark of Carleton Stuart Corporation

# Three-Position Original Line Cylinders

### **List Prices**

	Mour	nting	Total			
Bore			combined stroke adder, per inch**			
02 - 9/16"	\$35.50	\$39.20	\$1.85			
04 - 3/4"	38.65	44.40	1.85			
09 - 1-1/16"	44.60	50.80	1.85			
17 - 1-1/2"	60.45	67.75	2.85			
31 - 2"	83.70	94.25	3.20			

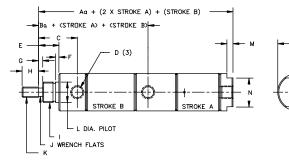
<sup>\*\*</sup>Total combined stroke = (2 X stroke A) + Stroke B

	Options										
	M	В	E	F	N	V	W	EE	NR		
Bore	(Prefix)	Bumpers		Molycoated	Low	High	Rod	Extra Rod	Prefix		
	Magnetic	'			Wiper	Extension	Non-				
	Position		Lubrication	per inch	Seals	Seals and		per inch	rotating		
	Sensing					Lubrication			rod		
9/16" (02)	\$10.35	\$9.00	\$18.05	\$3.00	\$2.70	\$23.30	\$3.20	\$1.00	\$18.85		
3/4" (04)	10.35	9.00	18.75	3.00	2.70	23.30	3.20	1.00	18.95		
1-1/16" (09)	12.90	9.00	20.65	3.00	3.90	28.00	3.20	1.00	25.25		
1-1/2" (17)	15.50	10.95	21.95	3.00	5.20	30.85	3.20	1.50	25.35		
2" (31)	18.05	13.95	32.35	3.00	6.50	39.60	6.25	1.65	30.60		

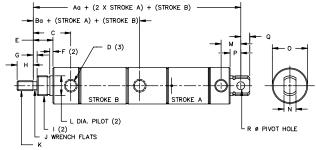
No Charge Options: G, K, NT

### **Dimensions**

### **D** Mounting Style (in.)



# Aa + (2 X STROKE A) + (STROKE B)



**DXP Mounting Style (in.)** 

D Model											<b>Bumper Option</b>						
Bore	Aa	Ва	С	D	Е	F	G	Н	- 1	J	K	L	M	N	0	Aa	Ва
9/16" (02)	4.12	2.25	0.75	#10-32	0.38	0.06	N/A	0.50	7/16-20	N/A	#10-32	.434/.437	0.19	0.50	0.62	4.31	2.31
3/4" (04)	5.47	3.12	0.97	1/8 NPT	0.50	0.09	N/A	0.50	5/8-18	N/A	1/4-28	.621/.624	0.19	0.62	0.81	5.47	3.12
1-1/16" (09)	5.97	3.25	1.19	1/8 NPT	0.62	0.09	0.12	0.50	5/8-18	0.25	5/16-24	.621/.624	0.49	0.88	1.12	6.09	3.25
1-1/2" (17)	6.5	3.69	1.50	1/8 NPT	0.88	0.09	0.25	0.75	3/4-16	0.38	7/16-20	.746/.749	0.25	0.88	1.56	6.62	3.69
2" (31)	8.25	4.78	1.92	1/4 NPT	1.19	0.12	0.38	0.88	1-1/4-12	0.50	1/2-20	1.375/1.372	0.31	1.25	2.09	8.62	4.91

DXP Model								<b>Bumper Option</b>												
Bore	Aa	Ва	С	D	Е	F	G	Н	1	J	K	L	M	N	0	Р	Q	R	Aa	Ва
9/16" (02	) 4.4	2.25	0.75	#10-32	0.38	0.06	N/A	0.50	7/16-20	N/A	#10-32	.434/.437	0.38	0.31	0.62	0.25	0.19	0.157	4.66	2.31
3/4" (04	) 6.25	3.12	0.97	1/8 NPT	0.50	0.09	N/A	0.50	5/8-18	N/A	1/4-28	.621/.624	0.62	0.38	0.86	0.34	0.28	0.250	6.25	3.12
1-1/16" (09	) 6.56	3.25	1.19	1/8 NPT	0.62	0.09	0.12	0.50	5/8-18	0.25	5/16-24	.621/.624	0.62	0.38	1.12	0.34	0.28	0.250	6.68	3.25
1-1/2" (17	7.18	3.69	1.50	1/8 NPT	0.63	0.09	0.25	0.75	3/4-16	0.38	7/16-20	.746/.749	0.81	0.62	1.56	0.50	0.38	0.375	7.31	3.69
2" (31	9.19	4.78	1.92	1/4 NPT	1.19	0.12	0.38	0.88	1-1/4-12	0.50	1/2-20	1.375/1.372	1.03	0.75	2.08	0.56	0.44	0.375	9.56	4.91

- Double Acting Models
- Rated 250 PSI
- 304 Stainless Steel Body Mirror Finish I.D.
- High Strength Aluminum Alloy Porting Ends
- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Buna N "U" Cup Seals
- Low Breakaway Friction Less Than 5 PSI
- Special Stroke Lengths Available on Request

### **OPTIONS FOR EACH BORE SIZE:**

### NO CHARGE:

- MAGNALUBE G (G)
- NO THREAD (NT)

(Available on 34", 11/6" and 11/2" bores)

 PIVOT BUSHING (Y) .250" ID

### EXTRA EXTENSION (EE)

• Double acting, per inch of extension:

3/4" Bore, add \$1.00

11/6" Bore, add \$1.00

11/2" Bore, add \$1.20

2" Bore, add \$1.65

21/2" Bore, add \$1.75

3" Bore, add \$2.00

### EXTRA EXTENSION (EE)

• DXDE, per inch of extension:

(added to each end)

%" Bore, add \$1.20

11/4" Bore, add \$1.20

11/2" Bore, add \$2.20

2" Bore, add \$2.30

21/2" Bore, add \$2.75

3" Bore, add \$2.90

### OPTIONS FOR EACH BORE SIZE: continued...

### PORTS ROTATED (K)\*

(Rotates ports and cushion screw location 90° clockwise)

### MAGNETIC PISTON (prefix M)

3/4" Bore, add \$10.40

11/6" Bore, add \$12.90

11/2" Bore, add \$15.50

2" Bore, add \$18.10

21/2" Bore, add \$18.10

3" Bore, add \$32.20

### MINI SWITCH TRACKS on all bore sizes

Must specify track(s) for use with Bimba's miniature position sensing (T2, T3, T4 - Add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### HIGH TEMPERATURE SEALS (V)

	Double Acting	DXDE
04 Bore	\$19.20	\$22.90
09 Bore	\$22.05	\$25.80
17 Bore	\$23.40	\$30.15
31 Bore	\$34.35	\$40.45
50 Bore	\$37.35	\$43.50
70 Bore	\$40.60	\$47.75

### ROD WIPER (W) (Available on %", 11/6" and 11/2" bores)

- Double acting, add \$3.20
- DXDE add \$6.35

### MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

### NON-LUBE SERVICE (E)

See corresponding standard Original Line bore size catalog page for pricing.

\*Consult local distributor for pricing.

- Cylinders are supplied with adjustable cushions on both ends. To order cushion on one end only, specify CF (front head cushion only), or CR (rear head cushion only), or CS (one end only) and deduct from base price as shown. (ex: ¾" bore, cushion on front head only – CF-04□-D;
  - ¾" bore, cushion on rear head only CR-04 \(\bar{\cup}\)-D;
    - %" DXDE model, cushion on one side only CS-04-D).
- Enter Stroke Length as 3rd Digit

# 3/4" Bore Air Cylinders with Adjustable Cushions



**MODEL/PRICE** 

### \$34.85

BASE PRICE

Add \$1.85 per inch of stroke Cushion one end only, deduct \$6.55 from base price. CF-04

☐-D (Front only) CR-04□-D (Rear only)

# Double Acting - Air Return -

**DESCRIPTION/WEIGHT (lbs.)** 

Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Rod Wiper

Optional Accessory: D-129 Mounting Bracket

Base Weight: .24

Front Nose Mounting

Adder Per Inch of Stroke: .03

### - 621 / 624 DIA PILOT 1/8 NPT (BOTH ENDS) -5/8-18 MOUNTING NUT 1/4-28 UNF-2A - 250 DIA. ROD

**DIMENSIONS** 

\*U.S. Patent nos. 4.794.681 and 4.862.786

# Air Cylinders with Adjustable Cushions

### 3/4" Bore Air Cylinders with Adjustable Cushions (continued)

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### C-04 DXP



### \$41.75 BASE PRICE

Add \$1.85 per inch of stroke
Cushion one end only,
deduct \$6.55 from base price.
CF-04□-DXP (Front only)
CR-04□-DXP (Rear only)

**Double Acting** – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths:

1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

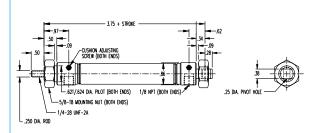
Maximum Stroke – 32"

Stainless Steel Rod Standard

Optional Rod Wiper

Optional Accessories: D-129 Mounting Bracket D-13498-A Pivot Bracket D-166-3 Piston Rod Clevis

Base Weight: .29 Adder Per Inch of Stroke: .03



### C-04 -DXDE

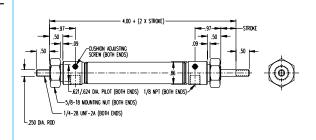


### \$51.15 BASE PRICE

Add \$2.35 per inch of stroke Cushion one end only, deduct \$6.55 from base price. CS-04—-DXDE (One end only) **Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6"

Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .30

Adder Per Inch of Stroke: .06



### 1-1/16" Bore Air Cylinders with Adjustable Cushions

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**



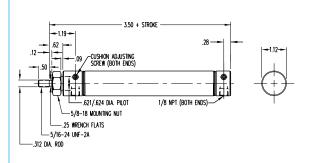


### \$39.85

BASE PRICE

Add \$1.85 per inch of stroke Cushion one end only, deduct \$7.10 from base price. CF-09□-D (Front only) CR-09□-D (Rear only) **Double Acting** – Air Return – Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard

Optional Rod Wiper Optional Accessory: D-129 Mounting Bracket Base Weight: .38



# 1-1/16" Bore Air Cylinders with Adjustable Cushions (continued)

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### **C-09 DXP**



# 9

# **\$47.00** *BASE PRICE*

Add \$1.85 per inch of stroke
Cushion one end only,
deduct \$7.10 from base price.
CF-09□-DXP (Front only)
CR-09□-DXP (Rear only)

**Double Acting** – Universal Mounting Pivot, or Double End Mounting – Air Return Standard Stroke Lengths:

1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"

Stainless Steel Rod Standard

Optional Rod Wiper Optional Accessories: D-13498-A Pivot Bracket D-129 Mounting Bracket D-166-1 Piston Rod Clevis

Base Weight: .44
Adder Per Inch of Stroke: .04

### C-09 -DXDE

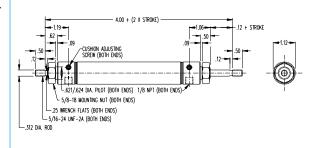


### \$56.45 BASE PRICE

Add \$2.35 per inch of stroke Cushion one end only, deduct \$7.10 from base price. CS-09□-DXDE (One end only) **Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6"

Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .46

Adder Per Inch of Stroke: .08



# 1-1/2" Bore Air Cylinders with Adjustable Cushions

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### C-17∐-D

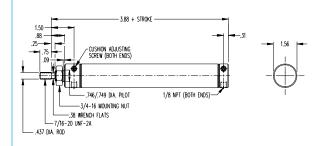


### \$59.30

BASE PRICE

Add \$2.85 per inch of stroke Cushion one end only, deduct \$8.30 from base price. CF-17□-D (Front only) CR-17□-D (Rear only) Double Acting – Air Return – Front Nose Mounting
Standard Stroke Lengths:
1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessory:
D-241 Mounting Bracket
Base Weight: .76

Adder Per Inch of Stroke: .09



Cylinders

Three-Position Cylinders

**Cushion Cylinders** 

MRS® Cylinders

Non-Rotating

PC Cylinders

All Stainless

All Stainles
Repairable

Z Line A Cylinde

Rod Lo

500 Hydra Cylinder

Cylinders

# Air Cylinders with Adjustable Cushions

### 1-1/2" Bore Air Cylinders with Adjustable Cushions (continued)

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### C-17 -DP



### \$64.80 BASE PRICE

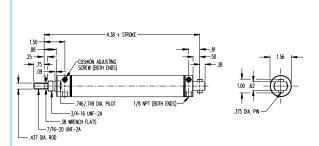
Add \$2.85 per inch of stroke Cushion one end only, deduct \$8.30 from base price. CF-17

☐-DP (Front only) CR-17 □-DP (Rear only)

**Double Acting** - Pivot Type - Air Return - Rear Pivot Mounting Standard Stroke Lengths:

1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessories: D-231-1 Piston Rod Clevis D-229 Pivot Brackets

Base Weight: .77 Adder Per Inch of Stroke: .09



### **C-17 □-DX**



### \$68.35 **BASE PRICE**

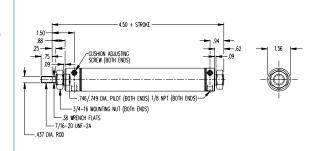
Add \$2.85 per inch of stroke Cushion one end only, deduct \$8.30 from base price. CF-17□-DX (Front only) CR-17 -DX (Rear only)

**Double Acting** - Double End Mounting - Air Return Standard Stroke Lengths:

1", 1½", 2", 2½", 3", 4<sup>"</sup>, 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard

Optional Rod Wiper Optional Accessory: D-241 Mounting Bracket

Base Weight: .84 Adder Per Inch of Stroke: .09



### C-17 -DXDE



### **\$86.95**

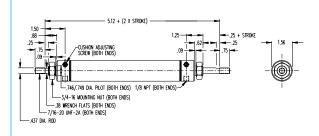
**BASE PRICE** 

Add \$4.40 per inch of stroke Cushion one end only, deduct \$8.30 from base price. CS-17

☐-DXDE (One end only) Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths:

1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke - 12" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessory: D-241 Mounting Bracket Base Weight: .90



# 2" Bore Air Cylinders with Adjustable Cushions

**MODEL/PRICE** 

**DESCRIPTION/WEIGHT (lbs.)** 

**DIMENSIONS** 

C-31 □-D

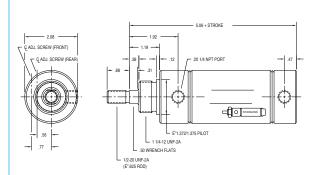


### \$100.20 BASE PRICE

Add \$3.20 per inch of stroke
Cushion one end only,
deduct \$13.60 from base price.
CF-31□-D (Front only)
CR-31□-D (Rear only)

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths:
1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Stainless Steel Rod Standard Optional Accessories:
D-615 Mounting Bracket
D-508 Mounting Nut

Base Weight: 1.64
Adder Per Inch of Stroke: .15



**C-31 □-DXP** 



# \$121.85

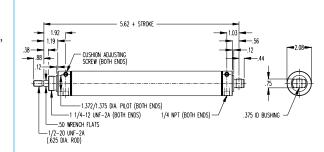
BASE PRICE

Add \$3.20 per inch of stroke
Cushion one end only,
deduct \$13.60 from base price.
CF-31—-DXP (Front only)
CR-31—-DXP (Rear only)

Double Acting – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths:
1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"
Stainless Steel Rod Standard Optional Accessories:
D-615 Mounting Bracket
D-620 Pivot Bracket
D-231-3 Piston Rod Clevis

D-508 Mounting Nut Base Weight: 1.68 Adder Per Inch of Stroke: .15



C-31 □-DXDE



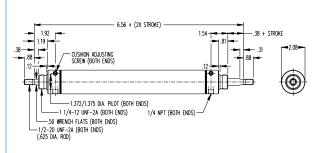
# \$151.70

BASE PRICE Add \$4.55 per inch of stroke

Cushion one end only, deduct \$13.60 from base price. CS-31 -DXDE (One end only) **Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6"

Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Accessories:
D-615 Mounting Bracket
D-508 Mounting Nut
Base Weight: 1.99

Adder Per Inch of Stroke: .24



\*U.S. Patent nos. 4,794,681 and 4,862,786

Standard All Cylinders

Three-Position Cylinders

**Cushion Cylinder** 

MRS® Cylinders

Non-Rotating Cylinders

PC

All Stainless

All Stainless Repairable

# Air Cylinders with Adjustable Cushions

# 2-1/2" Bore Air Cylinders with Adjustable Cushions

# MODEL/PRICE C-50 -D



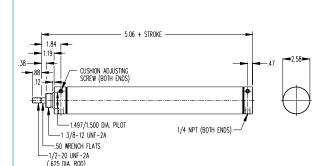
### \$123.90 BASE PRICE

Add \$3.40 per inch of stroke
Cushion one end only,
deduct \$17.00 from base price.
CF-50□-D (Front only)
CR-50□-D (Rear only)

### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting – Air Return – Front Nose Mounting
Standard Stroke Lengths:
1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Accessories:
D-615-1 Mounting Bracket
D-2540 Mounting Nut
Base Weight: 2.21

Adder Per Inch of Stroke: .17



**DIMENSIONS** 

# C-50 -DXP



### \$140.90 BASE PRICE

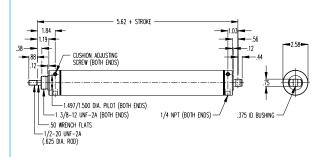
Add \$3.40 per inch of stroke
Cushion one end only,
deduct \$17.00 from base price.
CF-50□-DXP (Front only)
CR-50□-DXP (Rear only)

**Double Acting** – Universal Mounting Pivot, or Double End Mounting – Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8",

Maximum Stroke – 32" Stainless Steel Rod Standard *Optional Accessories:* D-615-1 Mounting Bracket D-620 Pivot Bracket D-231-3 Piston Rod Clevis D-2540 Mounting Nut

9", 10", 11", 12"

Base Weight: 2.33 Adder Per Inch of Stroke: .17



# C-50 -DXDE



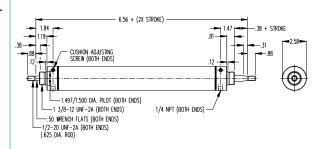
# **\$186.30** *BASE PRICE*

Add \$5.30 per inch of stroke
Cushion one end only,
deduct \$17.00 from base price.
CS-50 DDDE (One end only)

**Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths:
1", 2", 3", 4", 5", 6"
Maximum Stroke – 12"

Stainless Steel Rod Standard
Optional Accessories:
D-615-1 Mounting Bracket
D-2540 Mounting Nut
Base Weight: 2.38

Adder Per Inch of Stroke: .34



# 3" Bore Air Cylinders with Adjustable Cushions

C-70 -D

**MODEL/PRICE** 



### \$162.70 BASE PRICE

Add \$4.20 per inch of stroke Cushion one end only, deduct \$19.25 from base price. CF-70□-D (Front only) CR-70 □-D (Rear only)

### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: D-19127 Mounting Bracket D-5379 Mounting Nut Base Weight: 3.81

Adder Per Inch of Stroke: .26

5.69 + STROKE CUSHION ADJUSTING SCREW (BOTH ENDS) -1.622/1.625 DIA. PILOT -1 1/2-12 UNF-2A .63 WRENCH FLATS 5/8-18 UNF-2A (.750 DIA. ROD)

**DIMENSIONS** 

# C-70 -DXP



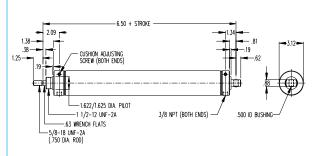
### \$182.85 BASE PRICE

Add \$4.20 per inch of stroke Cushion one end only, deduct \$19.25 from base price. CF-70 \_\_-DXP (Front only) CR-70 \_\_-DXP (Rear only)

**Double Acting** - Pivot Type - Air Return - Rear Pivot Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: D-8314-A Piston Rod Clevis D-13512-A Pivot Brackets D-5379 Mounting Nut Base Weight: 3.97

Adder Per Inch of Stroke: .26



# C-70 -DXDE



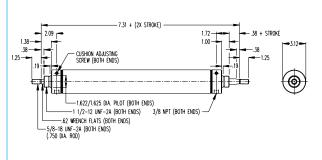
### \$202.95 BASE PRICE

Add \$5.55 per inch of stroke Cushion one end only, deduct \$19.25 from base price. CS-70 \_\_-DXDE (One end only)

Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-19127 Mounting Bracket D-5379 Mounting Nut

Base Weight: 4.15 Adder Per Inch of Stroke: .52



• Accessories – For ¾" bore, see page 1.28. For 11/16" bore, see page 1.40. For 11/2" bore, see page 1.53. For 2" bore, see page 1.60. For 2½" bore, see page 1.62. For 3" bore, see page 1.64.

# Air Cylinders with Adjustable Cushions

# Cushion Energy Absorption

Cylinders with air cushions provide a possible solution to destructive energies. The air cushion traps a small amount of exhaust air at the end of stroke, providing an air pocket that decelerates the load. This reduces the potentially destructive energy being transmitted to the cylinder and other components. The following is a brief explanation on how to determine the energy level of your application and decide if an air cushion can provide adequate energy absorption. For a more detailed description, consult the factory at 1-800-44-BIMBA.

Step 1. Determine the load to be stopped by the cylinder.

Step 2. Determine the velocity at which the load impacts the cylinder endcap.

Step 3. Calculate the energy the cylinder generates. Use the following equation:

energy (e) = 
$$(\frac{W}{64} \times v^2) + (p \times k)$$

w = weight of the load (lbs.)

V = velocity of the cylinder as the piston impacts the endcap (feet per second)

p = driving pressure (psi)

k = bore constant

Example: C-316-D at 80 psi with total load of 8 lbs.

driving pressure (p) = 80 psi total load (w) = 8 lbs. bore constant (k) = .24 maximum velocity (v) = 6 fps

$$= (8/64) \times (6^2) + (80 \times .24) = 23.7 \text{ ft. lbs.}$$

Maximum Energy Calculation Data										
Bore	Max Energy (ft-lbs)	k								
04	4.47	0.03								
09	10.40	0.05								
17	18.80	0.11								
31	27.60	0.24								
50	40.11	0.37								
70	77.72	0.58								

Cushion Lengths	
0.75"	
0.75"	
0.75"	
0.90"	
0.90"	
0.99"	

Specifically designed to operate Bimba position sensing switches to actuate programmable controllers, relays, solenoids, timers, or any other electrically operated equipment. MRS cylinders have an additional groove in the piston to accommodate a magnet. They differ from the Moption because they combine features of the "Z" line with Original Line construction; check dimensional drawings for each size for more specific information. Type 303 stainless steel rods are standard.

### OPTIONS:

### **NO CHARGE:**

- MAGNALUBE G (G)
- NO THREAD (NT)

SWITCH TRACK for Heavy Duty Track Mounted Switches

- Must specify Z for one track, ZTT for 2 tracks add \$3.20 per track. See page 1.87 for track information.
   See Position Sensing Solutions, page 9.3 for switch selection information.
- ☐ Enter Stroke Length as 3rd Digit

### **OPTIONS** continued...

### **DOUBLE ACTING BUMPERS (B)**

- %, add \$4.60 and .125" to length
- ¾" and 11/6" add \$4.60 and .250" to length
- 1¼" and 1½" add \$5.55 and .250" to length
- 1¾", 2" and 2½" add \$7.05 and .250" to length

### MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

### EXTRA EXTENSION (EE)

- Double acting, per inch of extension: %", ¾" and 1½" Bore, add \$1.00 1½" Bore, add \$1.20 1½" and 1¾" Bore, add \$1.50 2" Bore, add \$1.70 2½" Bore, add \$1.80
- DXDE, per inch of extension:
  (added to both ends)
  %6", %" and 1%" Bore, add \$1.20
  1%" Bore, add \$1.80
  1%" and 1%" Bore, add \$2.20
  2" Bore, add \$2.30
  2%" Bore, add \$2.75

PORTS ROTATED 90° (K)\*
SIDE PORTED REAR HEAD (Q)\*
NON-LUBE SERVICE (E)

NON-LUBE SERVICE (

FLUOROELASTOMER/HIGH TEMPERATURE SEAL (V)
See corresponding standard Original Line bore size
catalog page for pricing of options E and V.

\*Consult local distributor for pricing.

### SWITCH TRACK for Miniature Switches (T2, T3, T4)

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

# 9/16" Bore MRS Air Cylinders

# MODEL/PRICE

# MRS-02□-D



\$27.90 BASE PRICE Add \$1.85 per inch of stroke

# Nose Mount

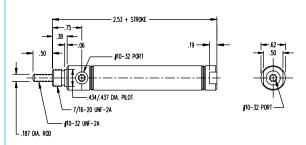
Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12"

**DESCRIPTION/WEIGHT (lbs.)** 

Optional Accessory:
D-770 Mounting Bracket
Base Weight: .10

Adder Per Inch of Stroke: .01

### **DIMENSIONS**



# MRS-02\_-DXP



\$31.70 BASE PRICE Add \$1.85 per inch of stroke

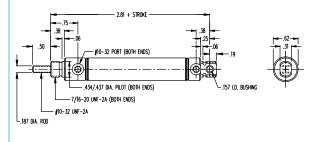
# Double End or Rear Pivot Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 12"

Optional Accessories: D-12321-A Pivot Bracket D-770 Mounting Bracket D-850 Rod Clevis

Base Weight: .10

Adder Per Inch of Stroke: .01



Cylinders

Cylinders

**Cushion Cylinders** 

MRS® Cylinders

On-Rotating
Cylinders

Cylinders

All Stainless lon-Repairable

All Stainles Repairable

Cylinde

Rod Loc

500 Hydra Cylinder

Cylinders

# MRS® Magnetic Reed Switch Air Cylinders

# 9/16" Bore MRS Air Cylinders (continued)

# MODEL/PRICE

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

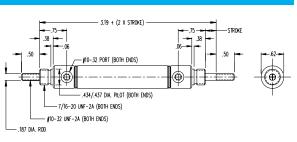
# MRS-02 DXDE



\$39.45 BASE PRICE Add \$2.35 per inch of stroke Double End Rod – Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12"

Optional Accessory:
D-770 Mounting Bracket
Base Weight: .14

Adder Per Inch of Stroke: .02



# 3/4" Bore MRS Air Cylinders

# MRS-04 -D



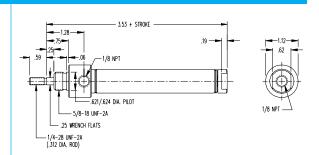
\$29.10 BASE PRICE Add \$1.85 per inch of stroke

# DESCRIPTION/WEIGHT (lbs.)

Nose Mount Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" *Optional Accessory:* D-129 Mounting Bracket Base Weight: .24

Adder Per Inch of Stroke: .04



**DIMENSIONS** 

# MRS-04 DXP



\$32.30 BASE PRICE Add \$1.85 per inch of stroke

# **Double End or Rear Pivot Mounting**

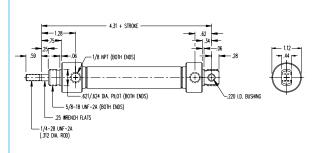
Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3<sup>"</sup>, 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"

Optional Accessories: D-10131-A Pivot Bracket D-129 Mounting Bracket D-10139-A Rod Clevis Base Weight: .30

Adder Per Inch of Stroke: .06



# MRS-04 DXDE

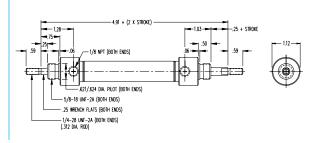


\$43.10 BASE PRICE Add \$2.35 per inch of stroke

# **Double End Rod** – Double End Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory:

D-129 Mounting Bracket Base Weight: .41 Adder Per Inch of Stroke: .06



# 1-1/16" Bore MRS Air Cylinders

# MODEL/PRICE

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

# **MRS-09 □-D**

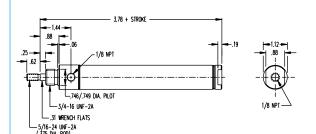


\$34.95 BASE PRICE Add \$1.85 per inch of stroke

### **Nose Mount**

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory: D-8315 Mounting Bracket

Base Weight: .37
Adder Per Inch of Stroke: .05



# MRS-09□-DXP



\$38.70 BASE PRICE Add \$1.85 per inch of stroke

# **Double End or Rear Pivot Mounting**

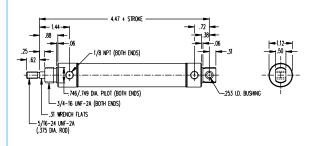
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7",
8", 9", 10", 11", 12"

Maximum Stroke – 32"

Optional Accessories:
D-8321-A Pivot Bracket
D-8315 Mounting Bracket
D-8309-A Rod Clevis

Base Weight: .42

Adder Per Inch of Stroke: .05



# MRS-09 DXDE



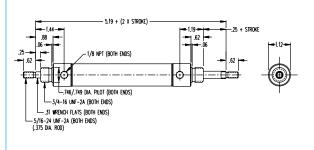
\$46.25 BASE PRICE Add \$2.35 per inch of stroke

# **Double End Rod** – Double End Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory:

D-8315 Mounting Bracket Base Weight: .60

Adder Per Inch of Stroke: .08



# 1-1/4" Bore MRS Air Cylinders

# MODEL/PRICE DESCRI

# **MRS-12 □**-**D**

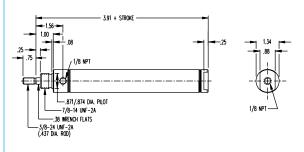


\$43.55 BASE PRICE Add \$2.35 per inch of stroke

# DESCRIPTION/WEIGHT (lbs.)

# Nose Mount

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory: D-8316 Mounting Bracket Base Weight: .51 Adder Per Inch of Stroke: .07



**DIMENSIONS** 

# MRS® Magnetic Reed Switch Air Cylinders

# 1-1/4" Bore MRS Air Cylinders (continued)

### \_\_\_

# DESCRIPTION/WEIGHT (lbs.)

### **DIMENSIONS**

# MRS-12 DXP

**MODEL/PRICE** 



\$48.40 BASE PRICE Add \$2.35 per inch of stroke

# **Double End or Rear Pivot Mounting**

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"

Optional Accessories:

Optional Accessories: D-8322-A Pivot Bracket D-8316 Mounting Bracket D-8310-A Rod Clevis Base Weight: .61

Adder Per Inch of Stroke: .05

# 25 - 75 - 1.56 - 1.00 - 1.56 - 1.00 - 1.56 - 1.00 - 1.56 - 1.00 - 1.56 - 1.00 - 1.56 - 1.00 -

# MRS-12 DXDE

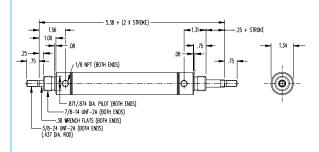


\$61.25 BASE PRICE Add \$3.40 per inch of stroke

# Double End Rod - Double End

Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory: D-8316 Mounting Bracket

Base Weight: .70
Adder Per Inch of Stroke: .14



# 1-1/2" Bore MRS Air Cylinders

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

# **MRS-17 □-D**



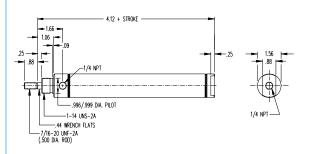
\$51.85 BASE PRICE Add \$2.85 per inch of stroke

Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"

Optional Accessory: D-8317 Mounting Bracket Base Weight: .74

**Nose Mount** 

Adder Per Inch of Stroke: .10



# MRS-17 -DXP



\$56.60 BASE PRICE Add \$2.85 per inch of stroke

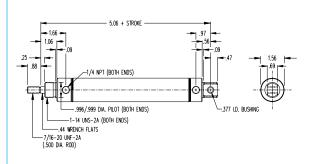
# Double End or Rear Pivot Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" *Optional Accessories:* D-8323-A Pivot Bracket

D-8317 Mounting Bracket D-8311-A Rod Clevis Base Weight: .87

Adder Per Inch of Stroke: .10



### MRS-17 -DXDE

**MODEL/PRICE** 

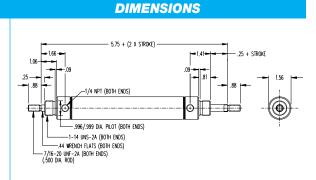


\$65.30 BASE PRICE Add \$4.40 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Double End Rod - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory: D-8317 Mounting Bracket

Base Weight: .94 Adder Per Inch of Stroke: .20



# 1-3/4" Bore MRS Air Cylinders

# **MODEL/PRICE** MRS-24□-D



\$59.75 BASE PRICE Add \$2.85 per inch of stroke

# **DESCRIPTION/WEIGHT (lbs.)**

### **Nose Mount**

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8318 Mounting Bracket Base Weight: 1.14

Adder Per Inch of Stroke: .13

# 1.91-.31 - 1.25 -1.121/1.124 DIA. PILOT -- 1 1/8-12 UNF-2A .50 WRENCH FLATS

**DIMENSIONS** 

# MRS-24 -DXP



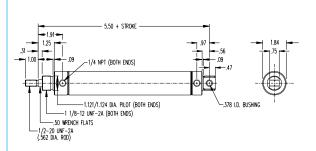
\$65.70 **BASE PRICE** Add \$2.85 per inch of stroke

### **Double End or Rear Pivot Mounting**

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Optional Accessories: D-8324-A Pivot Bracket

D-8318 Mounting Bracket D-8312-A Rod Clevis Base Weight: 1.30

Adder Per Inch of Stroke: .13



# MRS-24 □-DXDE

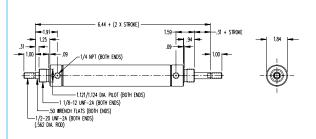


\$82.20 **BASE PRICE** Add \$4.40 per inch of stroke

### Double End Rod - Double End Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8318 Mounting Bracket Base Weight: 1.40

Adder Per Inch of Stroke: .26

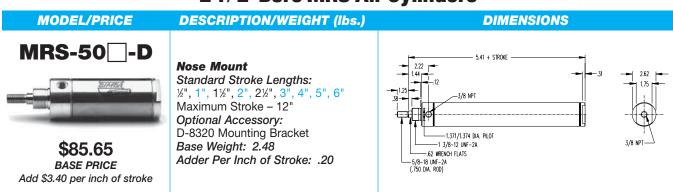


# MRS® Magnetic Reed Switch Air Cylinders

# 2" Bore MRS Air Cylinders

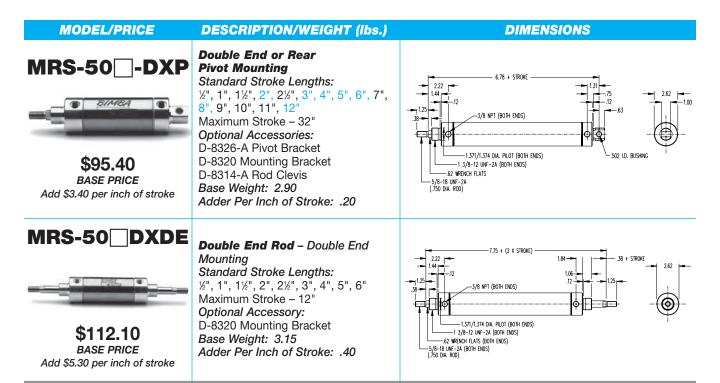
### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** MRS-31 **Nose Mount** Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8319 Mounting Bracket -1.246/1.249 DIA. PILOT Base Weight: 1.55 -1 1/4-12 UNF-2A \$67.45 -.50 WRENCH FLATS Adder Per Inch of Stroke: .15 BASE PRICE Add \$3.20 per inch of stroke **Double End or Rear** MRS-31 -DXP **Pivot Mounting** Standard Stroke Lengths: 2.03 ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" 1/4 NPT (BOTH ENDS) Maximum Stroke - 32" Optional Accessories: D-8325-A Pivot Bracket -1,246/1,249 DIA, PILOT (BOTH ENDS) \$74.05 D-8319 Mounting Bracket -1 1/4-12 UNF-2A (BOTH ENDS) -.50 WRENCH FLATS D-8313-A Rod Clevis BASE PRICE Base Weight: 1.80 Add \$3.20 per inch of stroke Adder Per Inch of Stroke: .15 MRS-31 DXDE Double End Rod - Double End 2.03 Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory: D-8319 Mounting Bracket -1,246/1,249 DIA. PILOT (BOTH ENDS) Base Weight: 1.90 -.50 WRENCH FLATS (BOTH ENDS) **BASE PRICE** -1/2-20 UNF-2A (BOTH ENDS) (.625 DIA. ROD) Adder Per Inch of Stroke: .30

# 2-1/2" Bore MRS Air Cylinders



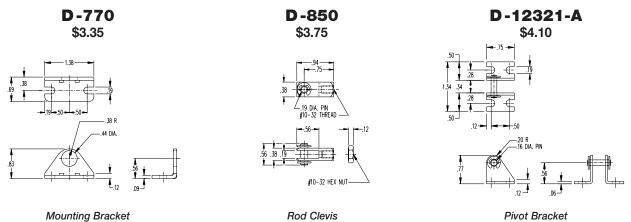
Add \$4.55 per inch of stroke

# 2-1/2" Bore MRS Air Cylinders (continued)

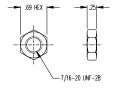


# **MRS Accessories**

# 9/16" Bore Accessories



**D-154** \$.50



Mounting Nut

Pro All

hree-Position Cylinders

Cushion

MRS® Cylinders

Non-Rotating Cylinders

Cylinders

All Stainless

All Stainles
Repairable

Cylinders

Rod Lock Cylinders

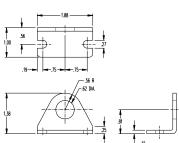
500 Hydrau Cylinders

Cylinders

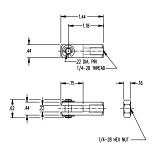
# MRS Accessories continued

# 3/4" Bore Accessories

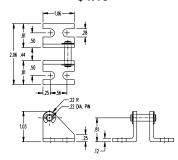
**D-129** \$3.70



**D-10139-A** \$7.15



**D-10131-A** \$4.10

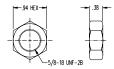


Mounting Bracket

Rod Clevis

Pivot Bracket

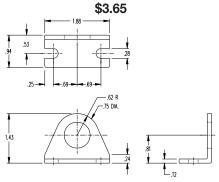
**D-9** \$.60



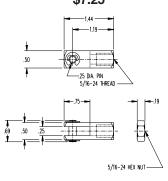
Mounting Nut

# 1-1/16" Bore Accessories

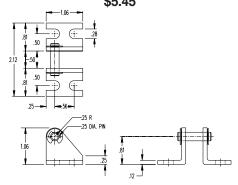
D-8315



**D-8309-A** \$7.25



**D-8321-A** \$5.45

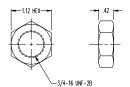


Mounting Bracket

Rod Clevis

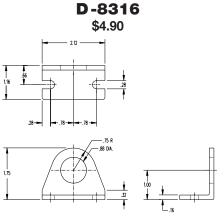
Pivot Bracket

**D-3556** \$.90

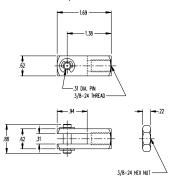


Mounting Nut

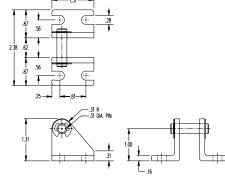
# 1-1/4" Bore Accessories



**D-8310-A** \$7.20



**D-8322-A** \$7.65

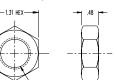


Mounting Bracket

Rod Clevis

Pivot Bracket

### **D-2545** \$1.30

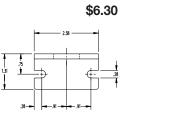


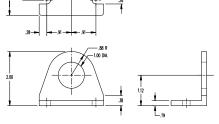
Mounting Nut

D-8317

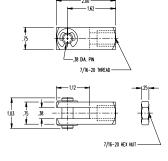
7/8-14 UNF-2B

# 1-1/2" Bore Accessories

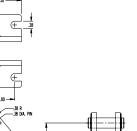




**D-8311-A** \$8.45



**D-8323-A** \$7.80

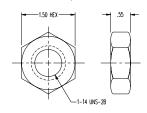


Rod Clevis

Pivot Bracket

### D-1331 \$2.55

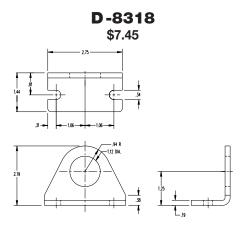
Mounting Bracket



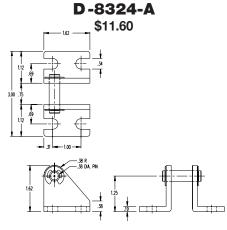
Mounting Nut

# MRS Accessories continued

# 1-3/4" Bore Accessories



D-8312-A \$9.10 2/2 1/5 38 DA. PIN 1/2-20 THEEAD

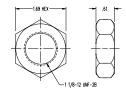


Mounting Bracket

Rod Clevis

Pivot Bracket

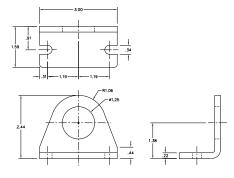
**D-8484** \$5.30



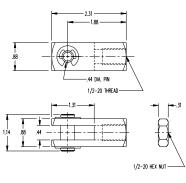
Mounting Nut

# 2" Bore Accessories

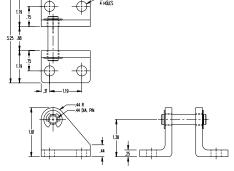




**D-8313-A** \$12.00



**D-8325-A** \$13.50

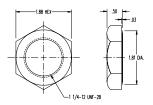


Mounting Bracket

Rod Clevis

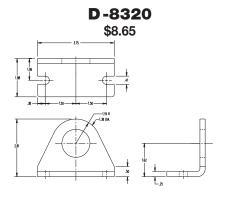
Pivot Bracket

**D-508** \$5.30

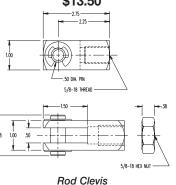


Mounting Nut

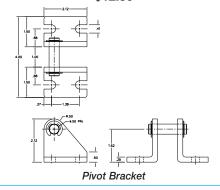
# 2-1/2" Bore Accessories



**D-8314-A** \$13.50

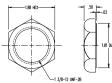


**D-8326-A** \$12.30



Mounting Bracket

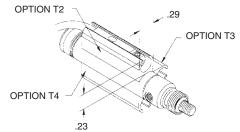
**D-2540** \$4.75

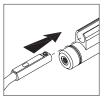


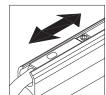
Mounting Nut

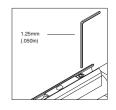
# **Switch Track Options**

## For Original Line cylinders, including MRS cylinders, with -T2, T3, and T4 options









# Switch Track for use with Bimba MR, MSC, and MSK Switches

Miniature Position Sensing track lengths can now be purchased separately for field mounting of custom track locations. Simply specify the length of track desired after the part number.

Mounting recommendations:

- Clean body with acetone. Remove all oil from body surface.
- Avoid mounting track over rolled construction.
   Locate edge of track 0.175" from rolled construction.

Bores	Part Number	List Price	Adder per Inch
007 - 04	D-74168-A-length	\$3.20	\$1.15
06 - 31	D-78527-A-length	3.20	1.25
50 - 70	D-78528-A-length	3.20	1.55

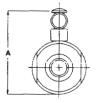
Loctite U-05FL or similar adhesive is recommended (not included).

 Use a solid continuous bead of glue for the entire length of track used. Bead should fill center channel of track.

Adhere to recommended cure times as specified by the glue manufacturer.

# For MRS cylinders with -Z or -ZTT options

For 9/16" and 3/4" Bore



For 1-1/16" to 2-1/2" Bore



Bore Designator	Bore	Α
02	9/16"	1.00
04	3/4"	1.38
09	1-1/16"	1.50
12	1-1/4"	1.68
17	1-1/2"	1.91
24	1-3/4"	2.20
31	2	2.43
50	2-1/2"	2.98

Three-P

Cushion Cylinder

Cylinders

Non-Rotating Cylinders

PC Cylinders

All Stainles
Non-Repairal

All Stainles: Repairable

Z Line A

Cylinder

500 Hydraul Cylinders

Cylinders

# Non-Rotating Original Line Air Cylinders

Bimba's new Non-Rotating Original Line stainless steel body air cylinder design consists of a unique square piston rod with rounded corners. The square rod prevents rotation better than other rod configurations, and the rounded corners provide longer seal life than conventional hexagon rods. The unusual geometry of the square rod also provides superior rotation control. All bore sizes have a rotational control of less than or equal to ±3 degrees. The special high strength aluminum alloy rod guide provides high load carrying capability and abrasion resistance. The urethane-based rod seal provides excellent seal life and leak-free service. The Non-Rotating Original Line cylinder is dimensionally interchangeable with the standard Original Line stainless steel cylinder.

# 9/16" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 2 lbs. Relaxed 4 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- ☐ Enter Stroke Length as 3rd Digit

### **OPTIONS**

### NO CHARGE:

- MAGNALUBE® G (G)
- SIDE PORTED REAR HEAD (Q)
- PORTS ROTATED (K)

### REVERSE ACTING BUMPERS (B)

- \$3.60 additional
- · Add .062 to overall length

### **DOUBLE ACTING BUMPERS (B)**

- \$5.00 additional
- Add .125 to overall length

### NON LUBE SERVICE (E)

- Reverse acting add \$4.05
- Double acting add \$9.35

### EXTRA EXTENSION (EE)

Add \$1.20 per inch of extension

### **MOLYCOATED BODY (F)**

· Add \$3.15 per inch of stroke

### MAGNET (prefix M) - Add \$11.30

- Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.50 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Reverse acting add \$1.15
- Double acting add \$1.45

### HIGH TEMPERATURE SEALS (V)

Temperature Range : 0° to 400°F (-18° to 205°C)

**DIMENSIONS** 

- Reverse acting add \$8.95
- Double acting add \$12.80

# MODEL/PRICE NR-02 -D

\$29.25

BASE PRICE

Add \$2.25 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting – Air Return-Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 10" Optional Accessory: D-770 Mounting Bracket Base Weight: .09

Adder Per Inch of Stroke: .02



<sup>&</sup>lt;sup>®</sup>Magnalube is a registered trademark of the Carleton-Stuart Corporation.

# 9/16" Bore Non-Rotating Air Cylinders (continued)

NR-02 -DXP

**MODEL/PRICE** 



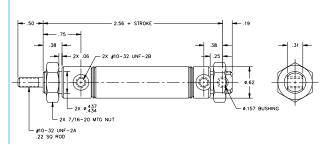
\$38.70 **BASE PRICE** Add \$2.25 per inch of stroke **DESCRIPTION/WEIGHT (lbs.)** 

**Double Acting** - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: ½", <mark>1"</mark>, 1½", 2", 2½", 3", 4" Maximum Stroke 10" Optional Accessories: D-770 Mounting Nut

D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .09

Adder Per Inch of Stroke: .02

**DIMENSIONS** 



**NR-02** 



\$33.50 **BASE PRICE** Add \$2.95 per inch of stroke Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3" Maximum Stroke 4"

Optional Accessory: D-770 Mounting Bracket Base Weight: .08 Adder Per Inch of Stroke: .04

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

NR-02

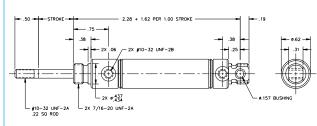


\$42.75 **BASE PRICE** Add \$2.95 per inch of stroke

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended - Spring Return - Rear **Pivot Mounting** Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3" Maximum Stroke 4" Optional Accessories: D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .08

Adder Per Inch of Stroke: .04



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 3/4" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

☐ Enter Stroke Length as 3rd Digit

### **OPTIONS**

### NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)
- PIVOT BUSHING (Y)

### REVERSE ACTING BUMPERS (B)

- \$3.60 additional
- · Add .062 to overall length

### **DOUBLE ACTING BUMPERS (B)**

- \$5.00 additional
- Add .125 to overall length

### NON LUBE SERVICE (E)

- Reverse acting add \$4.40
- Double acting add \$9.70

### **EXTRA EXTENSION (EE)**

• Add \$1.25 per inch of extension

### MOLYCOATED BODY (F)

Add \$3.15 per inch of stroke

### MAGNET (prefix M) - Add \$11.30

- · Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.50 per track.
   See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Reverse acting add \$1.15
- Double acting add \$1.45

### HIGH TEMPERATURE SEALS (V)

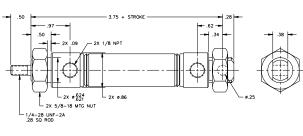
Temperature Range: 0° to 400°F (-18° to 205°C)

- Reverse acting add \$8.95
- Double acting add \$12.80

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** NR-04 | -D Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke 12" Option Accessory: D-129 Mounting Bracket \$30.75 624 621 Base Weight: .21 5/8-18 MTG NUT BASE PRICE Adder Per Inch of Stroke: .03 1/4-28 UNF-2A 28 SQ ROD Add \$2.30 per inch of stroke Double Acting - Double End or NR-04 -DXP



\$39.80 BASE PRICE Add \$2.30 per inch of stroke Double Acting - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke 24" Optional Accessories: D-129 Mounting Bracket D-166-3 Rod Clevis D-13498-A Pivot Bracket Base Weight: .29 Adder Per Inch of Stroke: .03



# 3/4" Bore Non-Rotating Air Cylinders (continued)

# **MODEL/PRICE** NR-04



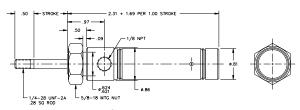
\$33.80 BASE PRICE Add \$2.95 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6" Optional Accessory: D-129 Mounting Bracket

Base Weight: .18 Adder Per Inch of Stroke: .07

# **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# NR-04□-RP



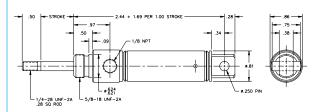
\$43.60 BASE PRICE Add \$2.95 per inch of stroke

# Reverse Single Acting - Pull

Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6" Optional Accessories: D-167 Mounting Brackets D-166-3 Piston Rod Clevis Base Weight: .18

Adder Per Inch of Stroke: .07



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# BFNR-04 □-D

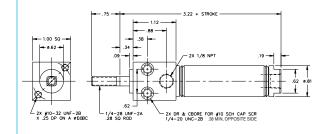


\$50.60 BASE PRICE Add \$2.30 per inch of stroke

**Double Acting** - Front Block Mounting - Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke 12"

Base Weight: .22 Adder Per Inch of Stroke: .03

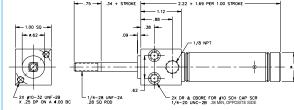


# BFNR-04



\$54.45 BASE PRICE Add \$2.95 per inch of stroke **Pull Type** - Front Block Mounting Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke 6" Base Weight: .19

Adder per inch of stroke: .07



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

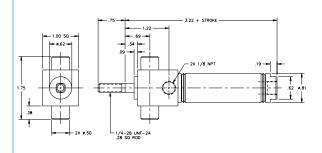
# BFTNR-04



\$66.65 BASE PRICE Add \$2.30 per inch of stroke

### **Double Acting** – Front Block Trunnion Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke 12"

Optional Accessories: TRB-2 Trunnion Brackets D-166-3 Rod Clevis Base Weight: .29 Adder Per Inch of Stroke: .03



# 1 - 1 / 1 6" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 6 lbs. Relaxed 12 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200° F (95°C)

☐ Enter Stroke Length as 3rd Digit

### **OPTIONS**

### NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K) SIDE PORTED REAR HEAD (Q)
- **PIVOT BUSHING (Y)**

### REVERSE ACTING BUMPERS (B)

- \$3.60 additional
- Add .062 to overall length

### DOUBLE ACTING BUMPERS (B)

- \$5.00 additional
- Add .125 to overall length

### NON LUBE SERVICE (E)

- Reverse acting add \$4.40
- Double acting add \$10.70

### EXTRA EXTENSION (EE)

Add \$1.25 per inch of extension

MOLYCOATED BODY (F)
• Add \$3.15 per inch of stroke

- MAGNET (prefix M) Add \$14.05
   Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.50 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection

information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F
• Reverse acting add \$1.15

- Double acting add \$1.45

HIGH TEMPERATURE SEALS (V)
Temperature Range: 0° to 400°F (-18° to 205°C)
Reverse acting add \$9.95

- Double acting add \$15.30

### **MODEL/PRICE**

NR-09

### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting - Air Return -Front Nose Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6"

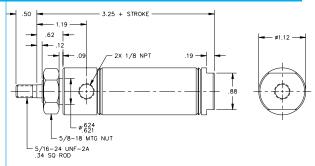
Maximum Stroke 12" Option Accessory:

D-129 Mounting Bracket

Base Weight: .33

Adder Per Inch of Stroke: .05

### **DIMENSIONS**



### -DXP NR-09

\$34.85

**BASE PRICE** 

Add \$2.30 per inch of stroke



\$47.20 **BASE PRICE** Add \$2.30 per inch of stroke

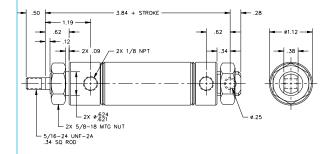
### Double Acting - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3" 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke 24"

Optional Accessories: D-129 Mounting Bracket D-166-1 Rod Clevis

D-13498-A Pivot Bracket Base Weight: .33

Adder Per Inch of Stroke: .05





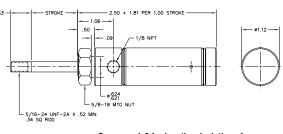
**BASE PRICE** Add \$3.65 per inch of stroke

### Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return - Front Nose Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6" Optional Accessory:

D-129 Mounting Bracket Base Weight: .24

Adder Per Inch of Stroke: .16



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 1-1/16" Bore Non-Rotating Air Cylinders (continued)

# NR-09□-RP

**MODEL/PRICE** 



\$44.85 BASE PRICE Add \$3.65 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Reverse Single Acting – Pivot or Pull Type – Rod Normally Extended Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6"

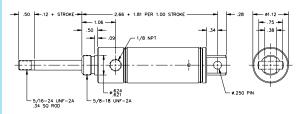
Maximum Stroke 6"

Optional Accessories:
D-166-1 Piston Rod Clevis
D-167 Mounting Bracket

Base Weight: .22

Adder Per Inch of Stroke: .16

# **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# BFNR-09□-D



\$56.35 BASE PRICE Add \$2.30 per inch of stroke

## **Double Acting** - Front Block

Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke 12"

Base Weight: .49 Adder Per Inch of Stroke: .05

# 3.75 + STROKE 1.25 SQ 1.25 SQ 1.41 1.41 1.41 1.41 1.41 2x 1/8 NPT 1.9 2x 1/8 NPT

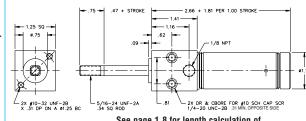
# BFNR-09 -R



\$61.65 BASE PRICE Add \$3.65 per inch of stroke Reverse Single Acting – Front Block Mounting – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: '%". 1". 1%". 2". 2%". 3". 4"

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6" Base Weight: .36

Adder Per Inch of Stroke: .16



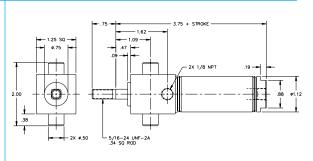
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# BFTNR-09□-D



\$68.55 BASE PRICE Add \$2.30 per inch of stroke Double Acting – Front Block Trunnion Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 12" Optional Accessories: TRB-2 Trunnion Brackets D-166-1 Rod Clevis

Base Weight: .49 Adder Per Inch of Stroke: .05



### All prices are F.O.B. Monee, Illinois and are subject to change without notice.

# 1 - 1 / 2" Bore Non-Rotating Air Cylinders

- · New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 8.5 lbs. Relaxed 17 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

☐ Enter Stroke Length as 3rd Digit

### **OPTIONS**

### **NO CHARGE:**

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)
- PIVOT BUSHING (Y)

### REVERSE ACTING BUMPERS (B)

- \$3.85 additional
- · Add .062 to overall length

### **DOUBLE ACTING BUMPERS (B)**

- \$6.00 additional
- Add .125 to overall length

### NON LUBE SERVICE (E)

- Reverse acting add \$5.10
- Double acting add \$11.35

### EXTRA EXTENSION (EE)

Add \$1.75 per inch of extension

### **MOLYCOATED BODY (F)**

Add \$3.15 per inch of stroke

# MAGNET (prefix M) – Add \$16.95 • Reverse acting add .125" to overall length

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.50 per track.
 See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Reverse acting add \$1.45
- Double acting add \$1.80

### HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18°to 205°C)

- Reverse acting add \$11.75
- Double acting add \$16.95

# NR-17 -D



\$63.20 BASE PRICE Add \$3.35 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

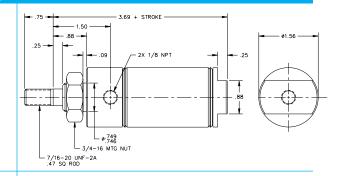
**Double Acting** – Air Return – Front Nose Mounting – Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6"

Maximum Stroke 12" *Optional Accessory:* 

D-241 Mounting Bracket Base Weight: .69

Adder Per Inch of Stroke: .08



**DIMENSIONS** 

# NR-17 -DXP



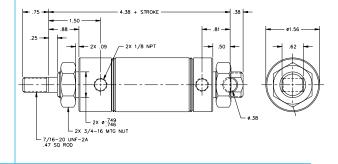
\$77.30 BASE PRICE Add \$3.35 per inch of stroke

### **Double Acting** – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke 24"

Optional Accessories: D-241 Mounting Bracket D-231-1 Rod Clevis D-8323-A Pivot Bracket

Base Weight: .82
Adder Per Inch of Stroke: .08



# 1-1/2" Bore Non-Rotating Air Cylinders (continued)

# NR-17□-R

**MODEL/PRICE** 

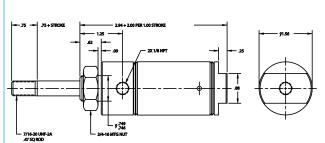


\$62.15 BASE PRICE Add \$5.15 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Reverse Single Acting - Pull Type - Rod Normally Extended Spring Return - Spring force 8.5 Ibs. relaxed, 17 lbs. compressed -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6" Optional Accessory: D-241 Mounting Bracket Base Weight: .44

Adder Per Inch of Stroke: .22



**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

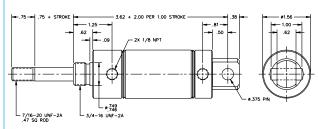
# NR-17□-RP



\$70.85 BASE PRICE Add \$5.15 per inch of stroke Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Spring Force 8.5 lbs. relaxed, 17 lbs. compressed – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6" Optional Accessories: D-231-1 Piston Rod Clevis

Base Weight: .45
Adder Per Inch of Stroke: .22

D-229 Mounting Bracket



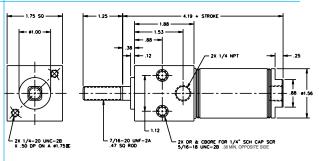
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# BFNR-17 -D



\$89.05 BASE PRICE Add \$3.35 per inch of stroke Double Acting - Front Block Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke 12" Base Weight: .99

Adder Per Inch of Stroke: .08

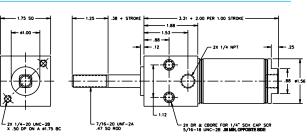


# BFNR-17□-R



\$92.55 BASE PRICE Add \$5.15 per inch of stroke Pull Type – Front Block Mounting – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 6"

Base Weight: .96 Adder Per Inch of Stroke: .22



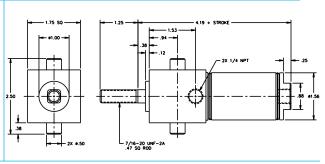
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# BFTNR-17□-D



\$102.55 BASE PRICE Add \$3.35 per inch of stroke Double Acting - Front Block
Trunnion Mounting - Spring Return
Standard Stroke Lengths:
½"', 1", 1½", 2", 2½", 3", 4"
Maximum Stroke 12"
Optional Accessories:
TRB-2 Trunnion Brackets

D-231-1 Rod Clevis Base Weight: 1.06 Adder Per Inch of Stroke: .08



# 2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting
- Enclosed Spring Force: 15 lbs. Relaxed 30 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

☐ Enter Stroke Length as 3rd Digit

### **OPTIONS**

### **NO CHARGE:**

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)

### REVERSE ACTING BUMPERS (B)

- \$4.55 additional
- Add .062 to overall length

### **DOUBLE ACTING BUMPERS (B)**

- \$7.70 additional
- Add .125 to overall length

### NON LUBE SERVICE (E)

- Reverse acting add \$6.75
- Double acting add \$16.70

### EXTRA EXTENSION (EE)

Add \$1.95 per inch of extension

### **MOLYCOATED BODY (F)**

Add \$3.15 per inch of stroke

### MAGNET (prefix M) - Add \$19.70

- Reverse acting add .125" to overall length
  Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.50 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

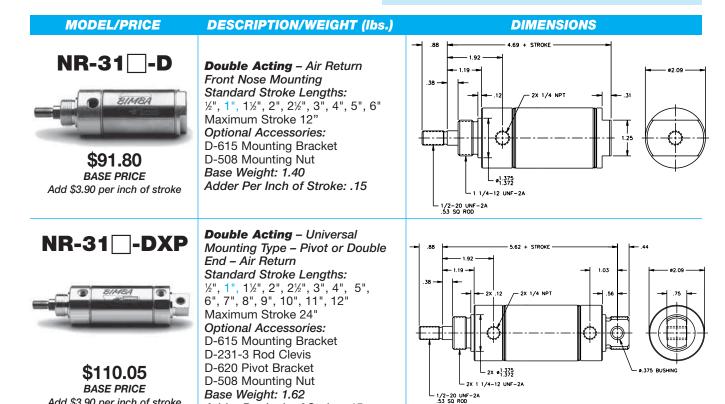
Temperature Range: -40° to 200°F

- Reverse acting add \$2.10
- Double acting add \$3.45

### HIGH TEMPERATURE SEALS (V)

Temperature Range : 0° to 400°F (-18° to 205°C)
• Reverse acting add \$16.20

- Double acting add \$21.60



Adder Per Inch of Stoke: .15

Add \$3.90 per inch of stroke

# 2" Bore Non-Rotating Air Cylinders (continued)

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

NR-31

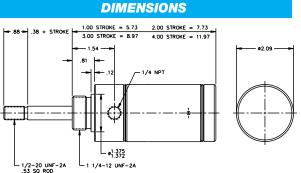
\$110.20 BASE PRICE Add \$7.10 per inch of stroke

### Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return - Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke 4" Optional Accessories:

D-129 Mounting Bracket D-508 Mounting Nut Base Weight: 1.24

Adder Per Inch of Stroke: .43



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

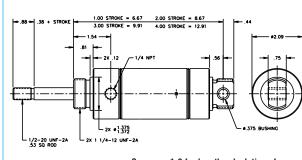
# **NR-31 □-RP**



\$120.70 **BASE PRICE** Add \$7.10 per inch of stroke Reverse Single Acting - Pivot or Pull Type - Rod Normally Extended Spring Return - Rear Pivot Mountina Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke 4"

Optional Accessories: D-231-3 Piston Rod Clevis D-620 Pivot Bracket D-508 Mounting Nut D-615 Mounting Bracket Base Weight: 1.46

Adder Per Inch of Stroke: .43



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 2-1/2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200° F (95°C)
- ☐ Enter Stroke Length as 3rd Digit

### **OPTIONS**

### NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)

### **DOUBLE ACTING BUMPERS (B)**

- \$7.70 additional
- Add .125 to overall length

### NON LUBE SERVICE (E)

Double acting add \$19.40

### EXTRA EXTENSION (EE)

Add \$2.25 per inch of extension

### **MOLYCOATED BODY (F)**

Add \$3.15 per inch of stroke

### MAGNET (prefix M) - Add \$19.70

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.50 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

LOW TEMPERATURE (N)
Temperature Range: -40° to 200°F

Double acting add \$4.05

### HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Double acting, add \$21.60

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** NR-50 Double Acting - Air Return Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke 12" Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut \$131.80 Base Weight: 1.98 **BASE PRICE** - a1.500 Adder Per Inch of Stroke: .17 1 3/8-12 UNF-2A Add \$4.30 per inch of stroke 1/2-20 UNF-2A .53 SQ ROD NR-50 -DXP **Double Acting** – Universal Mounting Type - Pivot or Double End - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke 24" Optional Accessories:

D-615-1 Mounting Bracket D-231-3 Rod Clevis D-620 Pivot Bracket

Adder Per Inch of Stroke: .17

D-2540 Mounting Nut

Base Weight: 2.27

Add \$4.30 per inch of stroke

\$146.70

BASE PRICE

### · Accessories -

- For 9/16" bore, see page 1.20.
- For 3/4" bore, see page 1.28.
- For 1-1/16" bore, see page 1.40.
- For 1-1/2" bore, see page 1.53.
- For 2" bore, see page 1.60.

L 2x #1.500

2X 1 3/8-12 UNF-2A

• For 2-1/2" bore, see page 1.62.



The Bimba PC Cylinder has a stainless steel body, stainless steel rod and acetal resin end caps. It is ideal for applications and environments that require exposure to moisture, lubricants and specific solvents.

# **How to Order**

The model number of all PC Cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options. Please refer

to the charts below for an example of model number PC-096-DXPW. This is an 1-1/16" bore, 6" stroke PC cylinder with a universal mount and rod wiper.

<u>PC - 09 6 - DXP W</u>

Delrin End Cap Cylinder

# 9/16" 04 3/4" 09 1-1/16" 17 1-1/2"

31

## Standard Stroke Lengths

All models: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

DXP & DXDE models: 7", 8", 9", 10", 11", 12"

Consult your local distributor for price and availablity of nonstandard strokes

Mounting										
D	Nose Mount									
DXP	Universal Mount									
DXDE	Double Ended Rod									

# Approximate Power Factors

9/16" = 0.2 3/4" = 0.4 1-1/16" = 0.9 1-1/2" = 1.7 2" = 3.1

For example, a PC-096-DXPW will exert a force of 0.9 times the air line pressure; a PC-173-D will exert a force of 1.7 times the air pressure, etc.

**Options** 

В

С

C<sub>1</sub>

C2

Ε

EEX.XX

F

G

Κ

M

NT

Q

Т

٧

W

Bumpers

Air Cushions.

both ends

Air Cushion,

front end only

Air Cushion,

rear head only

Non-Lube

Service

Extra Extension

Molycoated

Body

Magnalube® G

Pivot 90°

(DXP model only)

Magnetic Piston

No Thread

Side Ported

Rear Head

Switch Track (T2,T3 or T4, see page 1.9 for track location details.

See Position Sensing
Solutions, page 9.3 for switch
selection information.)

Fluoroelastomer
Seals (for

compatibility only) Rod Wiper (not

available for 9/16" bore)

# **PC Cylinders**

# **List Prices**

	Mou	nting							Options								
Bore	D	DXP	Stroke Adder*	B Bumpers	С	C1 or C2	C with V D & DXP	C1V or C2V** D & DXP	EE Extra Extension per inch	F Molycoated Body per inch	K Pivot 90° (DXP only)	M Magnetic Piston	T Switch Track (T2,T3,T4)	V Fluoro- elastomer Seals	W Rod Wiper		
9/16" (02)	\$33.45	\$35.70	\$1.85	\$4.60	N/A	N/A	N/A	N/A	\$1.00	\$3.00	\$10.40	\$10.40	\$3.20 per Track	\$11.80	N/A		
3/4" (04)	35.55	38.20	1.85	4.60	\$17.15	\$8.70	\$36.15	\$28.15	1.00	3.00		10.40		11.80	\$3.20		
1-1/16" (09)	37.35	40.45	1.85	4.60	18.75	9.45	40.75	31.45	1.00	3.00	N/C	12.90		14.05	3.20		
1-1/2" (17)	47.75	52.35	2.85	5.55	21.90	10.85	45.25	34.65	1.50	3.00		15.50		15.50	3.20		
2" (31)	74.90	80.95	3.10	7.05	35.55	17.35	69.70	51.95	1.65	3.00		18.10		19.90	3.20		

	Mounting		Options									
Bore	DXDE	Stroke Adder*	B Bumpers	С	C with V**	C1V	EE Extra Extension per inch	F Molycoated Body per inch	M Magnetic Piston	T Switch Track (T2,T3,T4)	V Fluoro- elastomer Seals	W Rod Wiper
9/16" (02)	\$46.70	\$2.35	\$4.60	N/A	N/A	N/A	\$1.20	\$3.00	\$10.40		\$15.50	N/A
3/4" (04)	52.30	2.35	4.60	\$17.15	\$40.15	\$31.45	1.20	3.00	10.40	\$3.20	15.50	\$6.35
1-1/16" (09)	55.15	2.35	4.60	18.75	44.40	34.65	1.20	3.00	12.90	per	17.90	6.35
1-1/2" (17)	72.15	4.40	5.55	21.90	51.85	41.15	2.20	3.00	15.50	Track	19.90	6.35
2" (31)	104.90	4.55	7.05	35.55	75.90	58.45	2.30	3.00	18.10		26.30	6.35

<sup>\*</sup>Nonstandard fractional strokes are priced to the next full inch increment.

No charge Option - G, NT, Q

NOTE: See Original Line portion of the catalog for option E pricing.

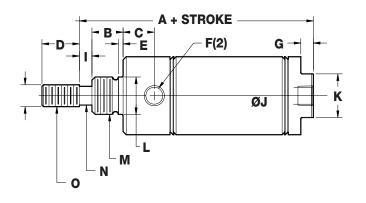
# **Stainless Steel Accessory Prices**

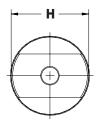
Bore	Rod End	Clevis	Mounting Nut				
Dore	Model	Price	Model	Price			
9/16" (02)	D-850-SS	\$22.45	D-154-SS	\$1.55			
3/4" (04)	D-54565-SS	D-54565-SS 24.95		2.25			
1-1/16" (09)	D-54564-SS	28.25	D-9-SS	2.25			
1-1/2" (17)	D-54562-SS	34.75	D-1331-SS	3.55			
2" (31)	D-54563-SS	41.10	D-508-SS	7.55			

Bore	Foot Bra	cket	Pivot Bracket				
Bole	Model	Model Price		Price			
9/16" (02)	D-770-SS	\$6.35	D-55202-SS	\$15.95			
3/4" (04)	D-129-SS 7.05		D-55203-SS	19.40			
1-1/16" (09)	D-129-SS	7.05	D-55203-SS	19.40			
1-1/2" (17)	D-61288-SS	14.45	D-55204-SS	24.05			
2" (31)	D-615-SS	30.95	D-55205-SS	29.95			

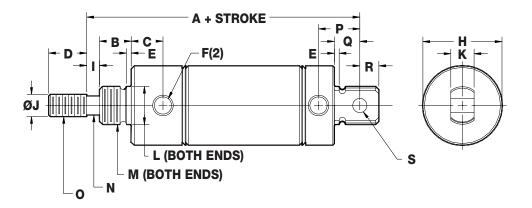
<sup>\*\*</sup>Price adder includes the cushion and the floroelastomer seals.

# **D** Mounting Style

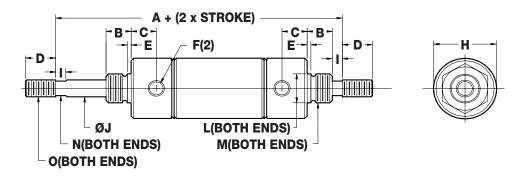




# **DXP Mounting Style**



# **DXDE** Mounting



# **D** Mounting Style

Bore	Α	A (cushion or Q option)	В	C	D	ш	F	G	Н	H (cushion option)	_	7	K	L	М	N	0
9/16" (02)	2.28		0.38	0.38	0.50	0.06	#10-32	0.19	0.61		1	0.19	0.50	.434/.437	7/16-20		#10-32
3/4" (04)	2.97	3.44	0.50	0.47	0.50	0.09	1/8 NPT	0.19	0.81	0.96		0.25	0.63	.621/.624	5/8-18		1/4-28
1-1/16" (09)	3.25	3.50	0.50	0.56	0.50	0.09	1/8 NPT	0.19	1.13	1.13	0.13	0.31	0.88	.621/.624	5/8-18	0.25	5/16-24
1-1/2" (17)	3.69	3.88	0.63	0.63	0.75	0.09	1/8 NPT	0.25	1.56	1.56	0.25	0.44	0.88	.996/.999	1-14	0.38	7/16-20
2" (31)	4.69	5.27	0.81	0.72	0.88	0.13	1/4 NPT	0.31	2.08	2.08	0.38	0.63	1.25	1.372/1.375	1-1/4-12	0.50	1/2-20

Magnetic Piston Length Adder: 0.125" for 1-1/16" and 1-1/2", all other sizes 0.250"

# **DXP Mounting Style**

Bore	Α	В	С	D	Е	F	Н	H (cushion option)	_	J
9/16" (02)	2.56	0.38	0.38	0.50	0.06	#10-32	0.61			0.19
3/4" (04)	3.75	0.50	0.47	0.50	0.09	1/8 NPT	0.86	0.96		0.25
1-1/16" (09)	3.84	0.50	0.56	0.50	0.09	1/8 NPT	1.13	1.13	0.13	0.31
1-1/2" (17)	4.38	0.63	0.63	0.75	0.09	1/8 NPT	1.56	1.56	0.25	0.44
2" (31)	5.63	0.81	0.73	0.88	0.13	1/4 NPT	2.08	2.08	0.38	0.63

Bore	K	L	M	N	0	Р	Q	R	S
9/16" (02)	0.31	.434/.437	7/16-20		#10-32	0.38	0.25	0.19	0.16
3/4" (04)	0.38	.621/.624	5/8-18		1/4-28	0.63	0.34	0.28	0.25
1-1/16" (09)	0.38	.621/.624	5/8-18	0.25	5/16-24	0.63	0.34	0.28	0.25
1-1/2" (17)	0.63	.996/.999	1-14	0.38	7/16-20	0.81	0.50	0.38	0.38
2" (31)	0.74	1.372/1.375	1-1/4-12	0.50	1/2-20	1.03	0.56	0.44	0.38

Magnetic Piston Length Adder: 0.125" for 1-1/16" and 1-1/2", all other sizes 0.250"

# **DXDE** Mounting

Bore	Α	В	С	D	Е	F	Н	H (cushion option)	Ι	J	L	M	N	0
9/16" (02)	2.94	0.38	0.38	0.50	0.06	#10-32	0.61	-	-	0.19	.434/.437	7/16-20	1	#10-32
3/4" (04)	4.00	0.50	0.47	0.50	0.09	1/8 NPT	0.86	0.96	-	0.25	.621/.624	5/8-18	ı	1/4-28
1-1/16" (09)	4.00	0.50	0.56	0.50	0.09	1/8 NPT	1.13	1.13	0.13	0.31	.621/.624	5/8-18	0.25	5/16-24
1-1/2" (17)	5.13	0.63	0.63	0.75	0.09	1/8 NPT	1.56	1.56	0.25	0.44	.996/.999	1-14	0.38	7/16-20
2" (31)	6.56	0.81	0.73	0.88	0.13	1/4 NPT	2.08	2.08	0.38	0.63	1.372/1.375	1-1/4-12	0.50	1/2-20

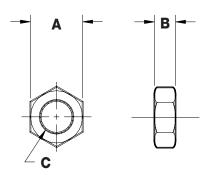
Magnetic Piston Length Adder: 0.250"

# **Bumper Length Adder**

9/16" (02)	3/4" (04)	1-1/16" (09)	1-1/2" (17)	2" (31)
0.125	0	0.125*	0.125	0.250

\*For DXDE model, add 0.500"

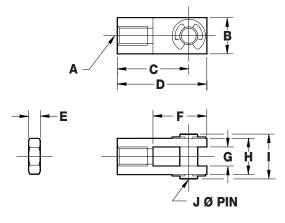
# Stainless Steel Mounting Nut\*



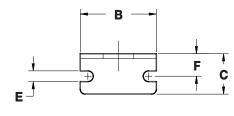
Bore	Model	Α	В	С
9/16" (02)	D-154-SS	0.69	0.25	7/16-20
3/4" (04)	D-9-SS	0.94	0.38	5/8-18
1-1/16" (09)	D-9-SS	0.94	0.38	5/8-18
1-1/2" (17)	D-1331-SS	1.50	0.55	1-14
2" (31)	D-508-SS	1.88	0.50	1-1/4-12

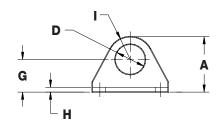
\*See page 1.104 for torque specifications

# Stainless Steel Rod End Clevis (includes nut)



## **Stainless Steel Foot Bracket**





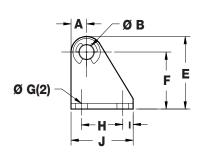
# Stainless Steel Rod End Clevis (includes nut)

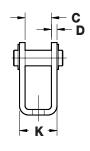
Bore	Model	Α	В	С	D	Е	F	G	Н	I	J
9/16" (02)	D-850-SS	#10-32	0.38	0.75	0.94	0.13	0.56	0.19	0.38	0.56	0.19
3/4" (04)	D-54565-SS	1/4-28	0.50	0.94	1.19	0.16	0.69	0.25	0.50	0.69	0.25
1-1/16" (09)	D-54564-SS	5/16-24	0.50	0.94	1.19	0.19	0.69	0.25	0.50	0.69	0.25
1-1/2" (17)	D-54562-SS	7/16-20	0.75	1.31	1.69	0.25	0.94	0.38	0.75	1.03	0.38
2" (31)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.38	0.75	1.03	0.38

### **Stainless Steel Foot Bracket**

Bore	Model	Α	В	С	D	Е	F	G	Н	- 1
9/16" (02)	D-770-SS	0.84	1.38	0.69	0.44	0.19	0.38	0.56	0.09	0.38
3/4" (04)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56
1-1/16" (09)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56
1-1/2" (17)	D-61288-SS	1.75	2.50	1.50	1.03	0.28	0.75	1.00	0.12	0.75
2" (31)	D-615-SS	2.50	3.13	1.63	1.38	0.34	1.00	1.50	0.25	1.00

### Stainless Steel Pivot Bracket





Bore	Model	Α	В	С	D	E	F	G	Н	- 1	J	K
9/16" (02)	D-55202-SS	0.20	0.16	0.31	0.06	0.76	0.56	0.20	0.50	0.13	0.75	0.44
3/4" (04)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/16" (09)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/2" (17)	D-55204-SS	0.38	0.38	0.63	0.13	1.75	1.38	0.28	1.00	0.25	1.50	0.91
2" (31)	D-55205-SS	0.38	0.38	0.75	0.25	1.75	1.38	0.28	1.00	0.25	1.50	1.25

# **Specifications**

Pressure Rating: 100 psi (Air)

Temperature Range: 32°F to 160°F (0°C to 72°C)

Delrin End Caps

304 Stainless Steel Body 303 Stainless Steel Rod

Anodized Aluminum Alloy Piston

Options: Buna N Bumpers

Polywysthana Winas

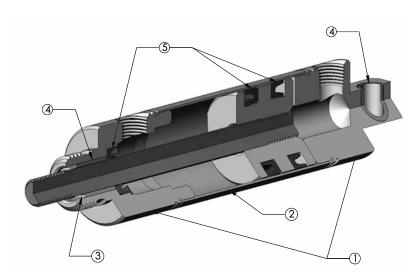
Polyurethane Wiper

Fluoroelastomer Seals (for compatibility only,

not high temperature)

CYLINDER WEIGHT (lbs.)								
Bore	В	ase Weigh	nt	Adder per 1"				
Bole	D	DXP	DXDE	D & DXP	DXDE			
9/16" (02)	0.05	0.06	0.07	0.02	0.03			
3/4" (04)	0.13	0.15	0.18	0.03	0.05			
1-1/16" (09)	0.21	0.25	0.3	0.05	0.07			
1-1/2" (17)	0.46	0.48	0.6	0.08	0.13			
2" (31)	1.08	1.17	1.48	0.15	0.24			

MOUNTING NUT Torque Specifications								
Bore Size	Thread Size	Max Torque (in- lbs.)						
9/16" (02)	7/16-20	4.0						
3/4" (04) 1-1/16" (09)	5/8-18	12.0						
1-1/2" (17)	1-14	30.0						
2" (31)	1 1/4-12	45.0						



- 1. Corrosion resistant 303 Stainless Steel end caps.
- 2. 304 SS body with mirror finish ID for long, reliable seal life.
- Urethane rod wiper designed to withstand exposure to harsh chemical solutions while limiting ingress of the solutions and application matter into the cylinder.
- PTFE-based rod and pivot bushings selected for their resistance to many commonly used cleaning solutions.
- 5. Nitrile seals are standard with optional high temperature or other materials available.

# **Operating Specifications**

Pressure Rating

250 psi air maximum

Temperature Rating

-20° F to 200° F. Note that if the magnetic piston is used, maximum temperature is derated to 185° F. Fluoroelastomer seals rated for higher temperatures (up to 400°F) are available. Fluoroelastomer seals (option "V") should be ordered for chemical compatibility only. The temperature rating of the standard Urethane rod wiper is 200 degrees F. If a cylinder temperature rating of higher than 200 degrees F is required please contact your local distributor to request a quote for a custom design to meet your application requirements.

If cylinders are operated at temperatures below 0° F for extended time periods, our low temperature option (N) is recommended. This option has a temperature range of -40° F to 200° F. If cylinders are operated below -20° F with low temperature seals for extended time periods, cylinder performance will be affected by the cold temperature.

Lubrication

Food grade synthetic grease

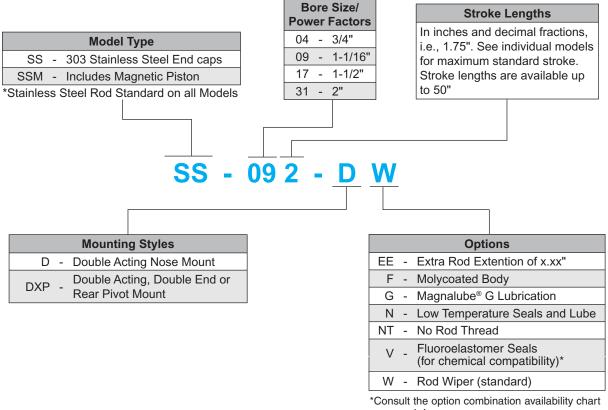
# All Stainless Steel Non-Repairable Original Line Cylinders



# **How to Order**

The model number of all Original Line Cylinders consists of three alphanumeric clusters. These designate product type, bores size and stroke length, and mounting styles and options.

Please refer to the charts below for an example of model number SS-092-DW. This is a 303 Stainless Steel End cap Cylinder, 1-1/16" bore, Double Acting Nose Mount, Rod Wiper (standard).

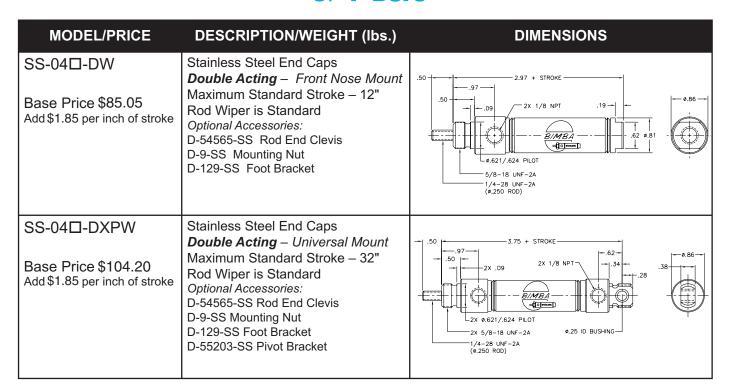


<sup>\*</sup>Rod Wiper is standard; "W" option must be included in part number.

<sup>\*</sup>Specify for chemical compatibility only. For cylinders rated over 200° F, see the note under Operating Specifications on previous page.

<sup>®</sup>Magnalube is a registered trademark of Carleton Stuart Corp.

# 3/4" Bore



# 1-1/16" Bore

MODEL/PRICE	DESCRIPTION/WEIGHT (lbs.)	DIMENSIONS
SS-09□-DW  Base Price \$92.00  Add \$1.85 per inch of stroke	Stainless Steel End Caps  Double Acting – Front Nose Mount  Maximum Standard Stroke – 12"  Rod Wiper is Standard  Optional Accessories:  D-54564-SS Rod End Clevis  D-9-SS Mounting Nut  D-129-SS Foot Bracket	3.25 + STRUKE
SS-09□-DXPW  Base Price \$111.05  Add \$1.85 per inch of stroke	Stainless Steel End Caps  Double Acting – Universal Mount  Maximum Standard Stroke – 32"  Rob Wiper is Standard  Optional Accessories:  D-54564-SS Rod End Clevis  D-9-SS Mounting Nut  D-129-SS Foot Bracket  D-55203-SS Pivot Bracket	3.84 + STROKE

□Enter Stroke Length

Standard Air Cylinders

Three-Positic Cylinders

Cushion

MRS®

Non-Rotating

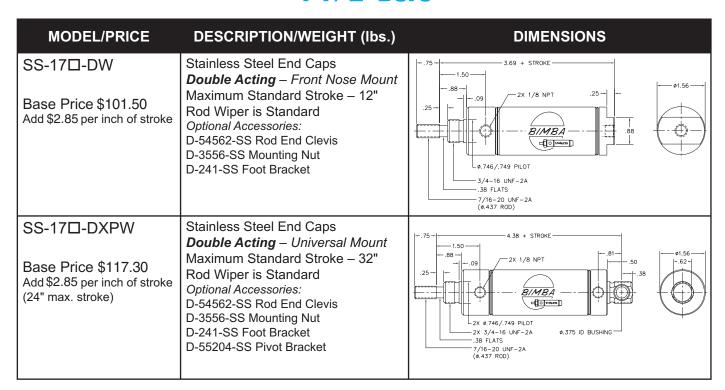
PC

All Stainless

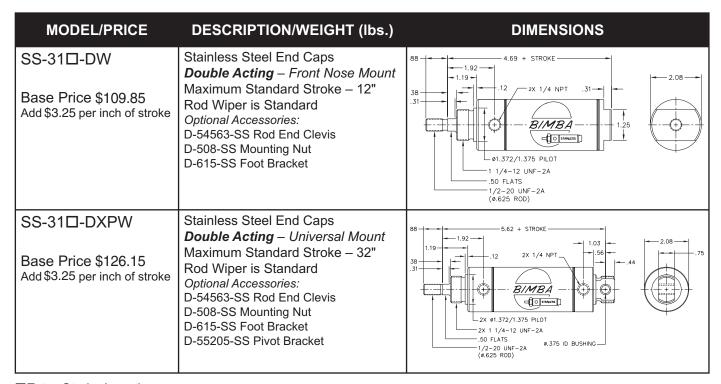
All Stainless Repairable

# All Stainless Steel Non-Repairable Original Line Cylinders

# 1-1/2" Bore



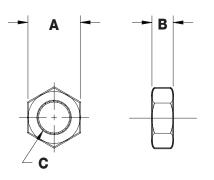
# 2" Bore



□Enter Stroke Length

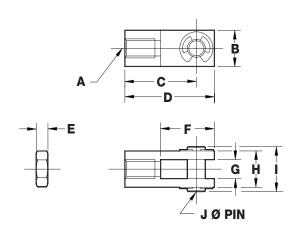
# **Dimensions (in)**

# **Stainless Steel Mounting Nut**

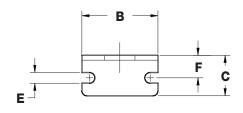


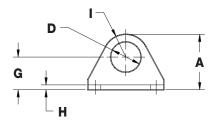
Bore	Model	Α	В	С
3/4" (04)	D-9-SS	0.94	0.38	5/8-18
1-1/16"	D-9-SS	0.94	0.38	5/8-18
1-1/2" (17)	D-3556-SS	1.12	0.42	3/4-16
2" (31)	D-508-SS	1.88	0.50	1-1/4-12

# Stainless Steel Rod End Clevis (includes nut)



#### Stainless Steel Foot Bracket





#### **Stainless Steel Rod End Clevis (includes nut)**

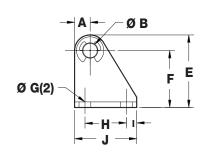
Bore	Model	Α	В	С	D	E	F	G	Н	I	J
3/4" (04)	D-54565-SS	1/4-28	0.50	0.94	1.19	0.16	0.69	0.25	0.50	0.69	0.25
1-1/16" (09)	D-54564-SS	5/16-24	0.50	0.94	1.19	0.19	0.69	0.25	0.50	0.69	0.25
1-1/2" (17)	D-54562-SS	7/16-20	0.75	1.31	1.69	0.25	0.94	0.38	0.75	1.03	0.38
2" (31)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.38	0.75	1.03	0.38

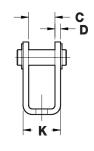
#### Stainless Steel Foot Bracket

Bore	Model	Α	В	С	D	Е	F	G	Н	1
3/4" (04)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56
1-1/16" (09)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56
1-1/2" (17)	D-241-SS	1.75	2.50	1.50	0.75	0.28	0.75	1.00	0.12	0.75
2" (31)	D-615-SS	2.50	3.13	1.63	1.38	0.34	1.00	1.50	0.25	1.00

# All Stainless Steel Non-Repairable Original Line Cylinders

# **Stainless Steel Pivot Bracket**





Bore	Model	Α	В	С	D	Е	F	G	Н	I	J	K
3/4" (04)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/16" (09)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/2" (17)	D-55204-SS	0.38	0.38	0.63	0.13	1.75	1.38	0.28	1.00	0.25	1.50	0.91
2" (31)	D-55205-SS	0.38	0.38	0.75	0.25	1.75	1.38	0.28	1.00	0.25	1.50	1.25

# **List Prices**

	Mou	nting			Options							
Bore	D	DXP	Stroke Adder	EE (per inch)	F	N	М	V				
3/4" (04)	\$85.05	\$104.20	\$1.85	\$.90	\$2.85	\$1.35	\$10.05	\$11.35				
1-1/16" (09)	92.00	111.05	1.85	.90	2.85	1.35	12.50	13.60				
1-1/2" (17)	101.50	117.30	2.85	1.35	2.85	2.60	15.05	15.05				
2" (31)	109.85	126.15	3.25	1.50	2.85	3.25	17.50	19.25				

<sup>\*</sup>No charge options - G and NT

Note: Pricing for fractional and non-standard stroke lengths follow the same pricing rules as our standard Original Line cylinders.

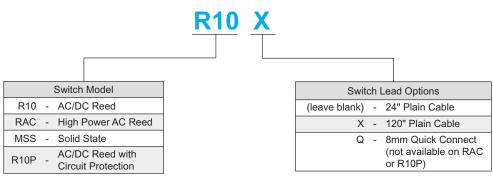
# **Stainless Steel Accessory Prices**

Dava	Rod En	d Clevis	Mounting Nut			
Bore	Model	Price	Model	Price		
3/4" (04)	D-54565-SS	\$24.95	D-9-SS	\$2.25		
1-1/16" (09)	D-54564-SS	28.25	D-9-SS	2.25		
1-1/2" (17)	D-54562-SS	34.75	D-3556-SS	2.90		
2" (31)	D-54563-SS	41.10	D-508-SS	7.55		

Poro	Foot B	racket	Pivot Bracket			
Bore	Model	Price	Model	Price		
3/4" (04)	D-129-SS	\$7.05	D-55203-SS	19.40		
1-1/16" (09)	D-129-SS	7.05	D-55203-SS	19.40		
1-1/2" (17)	D-241-SS	22.30	D-55204-SS	24.05		
2" (31)	D-615-SS	30.95	D-55205-SS	29.95		

# **How to Order/List Prices**

Protection Rating: IP67 R10, RAC, MSS, and R10P Switches



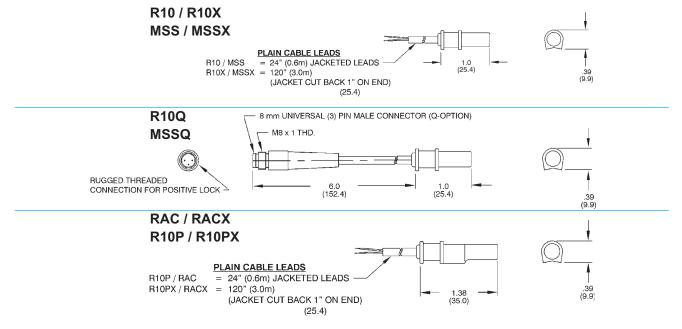
	Switch Only	
Model	Description	List Each
R10	AC/DC Reed Switch with 24" Plain Cable Lead	\$27.95
R10X	AC/DC Reed Switch with 120" Plain Cable Lead	32.25
R10P	AC/DC Reed Switch with Circuit Protection, 24" Plain Cable Lead	45.10
R10PX	AC/DC Reed Switch with Circuit Protection, 120" Plain Cable Lead	49.10
R10Q	AC/DC Reed Switch with 8mm Quick Connect	43.80
RAC	High Power AC Reed Switch with 24" Plain Cable Lead	38.90
RACX	High Power AC Reed Switch with 120" Plain Cable Lead	42.80
MSS	Solid State Switch with 24" Plain Cable Lead	46.40
MSSX	Solid State Switch with 120" Plain Cable Lead	50.20
MSSQ	Solid State Switch with 8mm Quick Connect	61.50

		Switch Bands (ordered separately)								
	Model	Model Description List Each								
7	USB25	Use with bores, 3/4", 1-1/16", 1-1/2", 2"	\$11.80							

See Position Sensing Solutions, page 8.4 to order Cable Connectors separately.

# **Dimensions**

R10, RAC, MSS, and R10P Switches



Standard A

Three-Positio Cylinders

Cushion

MRS®

Non-Rotating

PC

All Stainles

All Stainless
Repairable

Cylinders

Rod Lock

Cylinders

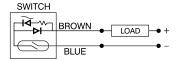
Hole Punch Cylinders

# **Electrical Circuit Diagrams**

R10, RAC, MSS, and R10P Switches

#### R10 / R10X

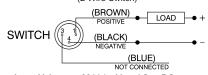
Miniature Reed Switch, Cable Type, (2 Wire Switch)



Input Voltage Maximum Load Current 110 Volts Max. DC, 120 Volts Max. AC 400 mA Max. (Resistive) @ 25°C (77°F) 150 mA Max. (Resistive) @ 70°C (158°F)

#### **R10Q**

Miniature Reed Switch, 8mm Male Quick Connect, (2 Wire Switch)

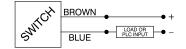


Input Voltage Maximum Load Current

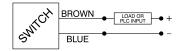
60 Volts Max. AC or DC 400 mA Max. (Resistive) @ 25°C (77°F) 150 mA Max. (Resistive) @ 70°C (158°F)

#### MSS / MSSX

Miniature Solid State Switch, Cable Type, (2 Wire Switch)



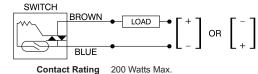
Typical Current Sourcing (PNP) Configuration



Typical Current Sinking (NPN) Configuration

#### RAC / RACX

High Power AC Reed Switch, Cable Type, (2 Wire Switch)

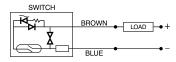


Input Voltage Minimum Load Current 12 to 240 Volts (AC only) 80 mA

Minimum Load Current 80 mA
Maximum Load Current 800 mA

#### R10P / R10PX

Miniature Reed Switch, Cable Type, Circuit Protected (2 Wire Switch)



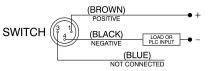
Input Voltage Maximum Load Current Circuit Protection 120 Volts Max. AC, 110 Volts Max. DC 150 mA Max. (Resistive)

420 \/alta

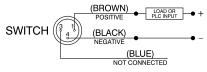
Varistor 138 Volts Choke 680 µH

#### MSSQ

Miniature Solid State Switch, 8mm Male Quick Connect, (2 Wire Switch)



Typical Current Sourcing (PNP) Configuration



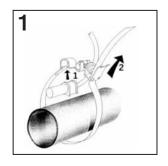
Typical Current Sinking (NPN) Configuration

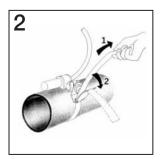
# **Mounting**

R10, RAC, MSS, and R10P Switches

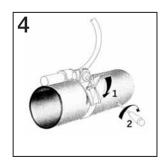
# **Universal Switch Band**

(Mounting Illustrations)









# All Stainless Steel Repairable (Bell Ring Style) Original Line Cylinders



**MODEL/PRICE** 

The new all stainless repairable Original Line cylinders are ideal for food processing, chemical, medical, pharmaceutical, offshore or marine equipment, and energy production or waste management applications. The bell ring design also offers the added benefit of full repairability without the need for hand tools by securing the body to the rod guide with a knurled, threaded nut.

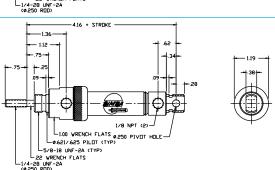
#### 3/4" Bore

#### Double-Acting - Air Return -D-4161-A-1.12 Front Nose Mounting Base Price: \$179.20 Optional Stainless Steel Accessories: D-129-SS Foot Bracket Add \$1.85 per inch of D-9-SS Mounting Nut stroke (12" max. stroke) D-54565-SS Rod Clevis Ø.6217.625 PILDI 5/8-18 UNF-2A

**DESCRIPTION/ACCESSORIES** 

Double-Acting - Universal Mounting -D-4231-A-Pivot, or Double End Mounting - Air Return Base Price: \$224.10 Optional Stainless Steel Accessories: Add \$1.85 per inch of stroke (24" max. stroke)

D-129-SS Foot Bracket D-55203-SS Pivot Bracket D-9-SS Mounting Nut D-54565-SS Rod Clevis



**DIMENSIONS** (inch)

#### 1-1/16" Bore

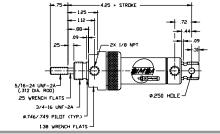
#### DESCRIPTION/ACCESSORIES **MODEL/PRICE DIMENSIONS (inch)** Double-Acting - Air Return -D-4173-A-Front Nose Mounting Optional Stainless Steel Accessories: Base Price: \$185.65 D-241-SS Foot Bracket Add \$1.85 per inch of D-3556-SS Mounting Nut stroke (12" max. stroke) D-54564-SS Rod Clevis 6.746/.749 PILIT 1.38 WRENCH FLATS

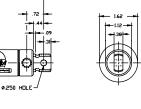
# D-4232-A-

Base Price: \$241.35 Add \$1.85 per inch of stroke (24" max. stroke) Double-Acting - Universal Mounting -Pivot, or Double End Mounting - Air Return

Optional Stainless Steel Accessories:

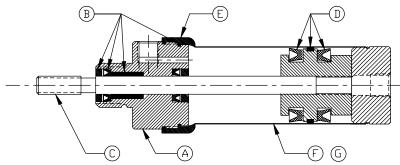
D-241-SS Foot Bracket D-55203-SS Pivot Bracket D-3556-SS Mounting Nut D-54564-SS Rod Clevis





Enter Stroke Length

#### **Cylinder Assemblies and Component List**

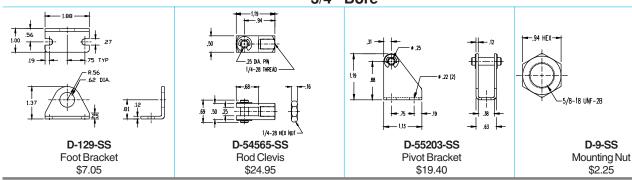


3/4" Bore 1-1/16" Bore

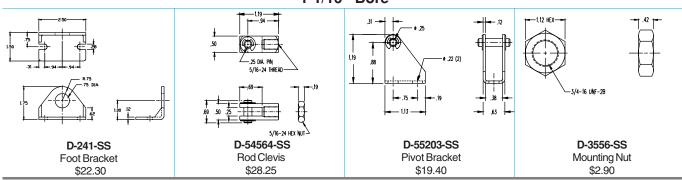
ITEI	M PART NO.	DESCRIPTION	LIST	ITEI	M PART NO.	DESCRIPTION	LIST
Α	D-4485-A	ROD GUIDE ASSEMBLY (Includes Rod Guide and D-4530 Kit)	55.30	Α	D-4489-A	ROD GUIDE ASSEMBLY (Includes Rod Guide and D-4533 Kit)	100.30
В	D-4530-A	ROD SEAL KIT (Includes Seals, Bushing, Seal Retainer and Body Seal)	24.30	В	D-4533-A	ROD SEAL KIT (Includes Seals, Bushing, Seal Retainer and Body Seal)	25.55
С	D-4486-A-□	PISTON ROD ASSEMBLY (Includes Rod, Piston and D-4531 Kit)	27.75 + 1.85/in.	С	D-4490-A-□	PISTON ROD ASSEMBLY (Includes Rod, Piston and D-4534 Kit)	36.10 + 1.85/in.
D	D-4531	PISTON SEAL KIT (Includes Piston Seals and Piston Guide Ring)	6.45	D	D-4534-A	PISTON SEAL KIT (Includes Piston Seals and Piston Guide Ring)	8.55
Ε	D-3961-SS	BELL RING	15.35	E	D-1778-SS	BELL RING	17.00
F	D-4487-A-□	REAR HEAD AND BODY ASSEMBLY (Nose Mount)	32.45 + 1.85/in.	F	D-4491-A-	REAR HEAD AND BODY ASSEMBLY (Nose Mount)	35.60 +1.85/in.
G	D-4488-A-□	REAR HEAD AND BODY ASSEMBLY (Universal Mount)	40.50 + 1.85/in.	G	D-4492-A-□	REAR HEAD AND BODY ASSEMBLY (Universal Mount)	77.40 +1.85/in.

#### S OLID STAINLESS ACCESSORIES (in.)

#### 3/4" Bore



#### 1-1/16" Bore



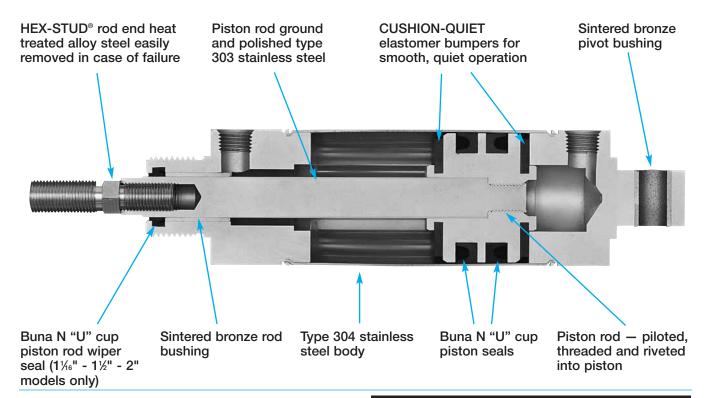
#### **Engineering Specifications**

- · 304 Stainless steel body
- · Low friction Buna N "U" Cup seals and rod wiper
- 303 Stainless steel endcaps, piston rod, and bell ring nut
- · Pressure Rating: 250 psi (air)
- Composite FDA approved rod bearing and FDA approved **lubricant**

**D-9-SS** 

\$2.25

# **Z Line Air Cylinders** for extremely tough applications



The Z-Line air cylinder has the rolled-in construction of the Original Line but features the following:

- Larger diameter, two-piece 303 stainless steel piston
- HEX-STUD rod end thread of heat treated alloy steel easily removed in case of failure due to overload
- CUSHION QUIET elastomer bumpers

#### **OPTIONS:**

#### **NO CHARGE:**

• MAGNALUBE G (G)

#### EXTRA EXTENSION (EE), PER INCH OF EXTENSION:

- 3/4" Bore, add \$1.10
- 11/16" Bore, add \$1.30
- 11/2" Bore, add \$1.65
- 2" Bore, add \$1.80

#### MOLYCOATED BODY (F)

· Add \$3.10 per inch of stroke

#### MAGNET (prefix M)

- 3/4" Bore, add \$10.95
- 11/16" Bore, add \$13.50
- 11/2" Bore, add \$16.25
- 2" Bore, add \$18.95
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Position Sensing Solutions, page 9.3 for switch selection information.

☐ Enter Stroke Length as 3rd Digit

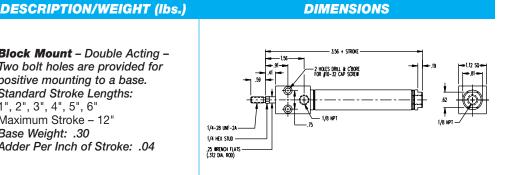
# 3/4" Bore Z Line Air Cylinders

Push Force =  $.441 \times psi \cdot Pull Force = .365 \times psi$ 

# **MODEL/PRICE** -DBZ \$47.65

BASE PRICE Add \$2.00 per inch of stroke

**Block Mount** - Double Acting -Two bolt holes are provided for positive mounting to a base. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Base Weight: .30 Adder Per Inch of Stroke: .04



# **Z Line Air Cylinders**

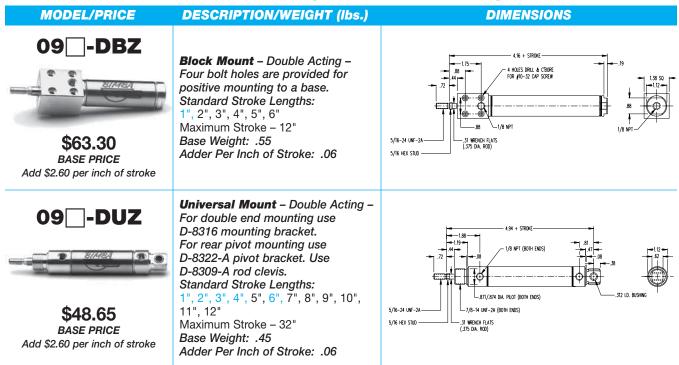
# 3/4" Bore Z Line Air Cylinders (continued)

Push Force =  $.441 \times psi \cdot Pull Force = .365 \times psi$ 

#### DESCRIPTION/WEIGHT (lbs.) **MODEL/PRICE DIMENSIONS** Universal Mount - Double Acting -04□-DUZ For double end mounting use D-8315 mounting bracket. For rear pivot mounting use D-8321-A pivot bracket. Use D-10139-A rod clevis. Standard Stroke Lengths: 1/8 NPT (BOTH ENDS) 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", .746/.749 DIA. PILOT (BOTH ENDS) 11", 12" 1/4 HEX STUD -3/4-16 UNF-2A (BOTH ENDS) \$41.05 .25 WRENCH FLATS (.312 DIA, ROD) Maximum Stroke - 32" BASE PRICE Base Weight: .30 Add \$2.00 per inch of stroke Adder Per Inch of Stroke: .04 04 -DZ Nose Mount - Double Acting -Use D-8315 mounting bracket. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Base Weight: .27 1/4-28 UNF-2A 746 / 749 DIA PILO \$36.85 1/4 HEX STUD -3/4-16 INF-24 Adder Per Inch of Stroke: .04 .25 WRENCH FLATS (.312 DIA, ROD) BASE PRICE

# 1-1/16" Bore Z Line Air Cylinders

Push Force =  $.886 \times psi \cdot Pull Force = .776 \times psi$ 



Add \$2.00 per inch of stroke

# 1-1/16" Bore Z Line Air Cylinders (continued)

Push Force =  $.886 \times psi$  · Pull Force =  $.776 \times psi$ 

# MODEL/PRICE 09 -DZ



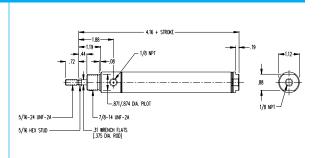
\$43.15 BASE PRICE Add \$2.60 per inch of stroke

**MODEL/PRICE** 

-DBZ

#### **DESCRIPTION/WEIGHT (lbs.)**

Nose Mount – Double Acting – Use D-8316 mounting bracket. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .38 Adder Per Inch of Stroke: .06



**DIMENSIONS** 

# 1-1/2" Bore Z Line Air Cylinders

Push Force =  $1.77 \times psi$  · Pull Force =  $1.57 \times psi$ 

#### Push Force = 1.77 x psi · Pull DESCRIPTION/WEIGHT (lbs.)

Block Mount - Double Acting -Four bolt holes are provided for positive mounting to a base. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Base Weight: 1.00

Adder Per Inch of Stroke: .10

# 4.47 + SIROXE 4.48 +

**DIMENSIONS** 

# 17\_-DUZ

\$87.55

BASE PRICE
Add \$3.10 per inch of stroke

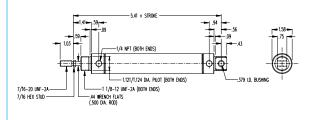


\$74.00 BASE PRICE Add \$3.10 per inch of stroke Universal Mount – Double
Acting – For double end mounting
use D-8318 mounting bracket.
For rear pivot mounting use
D-8324-A pivot bracket. Use
D-8311-A rod clevis.
Standard Stroke Lengths:

1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" Base Weight: .92

Adder Per Inch of Stroke: .10

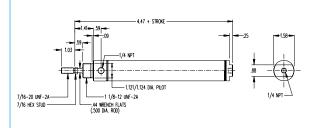


17 -DZ



\$67.75 BASE PRICE Add \$3.10 per inch of stroke Nose Mount – Double Acting – Use D-8318 mounting bracket. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .78

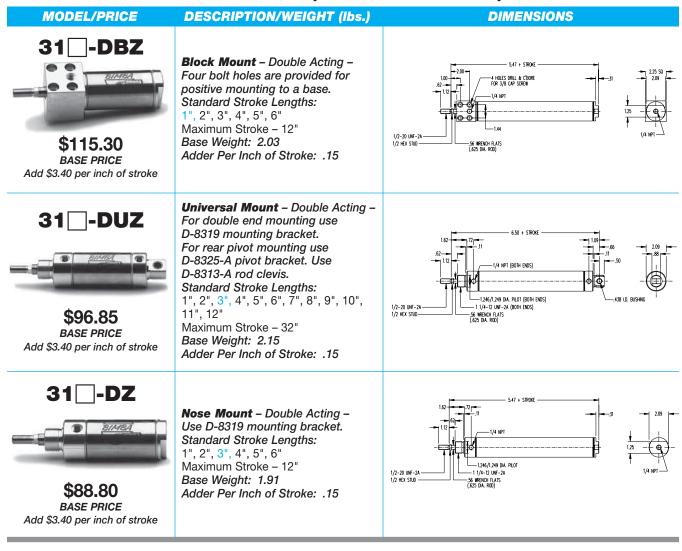
Adder Per Inch of Stroke: .10



# **Z Line Air Cylinders**

# 2" Bore Z Line Air Cylinders

Push Force =  $3.14 \times psi$  · Pull Force =  $2.83 \times psi$ 

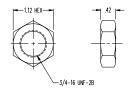


# Z Line Accessories

# 3/4" Bore Accessories D-8315 \$3.65 D-10139-A \$7.15 \$5.45 Mounting Bracket SACCESSORIES D-8321-A \$5.45 \$5.45 Pivot Bracket

# 3/4" Bore Accessories (continued)

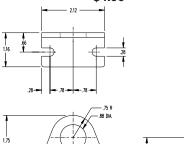
**D-3556** \$.90



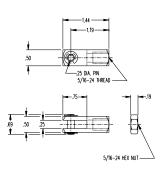
Mounting Nut

#### 1-1/16" Bore Accessories

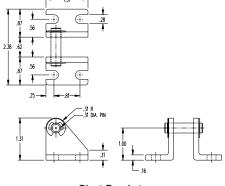
**D-8316** \$4.90



**D-8309-A** \$7.25



**D-8322-A** \$7.65

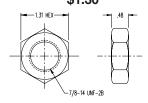


Mounting Bracket

Rod Clevis

Pivot Bracket

**D-2545** \$1.30

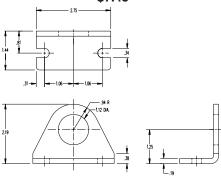


Mounting Nut

# 1-1/2" Bore Accessories

\$8.45

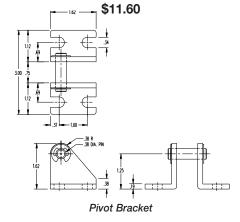
**D-8318** \$7.45



7/16-20 THREAD

Mounting Bracket Rod Cl

D-8311-A D-8324-A



Rod Clevis

For Technical Assistance: 800-442-4622

1.119

Air Three

Cust

MRS®

Non-Rotating

PC Cylinders

All Stainless

All Stainless

Cylinders

Rod Loc Cylinder

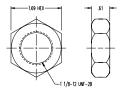
500 Hydraul Cylinders

Cylinders Cylinders

# Z Line Accessories continued

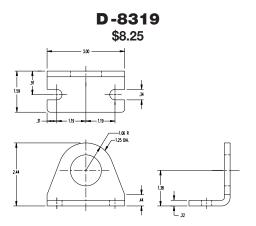
# 1-1/2" Bore Accessories (continued)

**D-8484** \$5.30

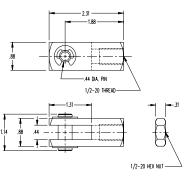


Mounting Nut

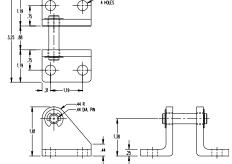
#### 2" Bore Accessories



D-8313-A \$12.00



**D-8325-A** \$13.50

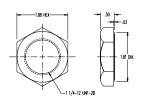


Mounting Bracket

Rod Clevis

Pivot Bracket

**D-508** \$5.30



Mounting Nut

#### **Hex-Stud**

34" BORE D-9868 D-6583 D-6636 D-6637 \$4.25 \$4.70 \$7.25 \$8.90

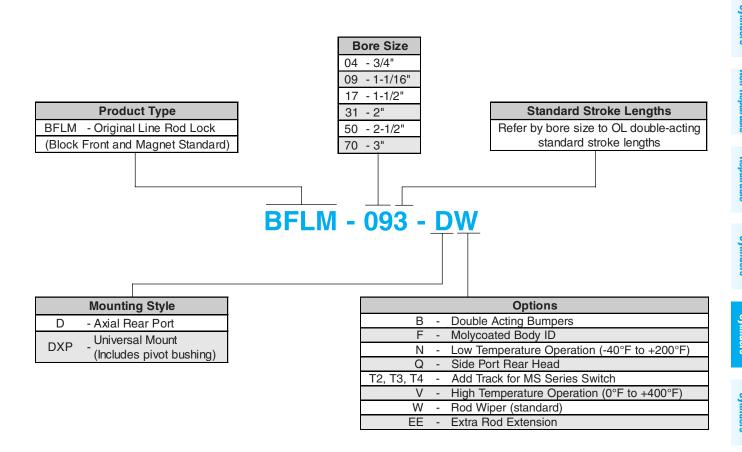


The Bimba Original Line Rod Lock Cylinder is a normally clamped unit that holds the piston rod in position when air pressure is not present. It is ideal for preventing drift at machine shut down.

# **How to Order**

The model number for all Original Line Rod Lock cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options.

Please note the following features are standard, and are included in all model numbers: BFLM (Block Front with Magnet) and W (Rod Wiper).

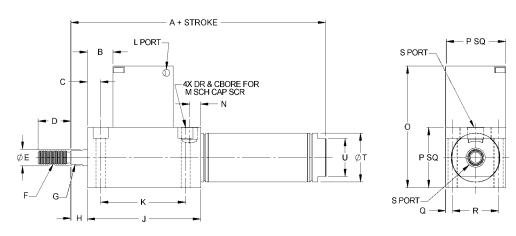


# Rod Lock Cylinders

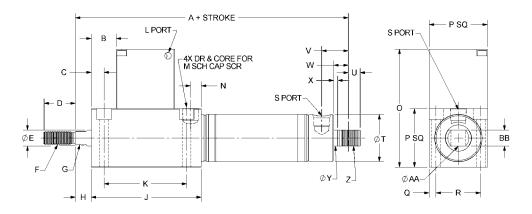
#### **List Prices**

	Mounti	ng Style	Add per	Bumpers	Molycoat	Low Temp	Switch Track	High Temp	Extra Extension
Bore	D	DXP	1" Stroke	В	F (per inch)	N	T2, T3, T4 (per track)	V	EE (per inch)
3/4" (04)	\$117.00	\$122.45	\$2.40	\$5.15	\$3.35	\$2.60	\$3.55	\$16.70	\$1.35
1-1/16" (09)	147.85	153.40	2.60	5.15	3.35	2.90	3.55	19.85	1.35
1-1/2" (17)	190.65	197.60	3.65	6.20	3.35	4.65	3.55	21.95	2.30
2" (31)	270.60	278.15	4.30	8.65	3.55	6.15	3.85	30.40	2.90
2-1/2" (50)	337.70	355.70	4.75	8.65	3.55	8.05	3.85	30.40	3.25
3" (70)	439.75	457.80	4.75	11.15	3.55	10.70	3.85	32.10	3.25

# **Dimensions D Mounting Style**



# **DXP Mounting Style**



# Dimensions (in.) D Model

Bore	Α	В	С	D	Е	F	G	Н	J	K	L
3/4" (04)	4.48	0.72	0.37	0.75	0.31	1/4-28 UNF-2A	0.25	0.25	2.48	1.83	#10-32 UNF-2B
1-1/16" (09)	4.84	0.61	0.31	0.75	0.38	5/16-24 UNF-2A	0.31	0.38	2.6	1.95	#10-32 UNF-2B
1-1/2" (17)	5.75	0.82	0.32	1.25	0.5	7/16-20 UNF-2A	0.43	0.38	3.37	2.75	1/8 NPT
2" (31)	6.84	0.88	0.44	1.25	0.62	1/2-20 UNF-2A	0.56	0.38	3.97	3.13	1/8 NPT
2-1/2" (50)	7.48	0.87	0.43	1.25	0.75	1/2-20 UNF-2A	0.62	0.38	4.61	3.62	1/4 NPT
3" (70)	8.22	0.92	0.46	1.25	0.75	5/8-18 UNF-2A	0.62	0.38	5.15	4.17	1/4 NPT

Bore	M	N	0	Р	Q	R	S	Т	U
3/4" (04)	#10	0.25	2.32	1.12	0.16	0.81	1/8 NPT	0.80	0.62
1-1/16" (09)	#10	0.25	2.78	1.38	0.16	1.06	1/8 NPT	1.12	0.87
1-1/2" (17)	1/4	0.32	3.38	1.75	0.25	1.25	1/4 NPT	1.56	0.88
2" (31)	3/8	0.39	4.45	2.25	0.31	1.62	1/4 NPT	2.08	1.24
2-1/2" (50)	7/16	0.42	5.67	2.75	0.44	1.88	1/4 NPT	2.58	1.74
3" (70)	1/2	0.42	6.28	3.25	0.5	2.25	3/8 NPT	3.13	1.99

#### **DXP Model**

Bore	Α	U	V	W	Х	Υ	Z	AA	BB
3/4" (04)	5.26	0.28	0.62	0.35	0.09	0.62	5/8-18 UNF-2A	0.25	0.37
1-1/16" (09)	5.44	0.28	0.62	0.34	0.09	0.62	5/8-18 UNF-2A	0.25	0.37
1-1/2" (17)	6.68	0.47	0.97	0.56	0.09	1.00	1-14 UNF-2A	0.38	0.68
2" (31)	7.78	0.44	1.03	0.56	0.13	1.37	1-1/4-12 UNF-2A	0.38	0.72
2-1/2" (50)	8.42	0.44	1.03	0.56	0.12	1.50	1-3/8-12 UNF-2A	0.38	0.72
3" (70)	9.47	0.63	1.34	0.81	0.19	1.62	1-1/2-12 UNF-2A	0.50	0.85

# **Options**Dimensional Deviations from Standard

Option	Dimensional Deviation				
Q - Side Port Rear Head	Use DXP model, omit rear pivot tang				
B - Bumpers  Add to Overall Length by Bore Size:	04 - no adder 0913" 1713" 3125" 5025" 7025"				

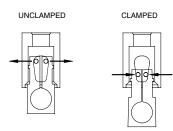
# Weights (lbs.)

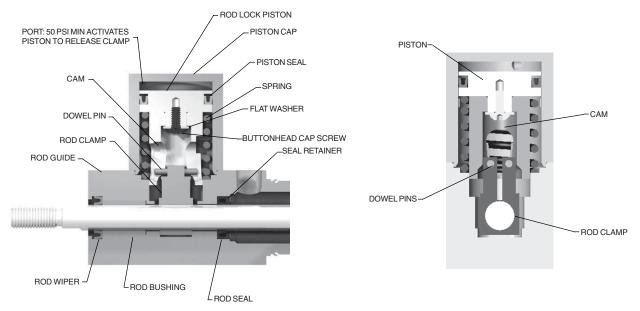
Bore	Base Weight	Adder per Inch of Stroke			
3/4" (04)	0.46	0.03			
1-1/16" (09)	1.03	0.05			
1-1/2" (17)	1.97	0.08			
2" (31)	4.08	0.15			
2-1/2" (50)	7.13	0.17			
3" (70)	10.55	0.26			

# Rod Lock Cylinders

#### **How It Works**

- Dowel pins ride in the cam groove.
- When air pressure is present, piston actuates and dowel pins follow cam to open position, allowing piston rod to travel freely through clamp.
- In absense of pressure, the spring actuates piston and dowels follow to closed position, activating the rod clamp.





# **Engineering Specifications**

Operating Medium: Air

Operating Pressure: 50 psi minimum (to actuate lock piston)

125 psi maximum

Temperature Range: -20 to +200 degrees F

Lubrication: HT-99

Cylinder body: 304 stainless steel

Rod Guide, Rear Head: Aluminum

Cap: Anodized aluminum

Piston & Rod Seal: Buna-N

Rod & Pivot Bushing: Sintered bronze

Piston Rod: Hard chrome plated stainless steel

Expected Service Life: 5 million cylinder actuations

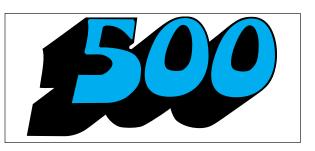
1 million lock actuations

#### **Rod Lock Holding Forces**

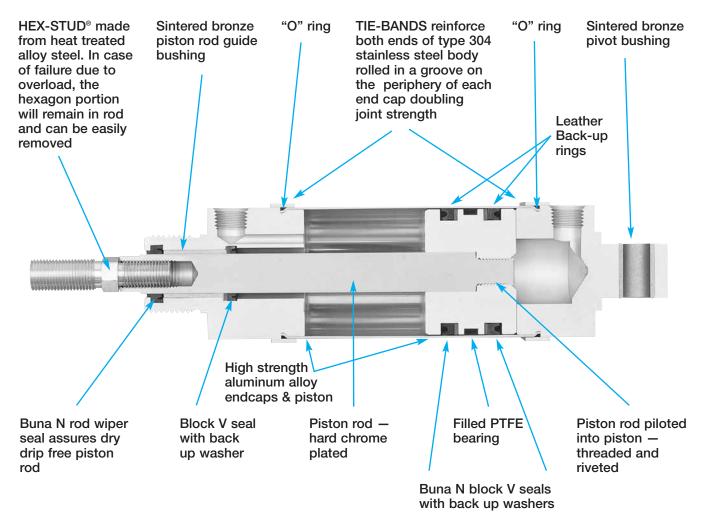
Bore	Holding Force (Pounds)				
3/4" (04)	40				
1-1/16" (09)	90				
1-1/2" (17)	170				
2" (31)	310				
2-1/2" (50)	500				
3" (70)	700				

#### **Operating Guidelines/Product Precautions**

- · The Rod Lock is not a safety device.
- Do not use for intermediate stopping; the cylinder is designed to prevent drift from a stationary position.
- Load weight must not exceed the stated holding force for the cylinder.



# **Hydraulic Cylinders**



The Bimba "500" is a precision built, compact, lightweight hydraulic cylinder designed specifically for hydraulic use only, at pressures up to 500 psi.

Rated 500 PSI Hydraulic (non-shock), Double Acting

#### **OPTIONS:**

#### EXTRA EXTENSION (EE), PER INCH OF EXTENSION:

- 11/16" Bore, add \$1.20 per inch
- 1½" Bore, add \$1.65 per inch
- 2" Bore, add \$1.85 per inch

PORTS ROTATED 90 DEGREES (K) (no charge)

☐ Enter Stroke Length as 3rd Digit

#### **OPTIONS** continued...

#### MAGNET (prefix M)

Example: HM-096-DZ

- 4" stroke or greater required
- Overall length increases by 0.25"
- 11/16" Bore, add \$12.90
- 11/2" Bore, add \$15.50
- 2" Bore, add \$18.10

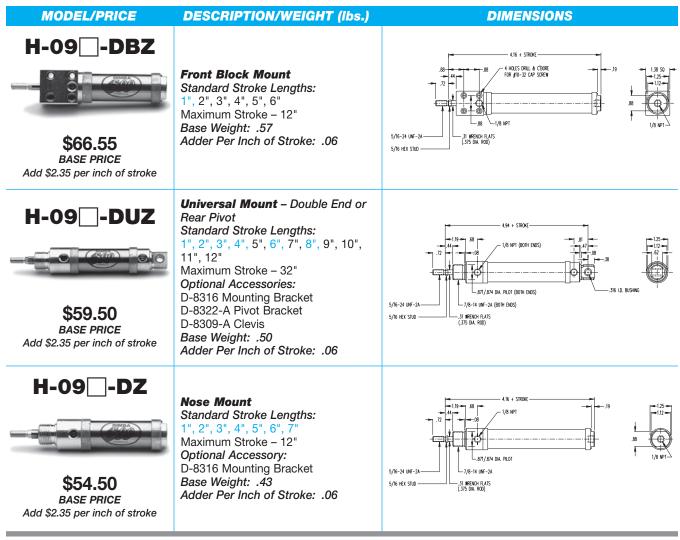
#### FLUOROELASTOMER SEALS (V)

- Specify for compatibility
- 11/6" Bore, add \$24.65
- 11/2" Bore, add \$30.75
- 2" Bore, add \$37.00

# "500" Hydraulic Cylinders

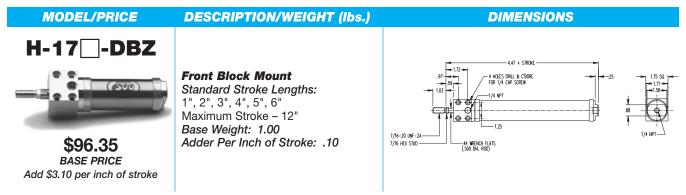
# 1-1/16" Bore "500" Hydraulic Cylinders

Push Force =  $.886 \times psi \cdot Pull Force = .776 \times psi$ 



# 1-1/2" Bore "500" Hydraulic Cylinders

Push Force =  $1.77 \times psi$  · Pull Force =  $1.57 \times psi$ 



# 1-1/2" Bore "500" Hydraulic Cylinders (continued)

Push Force =  $1.77 \times psi$  · Pull Force =  $1.57 \times psi$ 

# H-17□-DUZ

**MODEL/PRICE** 



\$88.85

BASE PRICE

Add \$3.10 per inch of stroke

# DESCRIPTION/WEIGHT (lbs.)

**Universal Mount** – Double End or Rear Pivot

Standard Stroke Lengths:
1", 2", 3", 4", 5", 6", 7", 8", 9", 10",
11", 12"

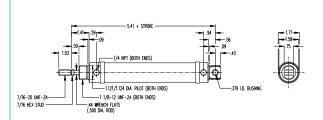
Maximum Stroke – 32"

Optional Accessories:
D-8318 Mounting Bracket
D-8324-A Pivot Bracket

D-8311-A Clevis

Base Weight: .95

Adder Per Inch of Stroke: .10



**DIMENSIONS** 

## H-17 -DZ



\$83.15 BASE PRICE Add \$3.10 per inch of stroke

#### **Nose Mount**

Standard Stroke Lengths:
1", 2", 3", 4", 5", 6", 7", 8", 9", 10",
11", 12"

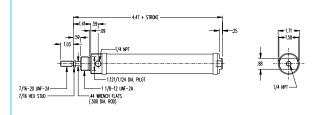
Maximum Stroke – 12"

Optional Accessory:
D-8318 Mounting Bracket

Base Weight: .84

Adder Per Inch of Stroke: .10

**DESCRIPTION/WEIGHT (lbs.)** 



# 2" Bore "500" Hydraulic Cylinders

Push Force =  $3.14 \times psi$  · Pull Force =  $2.83 \times psi$ 

#### MODEL/PRICE

#### H-31□-DBZ

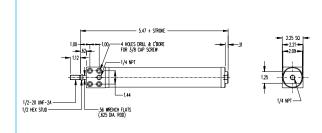


\$125.70 BASE PRICE Add \$3.45 per inch of stroke

Front Block Mount Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: 1.90

Base Weight: 1.90 Adder Per Inch of Stroke: .24

Adder Per Inch of Stroke: .24



**DIMENSIONS** 

#### H-31 \_\_- DUZ



\$117.65 BASE PRICE Add \$3.45 per inch of stroke

#### Universal Mount - Double End or

Rear Pivot

Standard Stroke Lengths:

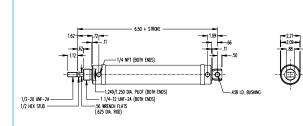
1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" *Optional Accessories:* 

D-8319 Mounting Bracket D-8325-A Pivot Bracket

D-8313-A Clevis Base Weight: 1.75

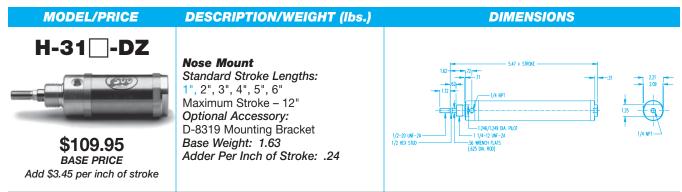
Adder Per Inch of Stroke: .24



# "500" Hydraulic Cylinders

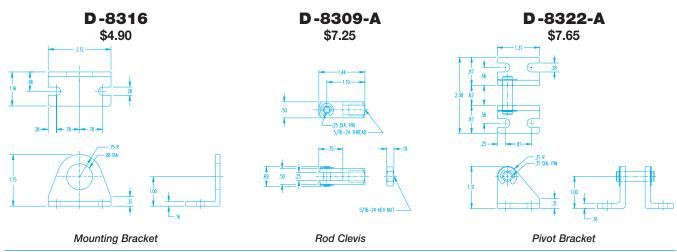
# 2" Bore "500" Hydraulic Cylinders (continued)

Push Force =  $3.14 \times psi$  · Pull Force =  $2.83 \times psi$ 

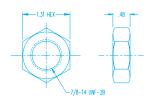


# "500" Hydraulic Cylinder Accessories

#### 1-1/16" Bore Accessories

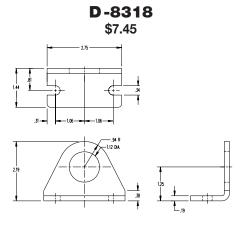


**D-2545** \$1.30

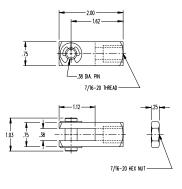


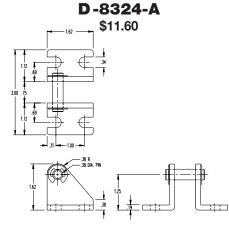
Mounting Nut

# **1-1/2**" Bore Accessories



**D-8311-A** \$8.45



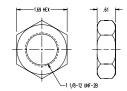


Mounting Bracket

Rod Clevis

Pivot Bracket

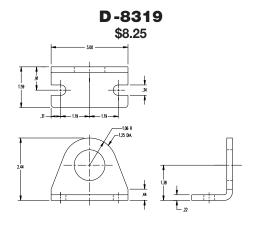
**D-8484** \$5.30

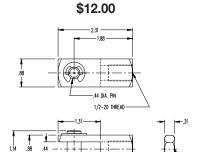


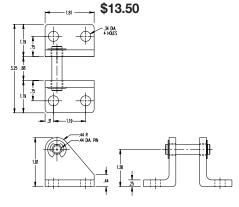
Mounting Nut

#### 2" Bore Accessories

D-8313-A







D-8325-A

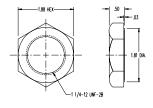
Mounting Bracket

Rod Clevis

1/2-20 HEX NUT

Pivot Bracket

**D-508** \$5.30

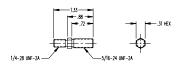


Mounting Nut

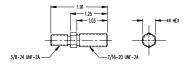
# "500" Hydraulic Cylinder Accessories continued

# **Hex-Stud**

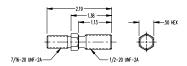
1%ε" BORE D-6583 \$4.70



1½" BORE D-6636 \$7.25



2" BORE D-6637 \$8.90

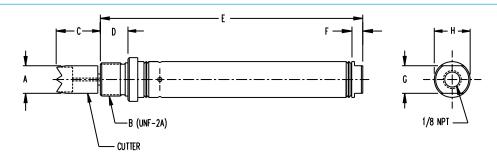


Designed to punch millions of holes in plastic or other thin sheet materials 2 to 3 mils thick, the long-life BIMBA Pneumatic Hole Puncher will give you more cycles per penny. The hardened steel cutter with ground razor sharp edges is an integral part of the

cylinder. A small air jet ejects the slugs from the cutter preventing slug build up, and Elastomer Bumpers insure Cushion Quiet operation. Less than 1" in diameter, several cylinders can be closely mounted. Available in seven hole cutter sizes from ½" to ½".

This stainless steel body, single acting spring return cylinder has a %" bore and 1" stroke. A nickel plated steel rod guide is threaded for easy nose mounting, and a %" NPT air inlet is conveniently located in the rear head. Prelubricated with HT-99, the cylinder can be operated with ordinary shop air at pressures up to 250 psi.





MODEL NO.	HOLE SIZE	A	В	C	D	E	F	G	Н	PRICE
D-11840-A Base Weight: .18	1/4"	.250"	1/2-20	.50	.44	3.44	.19	.62	.81	\$37.65
D-9846-A* Base Weight: .19	N/A	N/A	1/2-20	.50	.44	3.44	.19	.62	.81	\$35.85
D-11811-A Base Weight: .20	5/16"	.312"	1/2-20	1.00	.44	3.44	.19	.62	.81	\$47.10
D-11618-A Base Weight: .21	3/8"	.375"	1/2-20	1.00	.44	3.44	.19	.62	.81	\$47.10
D-11998-A Base Weight: .23	7/16"	.438"	5/8-18	1.00	.50	3.50	.19	.62	.81	\$54.10
D-11999-A Base Weight: .24	1/2"	.500"	5/8-18	1.00	.50	3.50	.19	.62	.81	\$54.10
D-12107-A Base Weight: .29	9/16"	.562"	3/4-16	1.00	.63	3.63	.19	.62	.99	\$58.65
D-12108-A Base Weight: .29	5/8"	.625"	3/4-16	1.00	.63	3.63	.19	.62	.99	\$58.65

<sup>\*</sup> The Pneumatic Hole Puncher Cylinder may be ordered without the cutter under model number D-9846-A. This cylinder has the same features and dimensions as the Hole Puncher except 1/4-28 UNF-2A by 0.50 long rod threads are provided so you may attach your own cutter.

Standard A Cylinders

hree-Positio Cylinders

Cushion

MRS®

Non-Rotatin Cylinders

PC

All Stainless

All Stainles
Repairable

Z Line Air

Rod Loc

500 Hydrau Cylinders

Hole Punct

# **Notes**

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